

1/2

RE 18318-09/11.11

Replaces: RE 18318-09/09.09

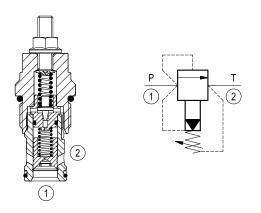
# Relief, pilot operated spool type

Common cavity, Size 12

VSPN-12A

04.12.10 - X - 57 - Z

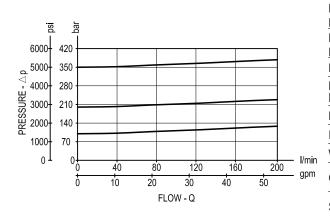




### Description

Flow is blocked from 1 to 2 until pressure increases to meet the selected valve setting, lifting the conical, pilot-stage poppet from its seat. This action exhausts oil above the main-stage piston (spool type), allowing it to shift and provide relief flow through 2 to tank. Pressure at 2 is additive to the relief setting of the valve.

## Performance

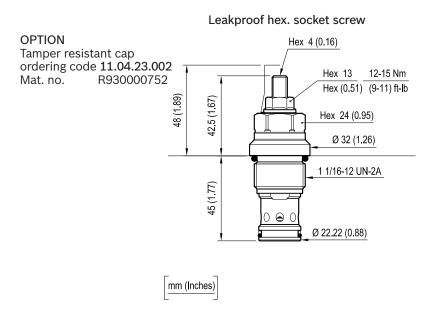


#### Technical data

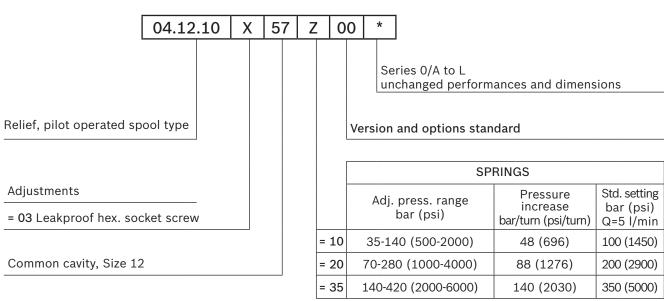
Max. operating pressure port 1 (P) bar (psi	) 420 (6000)
Max. pressure admitted bar (psi port 2 (T)	) 140 (2000)
Flow range I/min. (gpm	) 5-200 (1.3-53)
Max. internal leakage (*) cm³/min. (cu.in./min.	) 350 (21)
Fluid temperature range °C (°F	-30 to 100 (-22 to 212)
Installation torque Nm (ft-lbs	81-95 (60-70)
Weight kg (lbs	0.2 (0.5)
Cavity	CA-12A-2N see data sheet RE 18325-70
Seal kit (**) code material no	
Fluids	Mineral-based or synthetics with lubricating properties at viscosities of 10 to 500 mm <sup>2</sup> /s (cSt)
Filtration	Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Installation	No restrictions
Other general technical data	See data sheet RE 18350-50
(*) Managered at 200 bar (2000 p	-i\

- (\*) Measured at 200 bar (2900 psi)
- (\*\*) Only external seals for 10 valves

#### **Dimensions**



#### Ordering code



Note: Special settings available. Contact factory authorized representative for ordering code

Туре	Material number
041210035710000	R930000334
041210035720000	R930000335
041210035735000	R930000336
	· · · · · · · · · · · · · · · · · · ·

Туре	Material number

Bosch Rexroth Oil Control S.p.A. Via Leonardo da Vinci 5 P.O. Box no. 5 41015 Nonantola - Modena, Italy Tel. +39 059 887 611 Fax +39 059 547 848

cartridges@oilcontrol.com www.boschrexroth.com

© This document, as well as the data, specifications and other information set forth in it, are the exclusive property of Bosch Rexroth Oil Control S.p.a.. It may not be reproduced or given to third parties without its consent.

The data specified above only serve to describe the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. The information given does not release the user from the obligation of own judgment and verification. It must be remembered that our products are subject to a natural process of wear and aging.

Subject to change.