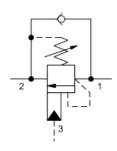
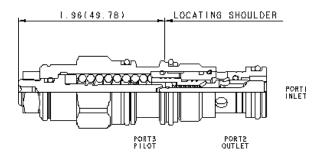


MODEL CBBY

2:1 pilot ratio, restrictive counterbalance valve CAPACITY: 20 L/min. | CAVITY: T-11A





CONFIGURATION

L Control Standard Screw Adjustment

H Functional 1000 - 4000 psi Setting Range w/25 psi Check (70 - 280 bar w/1,7 bar

- 280 bar W/1,7 bar Check), 3000 psi (210 bar) Standard Setting

N Seal Material(none) Material/Coating

Standard Material/Coating

Buna-N

Counterbalance valves with pilot assist are meant to control an overrunning load. The check valve allows free flow from the directional valve (port 2) to the load (port 1) while a direct-acting, pilot-assisted relief valve controls flow from port 1 to port 2. Pilot assist at port 3 lowers the effective setting of the relief valve at a rate determined by the pilot ratio.

Other names for this valve include motion control valve and over center valve.

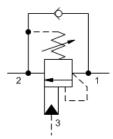
TECHNICAL DATA

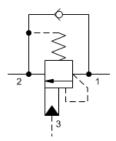
Cavity	T-11A
Series	1
Capacity	20 L/min.
Pilot Ratio	2:1
Maximum Recommended Load Pressure at Maximum Setting	215 bar
Maximum Setting	280 bar
Factory Pressure Settings Established at	30 cc/min.
Maximum Valve Leakage at Reseat	0,3 cc/min.
Adjustment - Number of Counterclockwise Turns to Increase Setting	3.75
Operating Characteristic	Restrictive
Reseat	>85% of setting
Valve Hex Size	22,2 mm
Valve Installation Torque	41 - 47 Nm
Adjustment Screw Internal Hex Size	4 mm
Adjustment Locknut/Cap Hex Size	15 mm
Adjustment Nut Torque	9 - 10 Nm
Seal kit - Cartridge	Buna: 990-011-007
Seal kit - Cartridge	Polyurethane: 990-011-002
Seal kit - Cartridge	Viton: 990-011-006
Model Weight	0.16 kg.

SYMBOLS

3-Port Non-vented

3-Port Non-vented, Fixed Setting



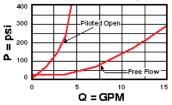


TECHNICAL FEATURES

- Counterbalance valves should be set at least 1.3 times the maximum load induced pressure.
- Restrictive valves have no relief capacity other than as a thermal relief.
- Turn adjustment clockwise to decrease setting and release load.
- Full clockwise setting is less than 200 psi (14 bar).
- Backpressure at port 2 adds to the effective relief setting at a ratio of 1 plus the pilot ratio times the backpressure.
- Reseat exceeds 85% of set pressure when the valve is standard set. Settings lower than the standard set pressure may result in lower reseat percentages.
- Sun counterbalance cartridges can be installed directly into a cavity machined in an actuator housing for added protection and improved stiffness in the circuit.
- Two check valve cracking pressures are available. Use the 25 psi (1,7 bar) check unless actuator cavitation is a concern.
- This valve uses orifices to lower the pilot ratio and therefore will pass up to 40 in³/min./1000 psi (0,7 L/min./70 bar) between port 2 and port 3. This is a consideration in master-slave circuits and in the leak testing of valve-cylinder assemblies.
- All 3-port counterbalance, load control, and pilot-to-open check cartridges are physically interchangeable (i.e. same flow path, same cavity for a given frame size).
- Corrosion resistant cartridge valves are intended for use in corrosive environments and are identified by the model code suffix /AP (see Option Selection below). External parts are made from stainless steel with titanium or brass components, where applicable. Internal parts are made from carbon steel leaded alloy, the same as standard valves. For further details, please see the Materials of Construction page.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES







Q = L/min.

CONFIGURATION OPTIONS

CONTROL

Standard Options	C	Tamper Resistant - Factory Set
	L	Standard Screw Adjustment

FUNCTIONAL SETTING PANCE

	FUNCTIONAL SETTING RANGE		
	A	1000 - 4000 psi w/4 psi Check (70 - 280 bar w/0,3 bar Check), 3000 psi (210 bar) Standard Setting	
Standard Options	В	400 - 1500 psi w/4 psi Check (28 - 105 bar w/0,3 bar Check), 1000 psi (70 bar) Standard Setting	
	Н	1000 - 4000 psi w/25 psi Check (70 - 280 bar w/1,7 bar Check), 3000 psi (210 bar) Standard Setting	
	1	400 - 1500 psi w/25 psi Check (28 - 105 bar w/1,7 bar Check), 1000 psi (70 bar) Standard Setting	

SEAL MATERIAL

Standard Options	N	Buna-N
	V	Viton

MATERIAL/COATING

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Standard Options /AP Stainless Steel, Passivated

/LH Mild Steel, Zinc-Nickel

RELATED MODELS

<u>CBBYX</u>

Fixed setting, 2:1 pilot ratio, restrictive counterbalance valve

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