



Pressure relief valves

WARNING!

Variations and modifications of technical features and dimensions are reserved.

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General Information

Fluid:best use mineral oil with viscosity ranging between 10 and 200 cSt.

Filter:dirty oil is the main reason for failure and troubles of hydraulic parts and systems.

The table below contains **OLEOSTAR S.p.A.** recommendations about the minimum oil contamination level according to individual specifications of different items. For further safety of your hydraulic equipment and of all valves assembled on it, we either recommend use suction filters (rather than return filters) or separated filter lines.

TYPE OF EQUIPMENT - TYPE OF VALVE	CONTAMINATION LEVEL According to ISO 4406
<ul style="list-style-type: none"> - Heavy duty equipment - Equipment running at 210-350 bar (3050-5100 psi) working pressure - Equipment using proportional controls - Equipment with high frequency cycles 	-/16/13
<ul style="list-style-type: none"> - Equipment running up to 210 bar (3050 psi) working pressure - Spool-type valves - Valves with calibrated ports 	-/18/14
<ul style="list-style-type: none"> - Equipment running at low working pressure - Pilot plants and equipment - Equipment with low frequency cycles 	-/19/15

Installation:make sure to provide suitable gasket lubrication with clean oil before screwing the cartridge on the valve body . Also make sure to screw the cartridge manually in to reach against the gaskets in the valve body.

Material:internal components made out of high grade steel duly treated and fabricated.

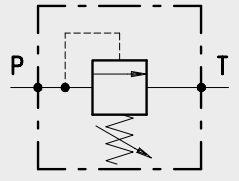
For more information please ask our technical office .

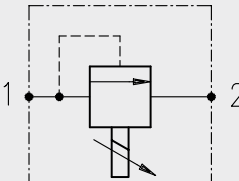
Working temperature:min. -25°C (-13°F) max. 90°C (194°F) with standard BUNA N seals.

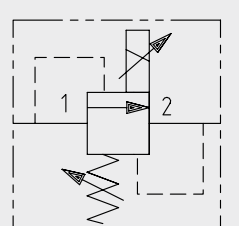
min. -20°C (-4°F) max. 200°C (392°F) with optional VITON seals.

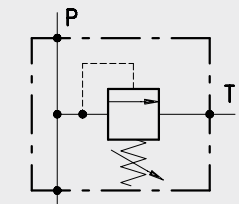
Rating diagrams:all rating diagrams of this catalogue are measured with mineral oil of 46 cSt viscosity at 40° (104°F) temperature.

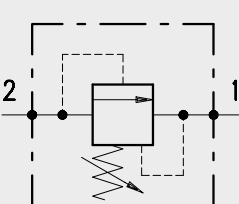
All drawings dimensions are defined as $\frac{\text{mm}}{\text{in}}$

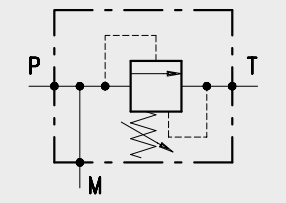
Hydraulic diagram	Type	Description	Maximum flow up to		Maximum pressure		Page
			l/min	US gpm	bar	psi	
	VMP	Direct acting, poppet type	100	26	400	5800	9
	VMP Y		160	42	315	4600	
	MC		100	26	350	5100	

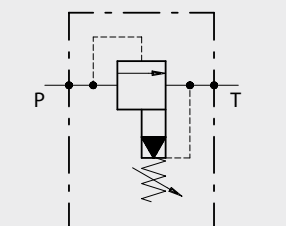
Hydraulic diagram	Type	Description	Maximum flow up to		Maximum pressure		Page
			l/min	US gpm	bar	psi	
	MC..Y	Proportional direct acting valves, poppet type	1	0.26	350	5100	27

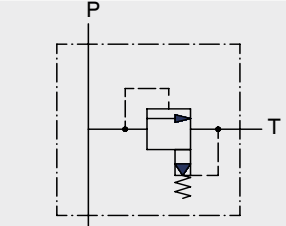
Hydraulic diagram	Type	Description	Maximum flow up to		Maximum pressure		Page
			l/min	US gpm	bar	psi	
	MC..T	pilot operated proportional pressure relief valve with inverse function, spool type	3	0.79	350	5100	31

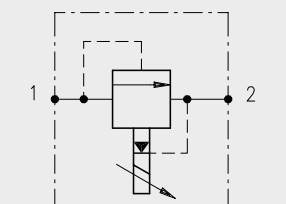
Hydraulic diagram	Type	Description	Maximum flow up to		Maximum pressure		Page
			l/min	US gpm	bar	psi	
	VMP/B...	Direct acting valves, poppet type	100	26	350	5100	33

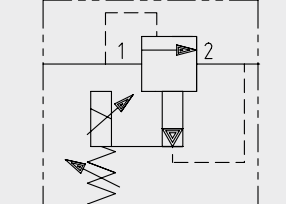
Hydraulic diagram	Type	Description	Maximum flow up to		Maximum pressure		Page
			l/min	US gpm	bar	psi	
	VMPD	Differential-control, poppet type	180	48	350	5100	43
	MG..A		100	26			

Hydraulic diagram	Type	Description	Maximum flow up to		Maximum pressure		Page
			l/min	US gpm	bar	psi	
	VMPD/B	Differential-control, poppet type	180	48	350	5100	51

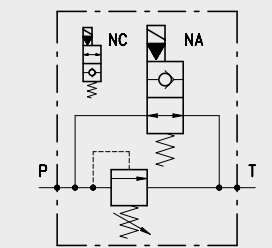
Hydraulic diagram	Type	Description	Maximum flow up to		Maximum pressure		Page
			l/min	US gpm	bar	psi	
	VMPP	Pilot-operated valves, spool type	120	32	350	5100	57
	MP..A		180	48			

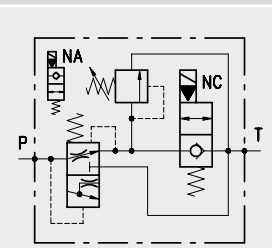
Hydraulic diagram	Type	Description	Maximum flow up to		Maximum pressure		Page
			l/min	US gpm	bar	psi	
	VMPP/B/L	Pilot-operated valves, spool type	120	32	350	5100	65

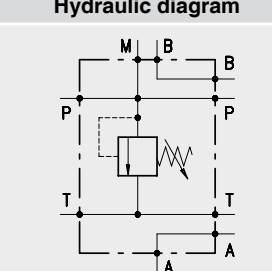
Hydraulic diagram	Type	Description	Maximum flow up to		Maximum pressure		Page
			l/min	US gpm	bar	psi	
	MP..Y	Proportional relief valve, pilot-operated, spool-type	150	40	350	5100	69

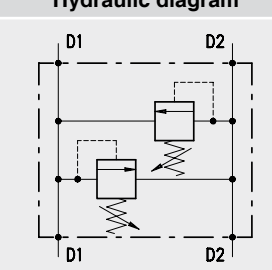
Hydraulic diagram	Type	Description	Maximum flow up to		Maximum pressure		Page
			l/min	US gpm	bar	psi	
	MP..T	Proportional relief valve, pilot-operated, spool-type	50	13	350	5100	75

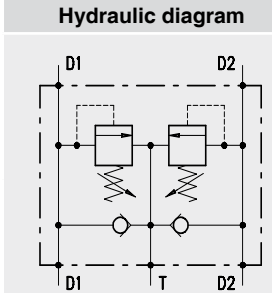
Index

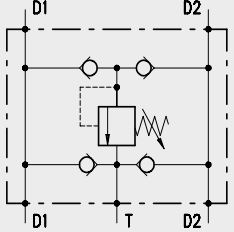
Hydraulic diagram	Type	Description	Maximum flow up to		Maximum pressure		Page
			l/min	US gpm	bar	psi	
	VMP/VE 14 (38)	Pressure relief valve with electric bypass	35	9.2	350	5100	77

Hydraulic diagram	Type	Description	Maximum flow up to		Maximum pressure		Page
			l/min	US gpm	bar	psi	
	VMP/VE 12 (34)	Pressure relief valve with electric bypass	90	24	350	5100	73
	VMP/VE 100 (114)		250	66			

Hydraulic diagram	Type	Description	Maximum flow up to		Maximum pressure		Page
			l/min	US gpm	bar	psi	
	PBL	Basic block (NG 06 or 10) with conical pressure relief valve, direct acting	60	16	350	5100	81

Hydraulic diagram	Type	Description	Maximum flow up to		Maximum pressure		Page
			l/min	US gpm	bar	psi	
	VAIL	Dual cross-line relief valve. Direct acting, poppet type, line mounting.	180	48	350	5100	85
	VADDL	Dual cross-line relief valve. Differential control, poppet type, line mounting					

Hydraulic diagram	Type	Description	Maximum flow up to		Maximum pressure		Page
			l/min	US gpm	bar	psi	
	VAIL/VA	Dual cross-line relief valve. Direct acting, poppet type, line mounting.	80	21	300	4350	93
	VADDL/VA	Dual cross-line relief valve with anti cavitation. Differential control, poppet type, line mounting	180	48	350	5100	

Hydraulic diagram	Type	Description	Maximum flow up to		Maximum pressure		Page
			l/min	US gpm	bar	psi	
	VAA/RU/DL	Antishock valve with anti cavitation and single pressure adjustment. Differential control, poppet type line mounting	180	48	350	5100	99

Proportional Coils

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Solenoid Connectors

Introduction, solenoid connectors CC-CA, CL e CP.....page 104

Adjustments

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3 Way bodies.....page 108

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Cavities, tool and tap

2 Way "SAE" Cavity page 112

Cavity VSE/P/2/150 page 113

Cavity VMP 5 page 114

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Cavity VMPD 38..... page 119

Cavity VMPD 12..... page 120

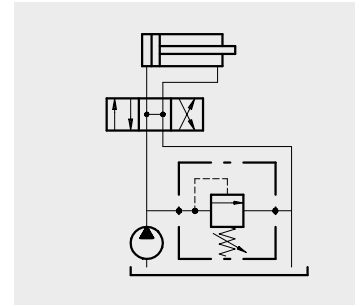
CavityVMPD 34 page 121

Cavity VMPD 100..... page 122



Operation

Allows oil flow from P (1) to T (2) when pressure in P (1) reaches the setting of the spring.



Performance

Body Valves

Type VMP	Maximum flow		Maximum pressure		Application range with standard spring*	Hysteresis	Oil leaks from P to T	Weight		Cavities and tools	
	l/min	US gpm	bar	psi				kg	lb		
VMP 02	5	1.32	350	5100	TV) 5÷80 bar - 72.5÷1150 psi TS) 50÷220 bar - 725÷ 3200 psi TR) 180÷350 bar - 2600÷5100 psi	90% of the setting value for flow capacity 1 l/min. (0,26 US gpm)	disregar-dable	0,05	0.11	Cavity VSE/ P/2/150 see page 113	
VMP 5	35	9.2			TB) 5÷40 bar - 72.5÷580 psi TV) 20÷80 bar - 290÷1150 psi TS) 50÷220 bar - 725÷ 3200 psi TR) 180÷350 bar - 2600÷5100 psi			85% of the setting value for flow capacity 1 l/min. (0,26 US gpm)	0,14	0.31	Cavity VMP 5 see page 114
VMP 5Y					TB) 5÷80 bar - 72.5÷1150 psi TV) 40÷150 bar - 580÷2200 psi TS) 140÷190 bar - 2050÷2750 psi TR) 180÷350 bar - 2600÷5100 psi						
VMP 5J					TV) 40÷80 bar - 580÷1150 psi TS) 63÷200 bar - 910÷2900 psi TR) 160÷315 bar - 2300÷4600 psi						
VMP 10	60	16			See VMP 5						0,25
VMP 10Y	100	26	315	4600	TV) 100÷160 bar - 1450÷2400 psi TS) 125÷250 bar - 1800÷3600 psi TR) 200÷315 bar - 2900÷4600 psi						
VMP 20	100	26	400	5800	See VMP 5			0,45	0.99	Cavity VMP 20 see page 116	
VMP 20Y	160	42	315	4600	See VMP 10Y						
VMP 12	35	9.2	300	4350	5÷40 bar - 72.5÷580 psi (test setting: 30 bar - 430 psi at 5 l/min. - 1.32 US gpm) 20÷100 bar - 290÷1450 psi (test setting: 70 bar - 1010 psi at 5 l/min. - 1.32 US gpm) 50÷200 bar - 725÷2900 psi (test setting: 140 bar - 2050 psi at 5 l/min. - 1.32 US gpm)**			0,20	0.44	Cavity VMP 12 see page 120	
VMP 34	80	21			100÷300 bar - 1450÷4350 psi (test setting: 210 bar - 3050 psi at 5 l/min. - 1.32 US gpm)**			0,33	0.73	Cavity VMP 34 see page 121	

*To perform setting of the valve see the pressure drop/ flow diagram

** (Only for VMP34) when the valve is ordered by itself max adjustable pressure is 150 bar (2200 psi). Cartridge may be set higher than 150 bar (2200 psi) when installed in the machine or into a proper body

Type VMP and MC

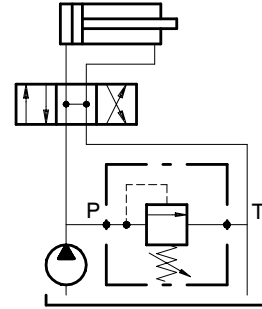
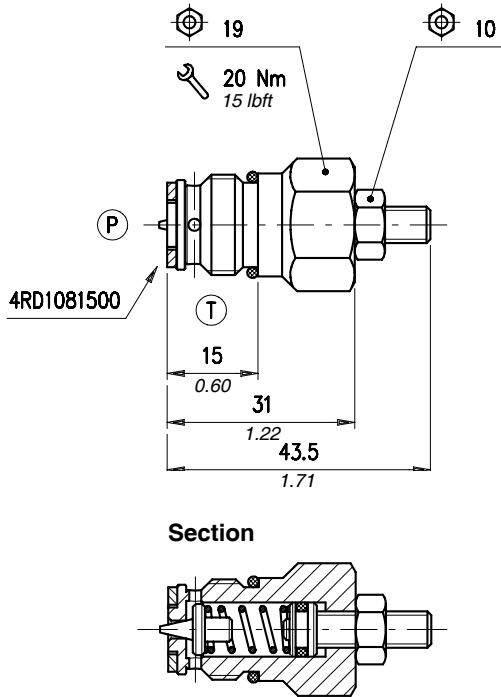
Cartridges

Type MC	Maximum flow		Max. pres		Application range with standard spring	Hysteresis	Oil leaks from 1 to 2	Weight		Cavities and tools
	l/min	US gpm	bar	psi				kg	lb	
MC08A	10	2.6	350	5100	1) 5÷50 bar - 72.5÷725 psi (test setting 30 bar - 435 psi at 5 l/min.- 1.32 US gpm) pressure increase by steps 11,5 bar - 165 psi per screw turn 2) 50÷200 bar - 725÷2900 psi (test setting 150 bar - 2200 psi at 5 l/min.- 1.32 US gpm-) pressure increase by steps 31,5 bar - 450 psi per screw turn 3) 150÷350 bar - 2175÷5100 psi (test setting 250 bar-3600 psi at 5 l/min.- 1.32 US gpm-) pressure increase by steps 74 bar - 1070 psi per screw turn	90% of the setting value for flow capacity 1 l/min. -0.26 US gpm-	disregardable	0,19	0.42	● see cavity SAE 8-2 page 112
MC08D	20	5.3			1) 20÷80 bar - 290÷1150 psi (test setting 50 bar - 725 psi at 5 l/min.- 1.32 US gpm-) pressure increase by steps 26,6 bar - 380 psi per screw turn 2) 50÷200 bar - 725÷2900 psi (test setting 150 bar - 2200 psi at 5 l/min.- 1.32 US gpm) pressure increase 60,3 bar - 870 psi per screw turn 3) 150÷350 bar - 2200÷5100 psi (test setting 250 bar- 3600 psi at 5 l/min.- 1.32 US gpm) pressure increase 121,2 bar - 1750 psi per screw turn 5) 5÷50 bar - 72.5÷725 psi (test setting 30 bar - 435 psi at 5 l/min.- 1.32 US gpm) pressure increase 11,3 bar - 160 psi per screw turn	85% of the setting value for flow capacity 1 l/min. -0.26 US gpm-		0,13	0.29	● see cavity SAE 8-2 page 112
MC10A	40	10.5			1) 20÷100 bar - 290÷1450 psi (test setting 50 bar - 725 psi at 5 l/min.- 1.32 US gpm) pressure increase 7 bar - 100 psi per screw turn 2) 50÷200 bar - 725÷2900 psi (test setting 150 bar - 2200 psi at 5 l/min.- 1.32 US gpm) pressure increase 24 bar - 345 psi per screw turn 3) 150÷350 bar - 2200÷5100 psi (test setting 250 bar - 3600 psi at 5 l/min.- 1.32 US gpm) pressure increase 72 bar - 1040 psi per screw turn	90% of the setting value for flow capacity 1 l/min. -0.26 US gpm-		0,33	0.73	● see cavity SAE 10-2 page 112
MC12A	100	26			1) 20 ÷ 100 bar - 290÷1450 psi (test setting 50 bar - 725 psi at 5 l/min.- 1.32 US gpm) pressure increase 5,7 bar - 80 psi per screw turn 2) 50 ÷ 200 bar - 725÷2900 psi (test setting 150 bar - 2200 psi at 5 l/min.- 1.32 US gpm) pressure increase 26,5 bar - 380 psi per screw turn 3) 150 ÷ 350 bar - 2200÷5100 psi (test setting 250 bar - 3600 psi at 5 l/min.- 1.32 US gpm) pressure increase 35 bar - 505 psi per screw turn	95% of the setting value for flow capacity 1 l/min. -0.26 US gpm-		0,86	1.89	● see cavity SAE 12-2 page 112

*To perform setting of the valve see the pressure drop/ flow diagram

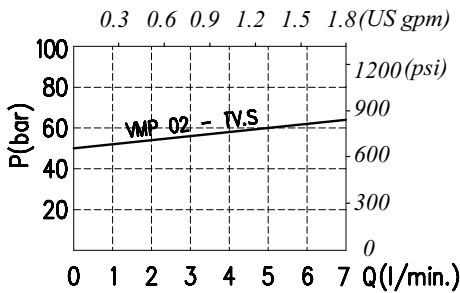
●The cavity have to report also the features of variation "A" see page 112

Dimensions and hydraulic circuit

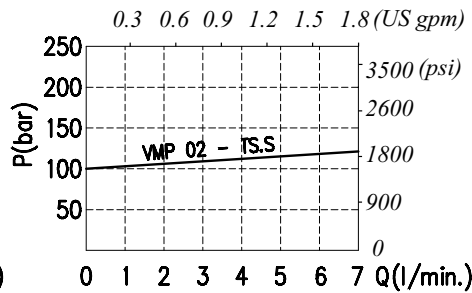


Rating diagrams

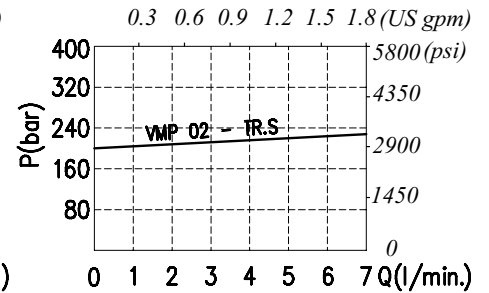
Typical pressure drop vs. flow characteristic



Typical pressure drop vs. flow characteristic



Typical pressure drop vs. flow characteristic



Order code

VMP02 / □□ . □

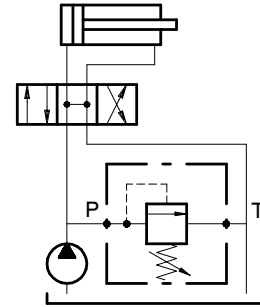
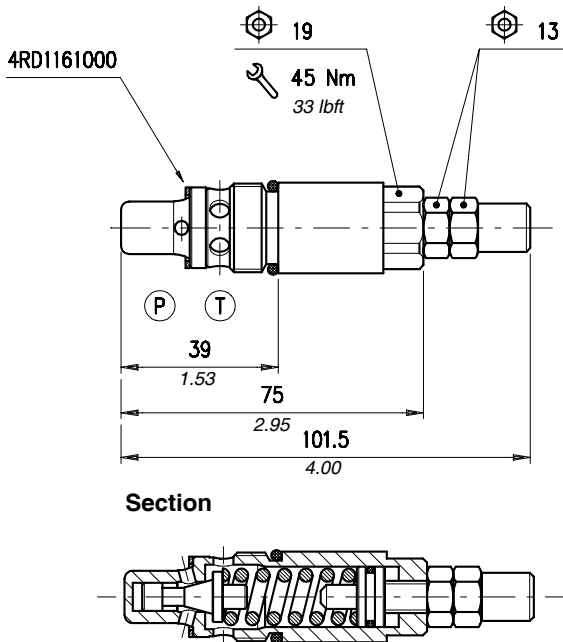
Pressure settings

- TV) 5÷80 bar (72.5÷1150 psi)
- TS) 50÷220 bar (725÷3200 psi)
- TR) 180÷350 bar (2600÷5100 psi)
- TB) 0÷50 bar (0÷725 psi)

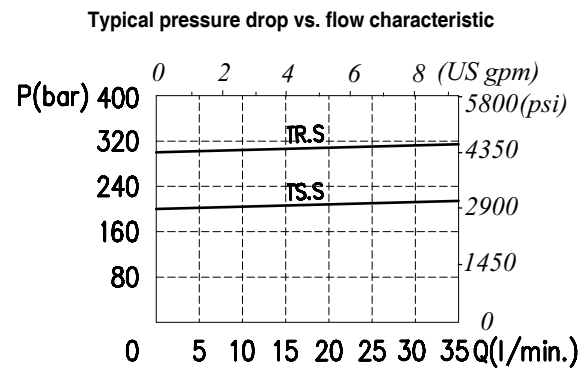
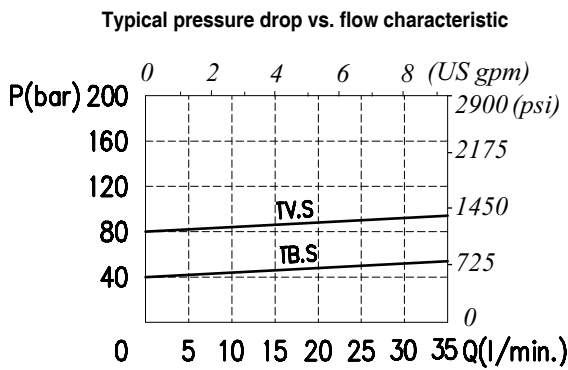
Adjustment
(see page 105)

- S (screw)
- V (handknob)

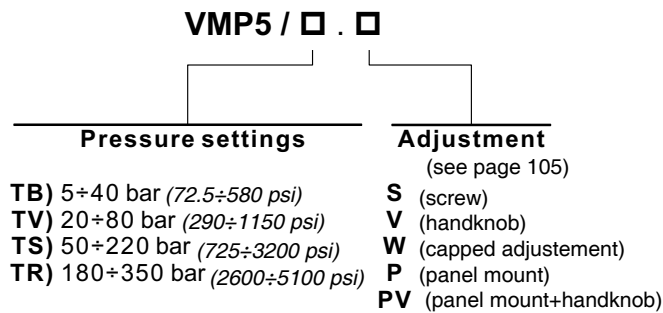
Dimensions and hydraulic circuit



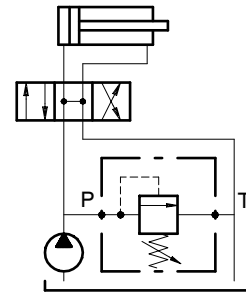
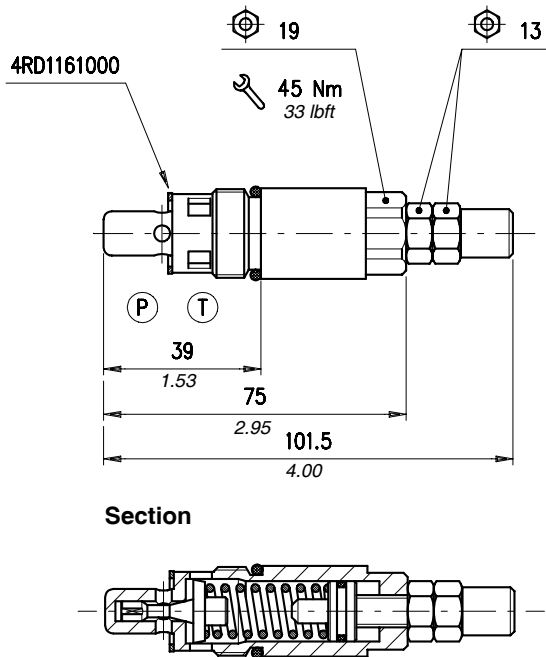
Rating diagrams



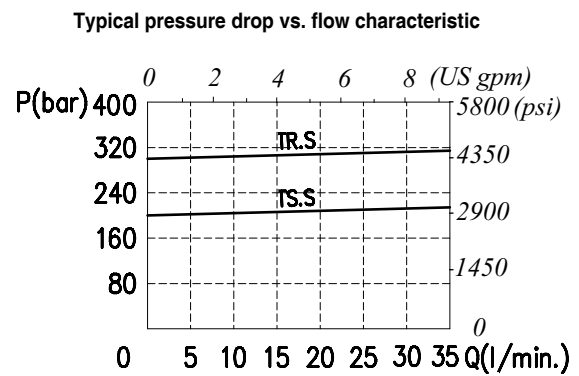
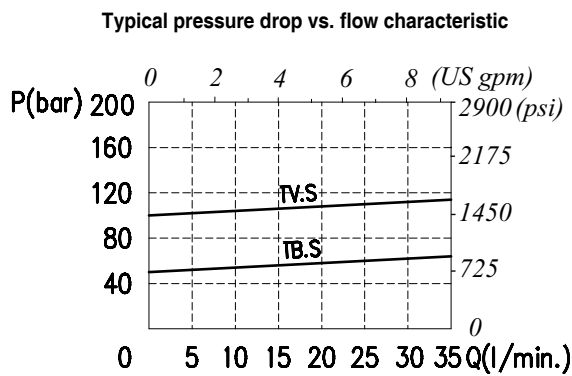
Order code



Dimensions and hydraulic circuit



Rating diagrams



Order code

VMP5Y / □□ . □

Pressure settings

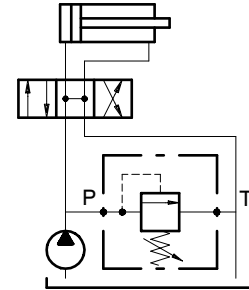
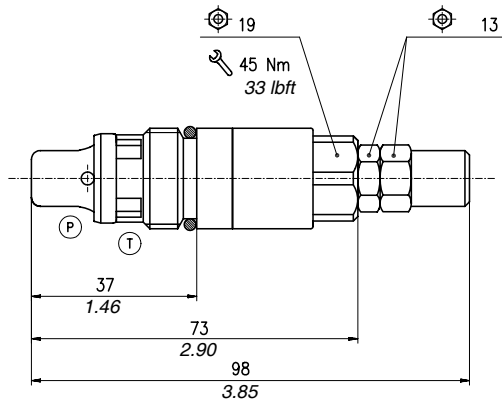
- TB)** 5÷80 bar (72.5÷1150 psi)
- TV)** 40÷150 bar (580÷2200 psi)
- TS)** 140÷190 bar (2050÷2750 psi)
- TR)** 180÷350 bar (2600÷5100 psi)

Adjustment

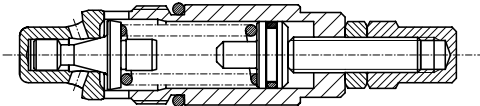
(see page 105)

- S** (screw)
- V** (handknob)
- W** (capped adjustment)
- P** (panel mount)
- PV** (panel mount+handknob)

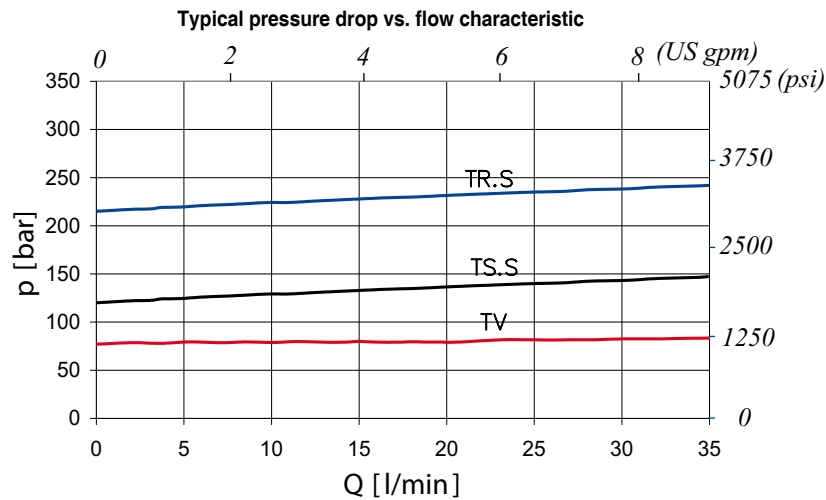
Dimensions and hydraulic circuit



Section



Rating diagrams



Order code

VMP5J / □□ . □

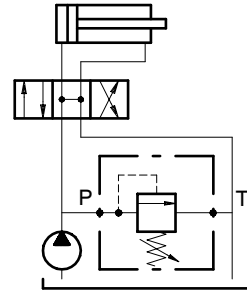
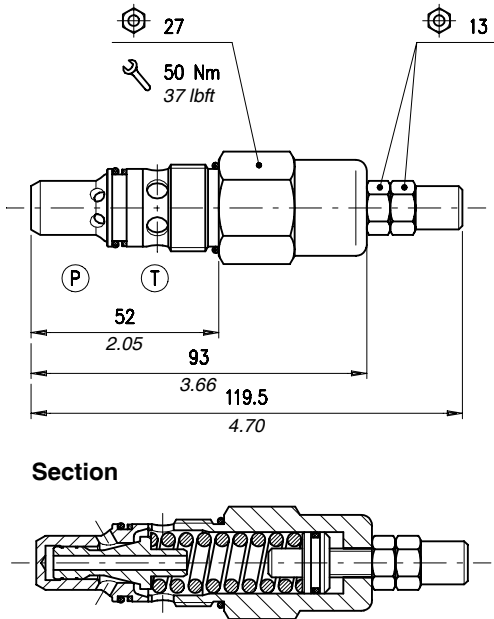
Pressure settings

TV) 40÷80 bar (580÷1150 psi)
 TS) 63÷200 bar (910÷2900 psi)
 TR) 160÷315 bar (2300÷4600 psi)

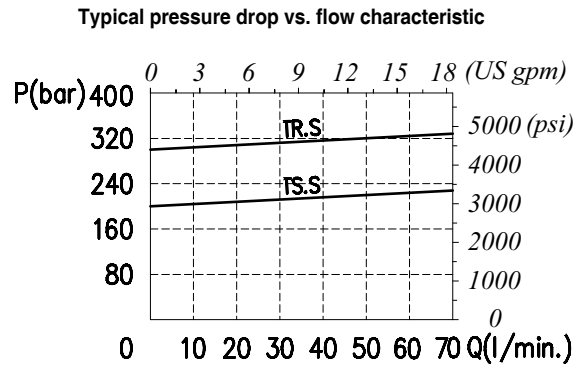
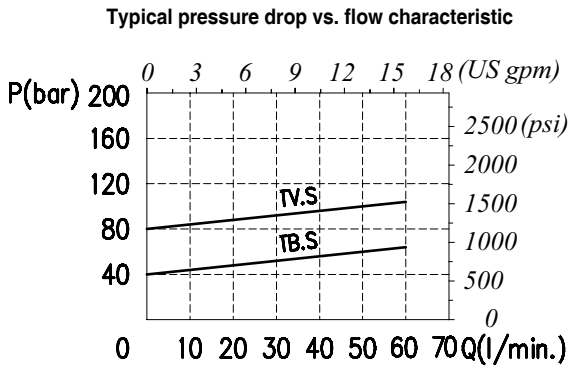
Adjustment

(see page 105)
 S (screw)
 V (handknob)
 W (capped adjustment)
 P (panel mount)
 PV (panel mount+handknob)

Dimensions and hydraulic circuit



Rating diagrams

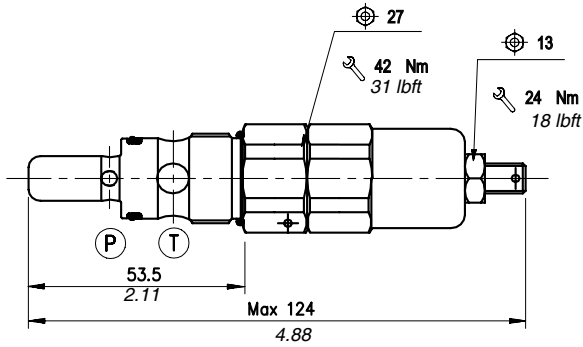


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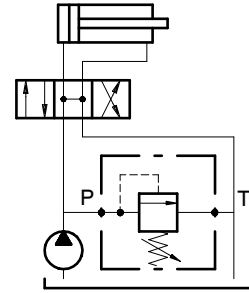
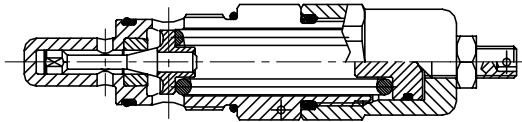
VMP 10 / □ . □

Pressure settings (bar)	Adjustment (see page 105)
TB) 5÷40 (72.5÷580 psi)	S (screw)
TV) 20÷80 (290÷1150 psi)	V (handknob)
TS) 50÷220 (725÷3200 psi)	W (capped adjustment)
TR) 180÷350 (2600÷5100 psi)	P (panel mount)
	PV (panel mount+handknob)

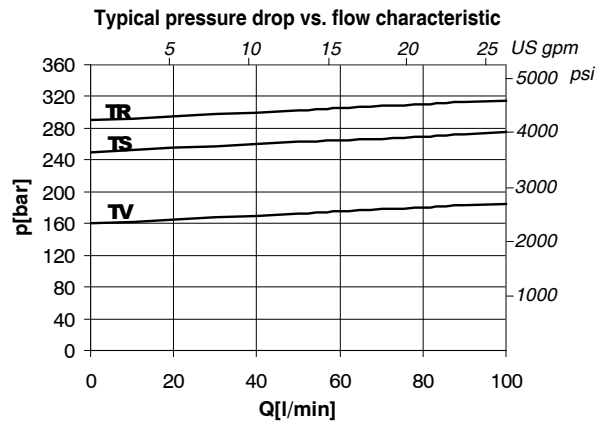
Dimensions and hydraulic circuit



Section



Rating diagrams



Order code

VMP 10Y / □ . □

Pressure settings (bar)

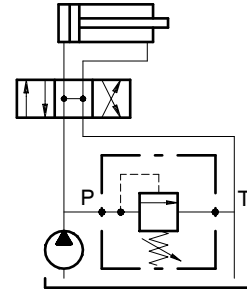
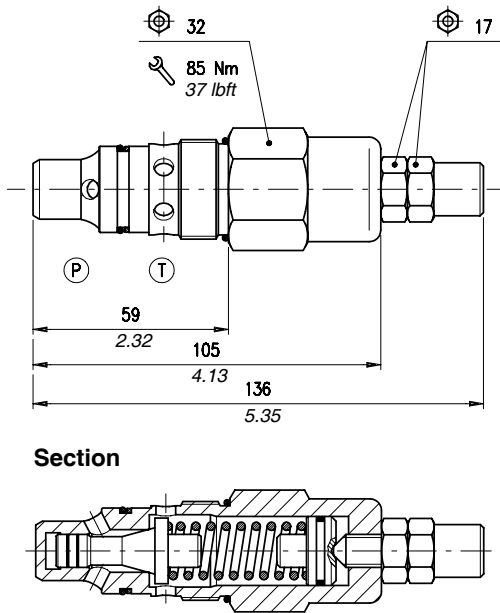
Adjustment
(see page 105)

TV) 100 ÷ 160 (1450 ÷ 2320 psi) **W** (capped adjustment)

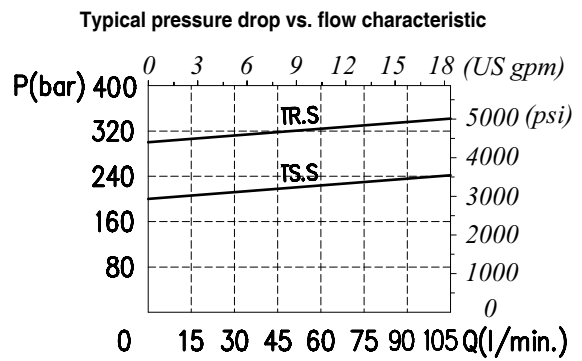
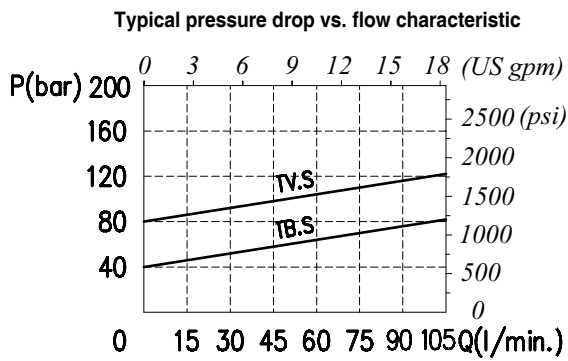
TS) 125 ÷ 250 (1800 ÷ 3600 psi)

TR) 200 ÷ 315 (2900 ÷ 4600 psi)

Dimensions and hydraulic circuit



Rating diagrams



Order code

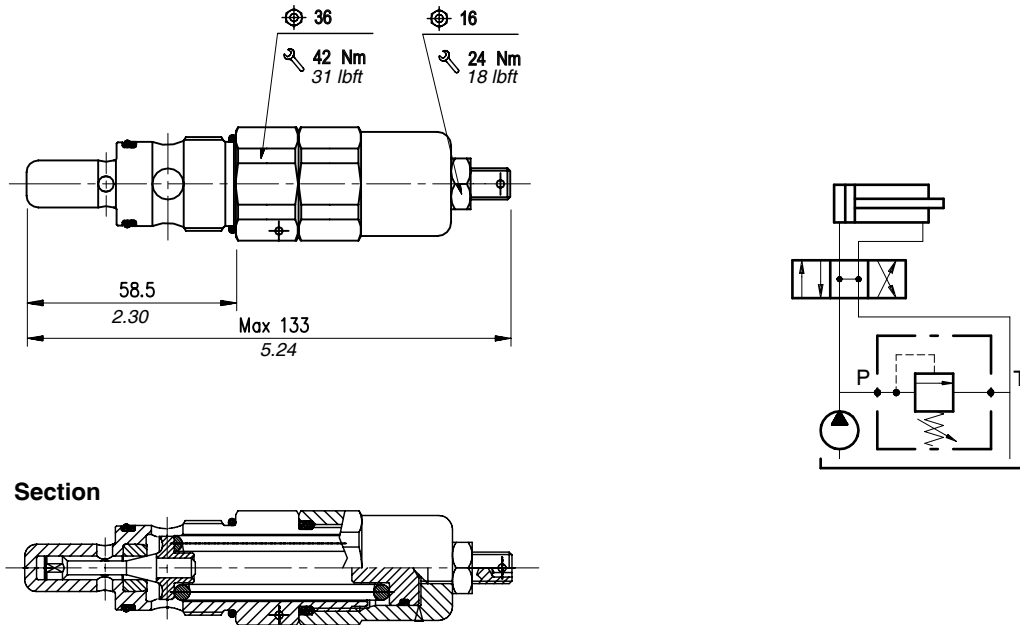
VMP 20 / □ . □

Pressure settings (bar)

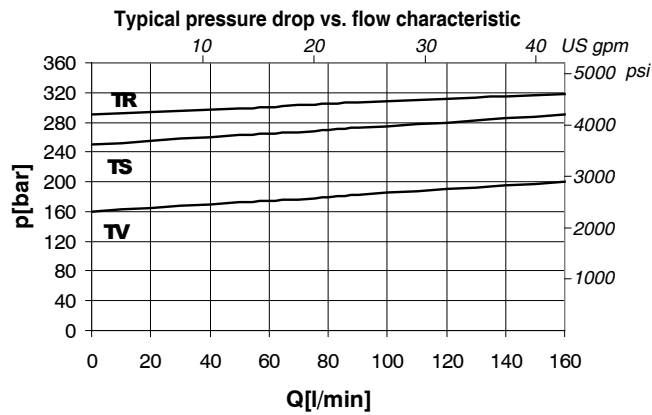
Adjustment
(see page 105)

- | | |
|------------------------------------|----------------------------------|
| TB) 5÷40 (72.5÷580 psi) | S (screw) |
| TV) 20÷80 (290÷1150 psi) | V (handknob) |
| TS) 50÷220 (725÷3200 psi) | W (capped adjustment) |
| TR) 180÷350 (2600÷5100 psi) | P (panel mount) |
| | PV (panel mount+handknob) |

Dimensions and hydraulic circuit



Rating diagrams



Order code

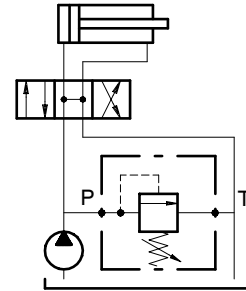
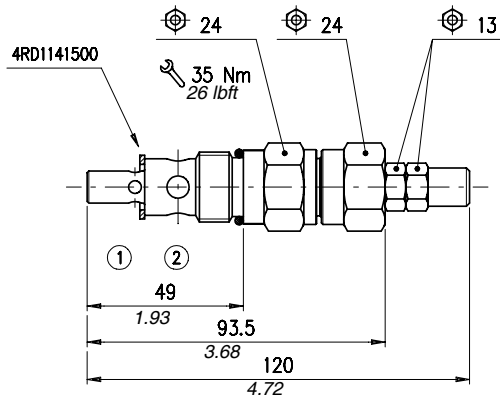
VMP 20Y / □ . □

Pressure settings (bar)

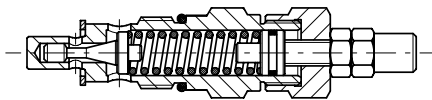
Adjustment
(see page 105)

- TV) 100÷160 (1450÷2320 psi) **W** (capped adjustment)
- TS) 125÷250 (1800÷3600 psi)
- TR) 200÷315 (2900÷4600 psi)

Dimensions and hydraulic circuit

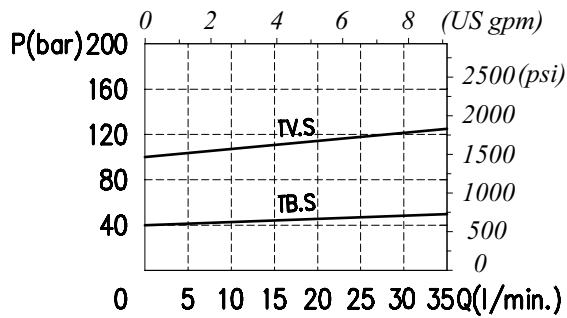


Section

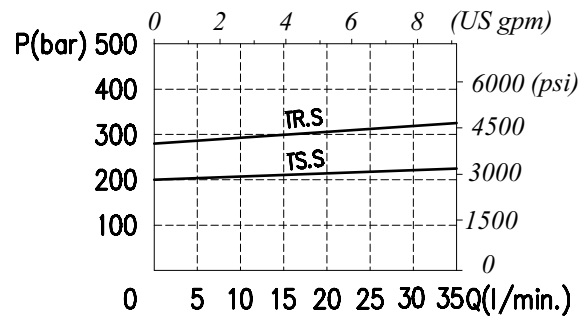


Rating diagrams

Typical pressure drop vs. flow characteristic



Typical pressure drop vs. flow characteristic

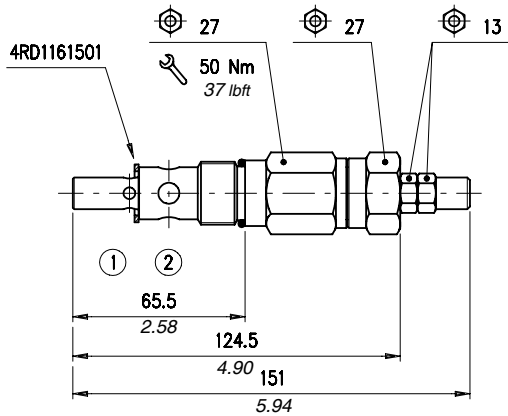


Order code

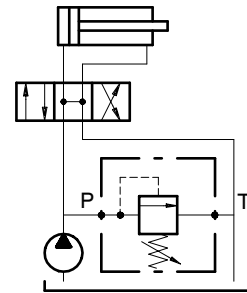
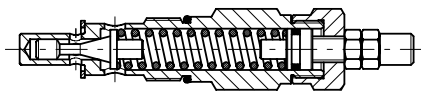
VMP 12 / □□ . □

Pressure settings	Adjustment
TB 5 ÷ 40 bar (72.5 ÷ 580 psi)	(see page 105)
TV 20 ÷ 100 bar (290 ÷ 1450 psi)	S (screw)
TS 50 ÷ 200 bar (725 ÷ 2900 psi)	V (handknob)
TR 100 ÷ 300 bar (1450 ÷ 4350 psi)	P (panel mount)
	PV (panel mount+handknob)

Dimensions and hydraulic circuit

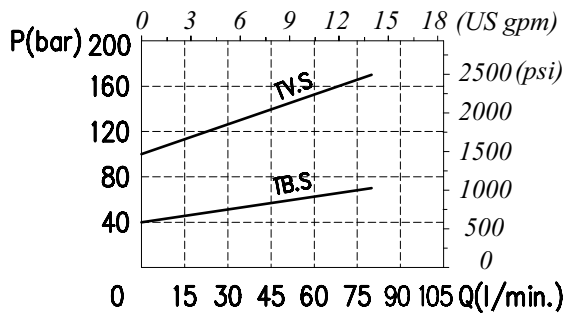


Section

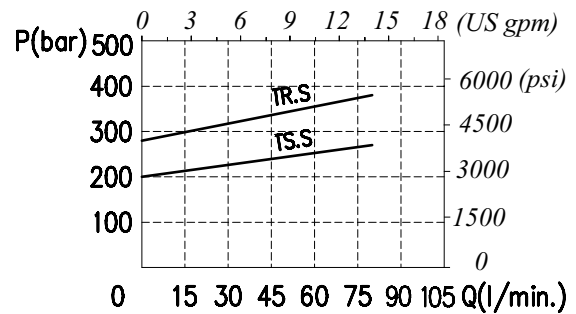


Rating diagrams

Typical pressure drop vs. flow characteristic



Typical pressure drop vs. flow characteristic



Order code

VMP 34 / □□ . □

Pressure settings

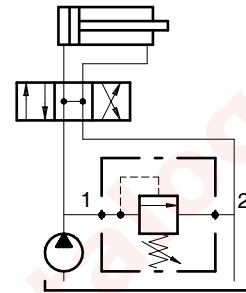
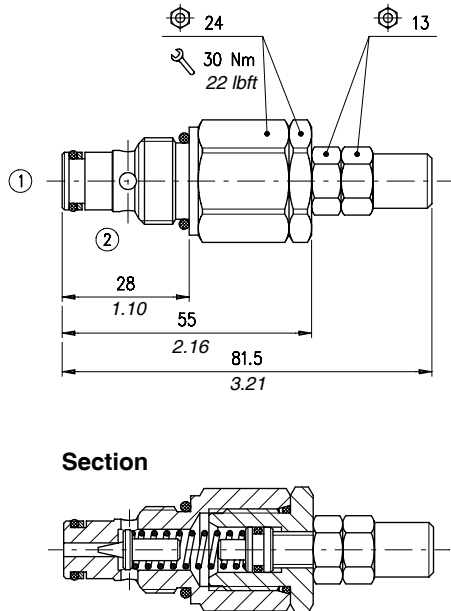
- TB) 5÷40 bar (72.5÷580 psi)
- TV) 20÷100 bar (290÷1450 psi)
- TS) 50÷200 bar * (725÷2900 psi)
- TR) 100÷300 bar * (1450÷4350 psi)

Adjustment
(see page 105)

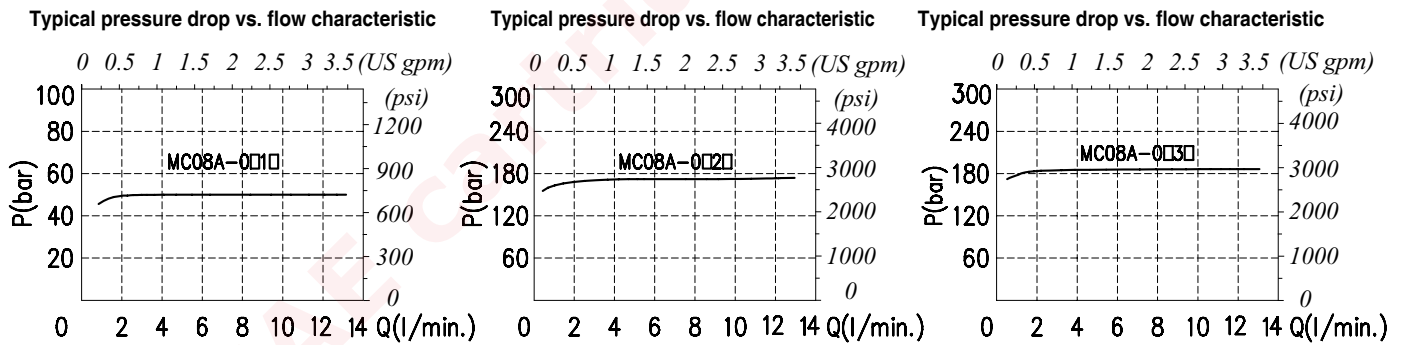
- S (screw)
- V (handknob)
- P (panel mount)
- PV (panel mount+handknob)

* when the valve is ordered by itself max adjustable pressure is 150 bar - 2200 psi.
Cartridge may be set higher than 150 bar - 2200 psi when installed in the machine or into a proper body

Dimensions and hydraulic circuit

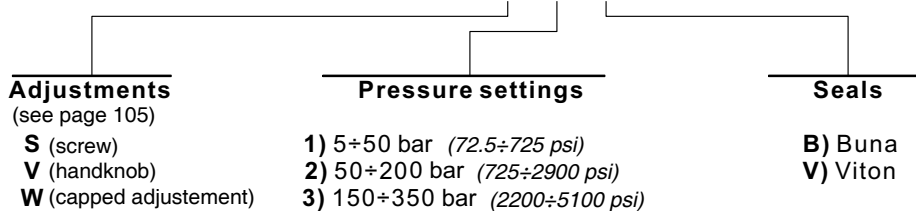


Rating diagrams

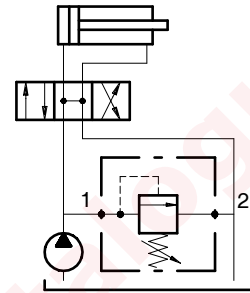
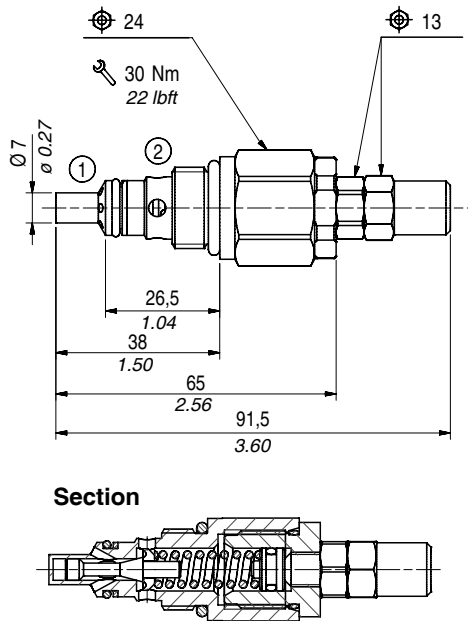


Order code

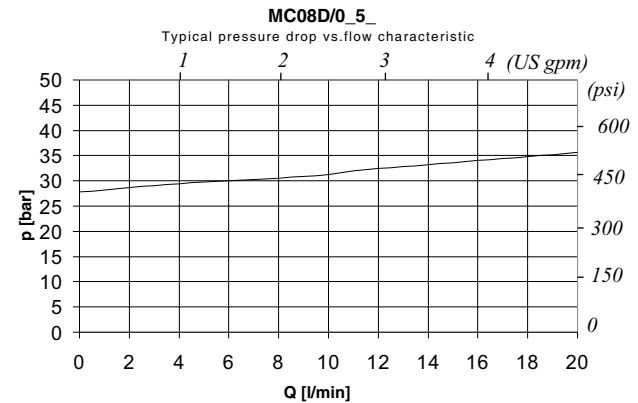
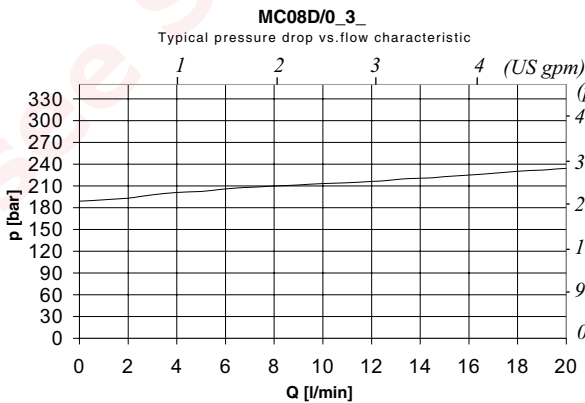
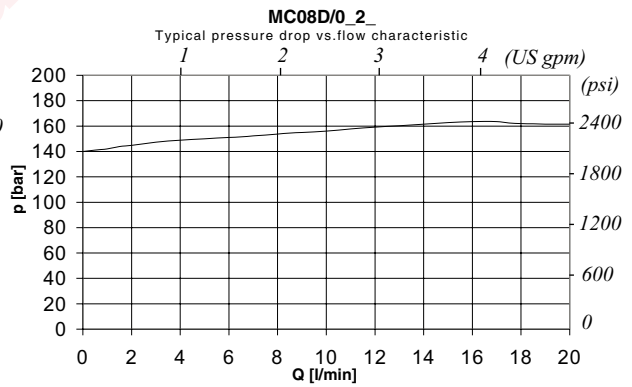
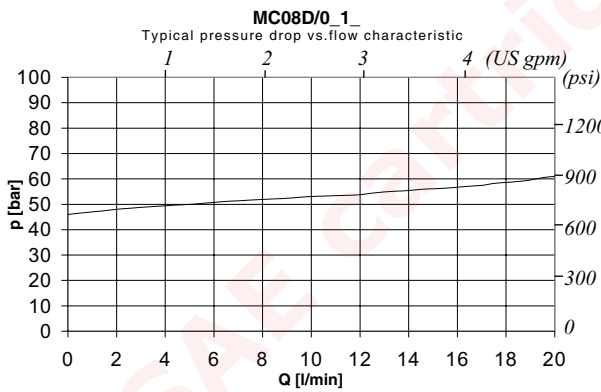
MC08A / 0 - □ - □ - □



Dimensions and hydraulic circuit



Rating diagrams



MC08D / 0 -□ -□ -□**Adjustments**
(see page 105)

- V** (handknob)
- W** (capped adjustment)

Pressure settings

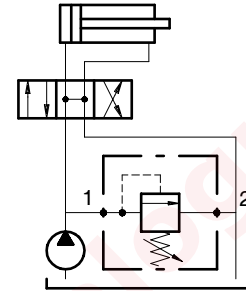
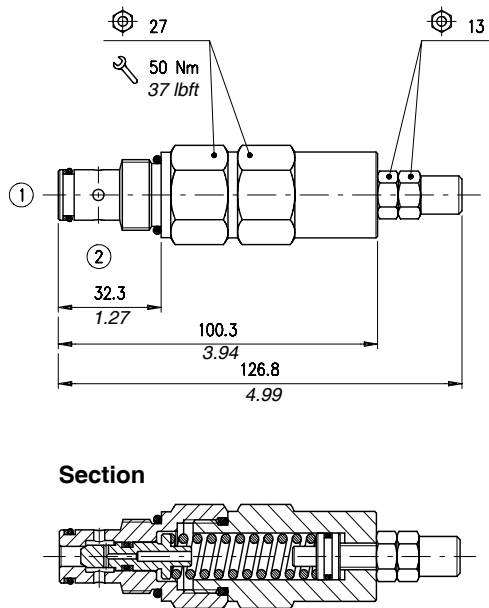
- 1)** 5÷50 bar (72.5÷725 psi)
- 2)** 50÷200 bar (725÷2900 psi)
- 3)** 150÷350 bar (2200÷5100 psi)
- 5)** 50÷350 bar (725÷5100 psi)

Seals

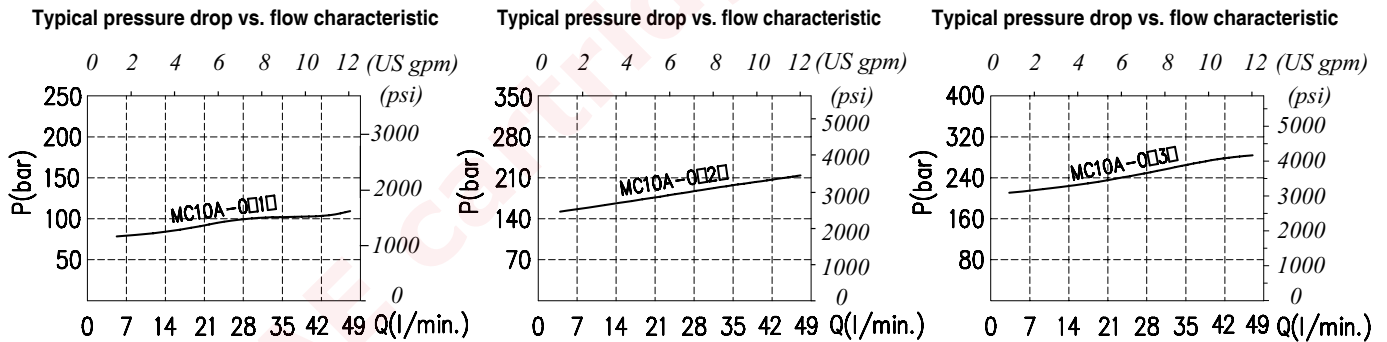
- B)** Buna
- V)** Viton

see SAE cartridges catalogue

Dimensions and hydraulic circuit



Rating diagrams



Order code

MC10A / 0 - □ - □ - □

Adjustments
(see page 105)

- S** (screw)
- V** (handknob)
- W** (capped adjustment)

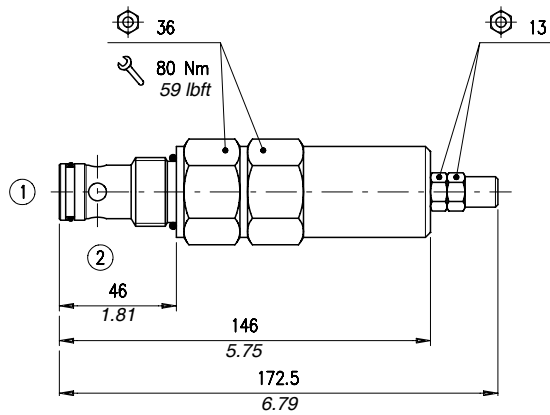
Pressure settings

- 1)** 20÷100 bar (290÷1450 psi)
- 2)** 50÷200 bar (725÷2900 psi)
- 3)** 150÷350 bar (2200÷5100 psi)

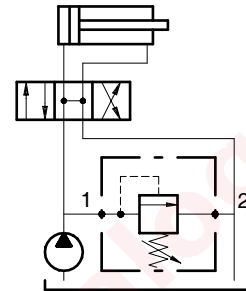
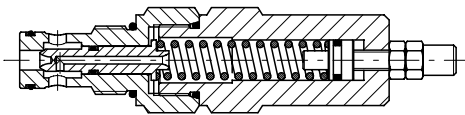
Seals

- B)** Buna
- V)** Viton

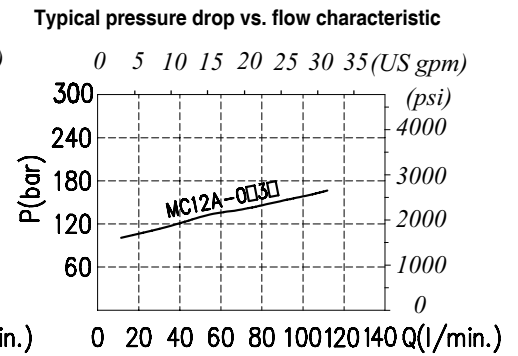
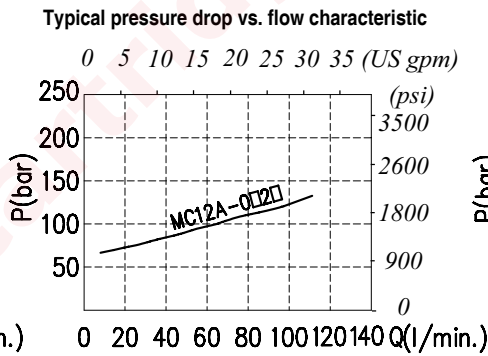
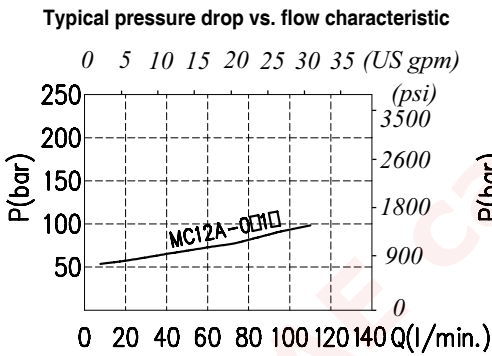
Dimensions and hydraulic circuit



Section



Rating diagrams



Order code

MC12A / 0 - □ - □ - □

Adjustments
(see page 105)

- S** (screw)
- V** (handknob)
- W** (capped adjustment)

Pressure settings

- 1) 20÷100 bar (290÷1450 psi)
- 2) 50÷200 bar (725÷2900 psi)
- 3) 150÷350 bar (2200÷5100 psi)

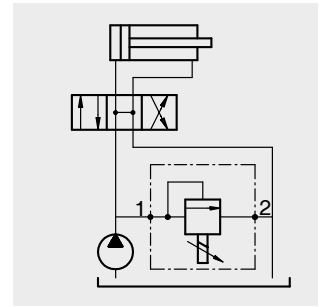
Seals

- B)** Buna
- V)** Viton



Operation

Allows oil flow from 1 to 2 when pressure in 1 reaches the setting regulated by the proportional coil. Bottom manual override available as option (notice: if it's activated with energised coil, the setting established will be effected).



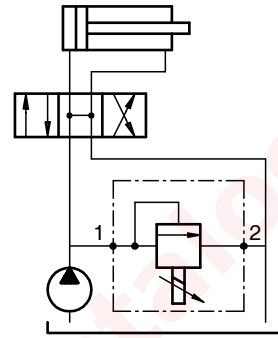
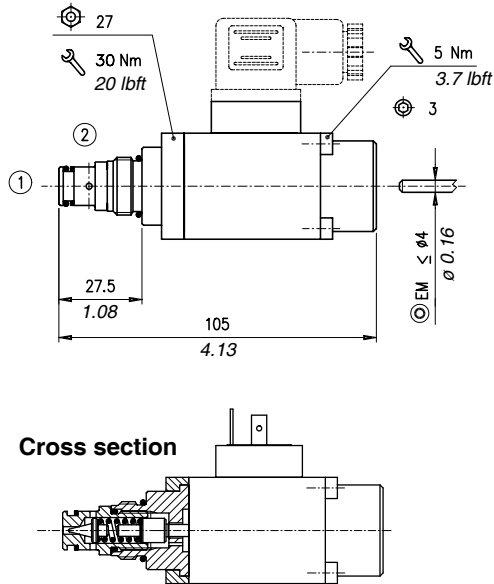
Performance

Cartridges

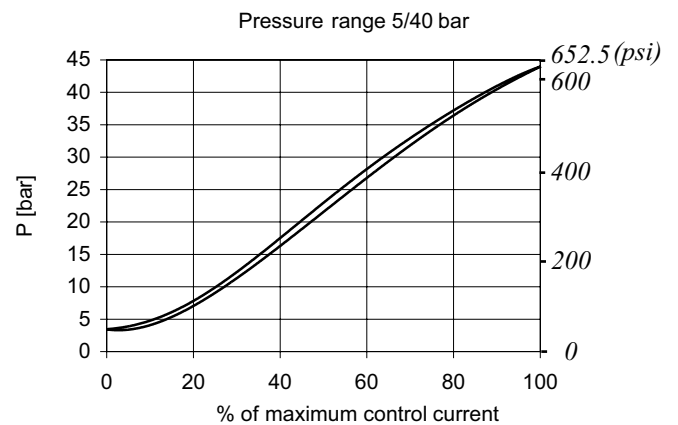
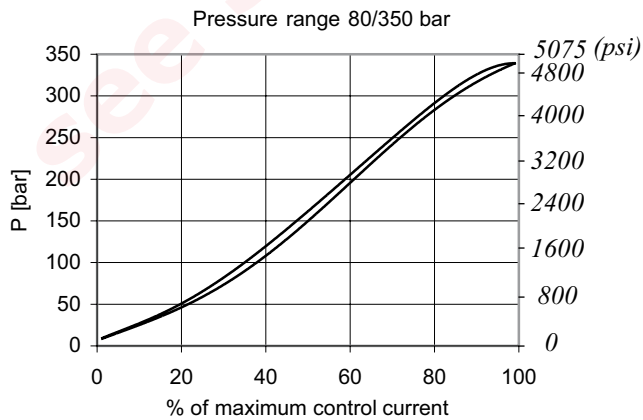
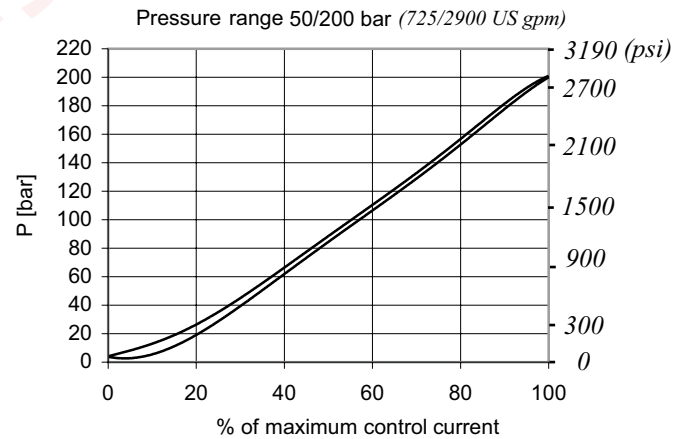
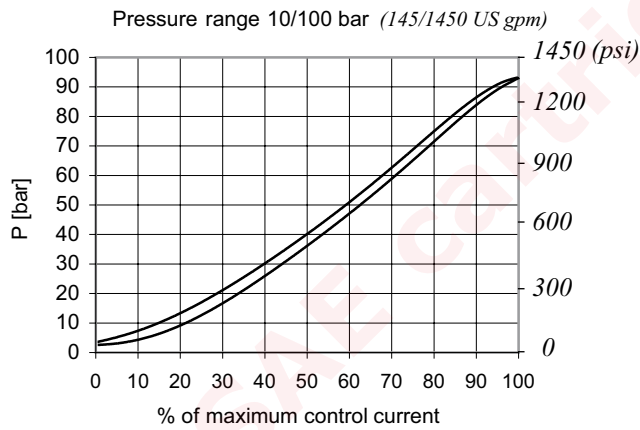
Type MC..Y	Max. flow Q		Max.pres.		Rated and max current	Dither frequency	Hysteresis with dither operational relief pressure range from zero to max. control current	Oil leaks from 1 to 2	Cavities and tools	Weight	
	l/min	US gpm	bar	psi						kg	lb
MC08Y	1	0.26	350	5100	1,1 A for coils 12V 0,55 A for coils 24V	150 Hz	0÷100 bar - 0÷1450 psi with 0.5 l/min. - 0.13 US gpm remaining pressure with no voltage 5 bar - 72.5 psi 50÷200 bar - 25÷2900 psi with 0.5 l/min. - 0.13 US gpm remaining pressure with no voltage 5 bar - 72.5 psi 80÷350 bar - 1150÷5100 psi with 0.5 l/min. - 0.13 US gpm remaining pressure with no voltage 12 bar - 170 psi 5÷40 bar - 72.5÷580 psi with 0.5 l/min. - 0.13 US gpm remaining pressure with no voltage 3 bar - 43.5 psi	disregardable	*cavity SAE 8-2 see page 112	0,55	1.21

* the cavity have to report also the features of variation "A" see page 112

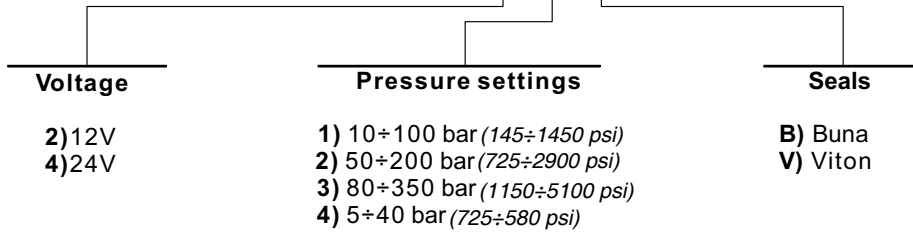
Dimensions and hydraulic circuit



Rating diagrams



MC08Y /0 - □ - □ - □

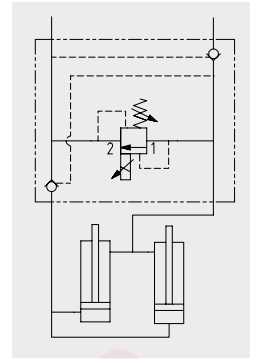


see SAE cartridges catalogue



Operation

This kind of valve Allows oil flow from 1 to 2 when pressure in 1 reaches the setting regulated by the proportional coil.
Bottom manual override available as option (notice: if it's activated with energised coil, the setting established will be effected).



Performance

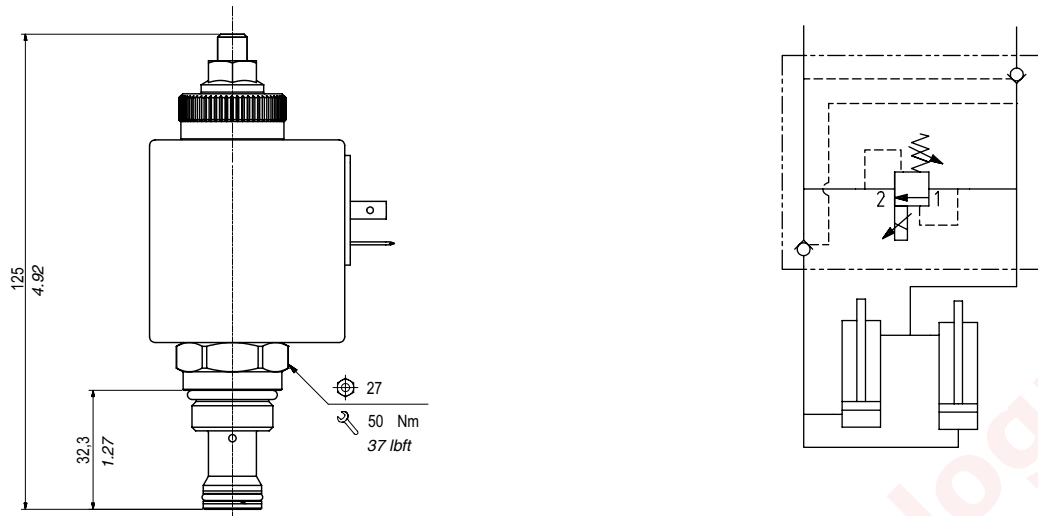
Cartridges

Type MC..T	Flow Q max.		Max. press.		Rated and max current	Dither frequency	Pressure range bar (psi)	Oil leaks	Cavities and tools	Weight kg	
	l/min	US gpm	bar	psi						kg	lb
MC10T	3	0.79	350	5100	2) Square-coil 12Vcc connector DIN (In=1,25A) 3) Round coil 12Vcc connector DIN (In=1,8A) 4) Square-coil 24Vcc connector DIN (In=0,63A) 5) Round coil 24V connector DIN (In=0,9A)	130 Hz	1) 15-130 (217-1885) 2) 15-170 (217-2465) 3) 15-210 (217-3045)	-	Cavity SAE 10-2 page112	-	-

* the cavity have to report also the features of variation "A" see page 112

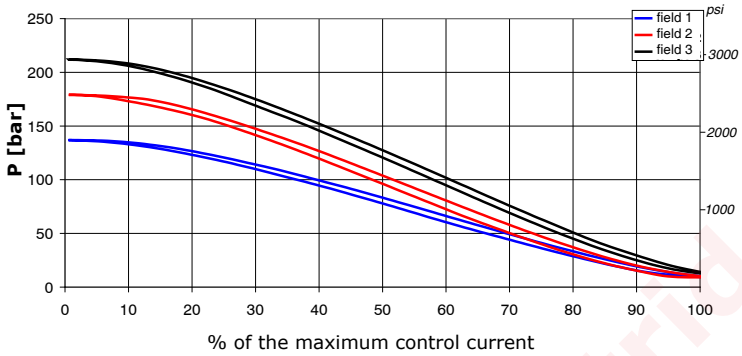
Tipo MC10T

Dimensions and hydraulic circuit



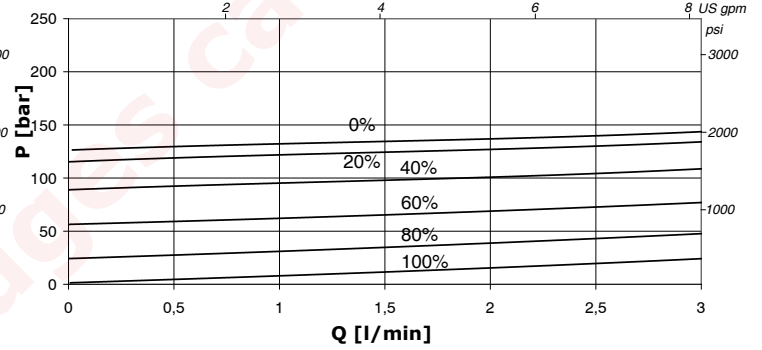
Rating diagrams

Relief Pressure vs. % of the Maximum Control Current
 Q=1 l/min (0.26 US gpm) - Power supply 12 Vdc



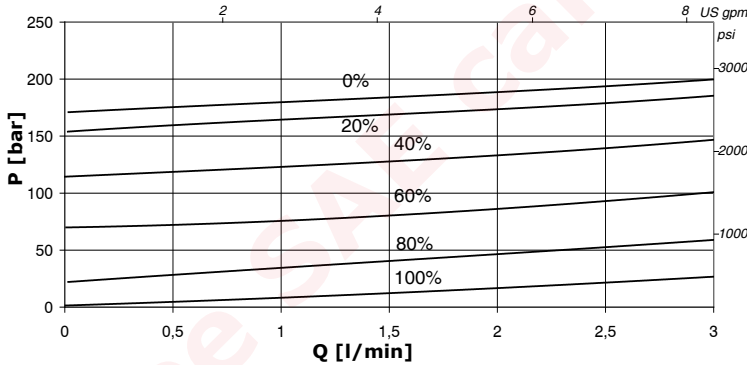
Typical Relief Pressure vs. Flow Characteristic 1->2

At various %'s of maximum control current
 Pressure setting 1 - Power supply 12 Vdc



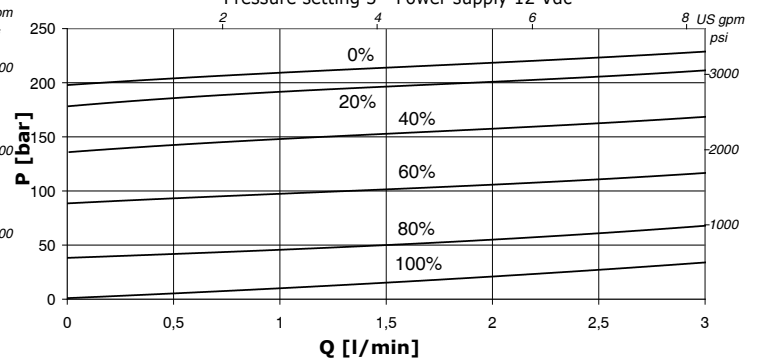
Typical Relief Pressure vs. Flow Characteristic 1->2

At various %'s of maximum control current
 Pressure setting 2 - Power supply 12 Vdc



Typical Relief Pressure vs. Flow Characteristic 1->2

At various %'s of maximum control current
 Pressure setting 3 - Power supply 12 Vdc



Order code

MC10T/0 -□ -□ -□

Adjustment

- 2) Square coil 12Vcc connector DIN (In=1,25A)
- 3) Round coil 12Vcc connector DIN (In=1,8A)
- 4) Square coil 24Vcc connector DIN (In=0,63A)
- 5) Round coil 12Vcc connector DIN (In=0,9A)

Pressure range

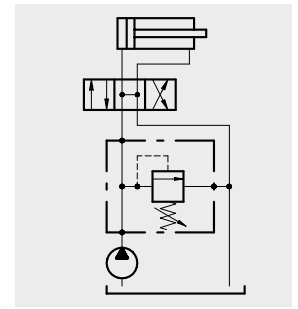
- 1) 15-130 bar
- 2) 15-170 bar
- 3) 15-210 bar

Seals

- B) Buna
- V) Viton

Operation

Allows oil flow from P to T when pressure in P reaches the setting of the spring.



Performance

Body Valves

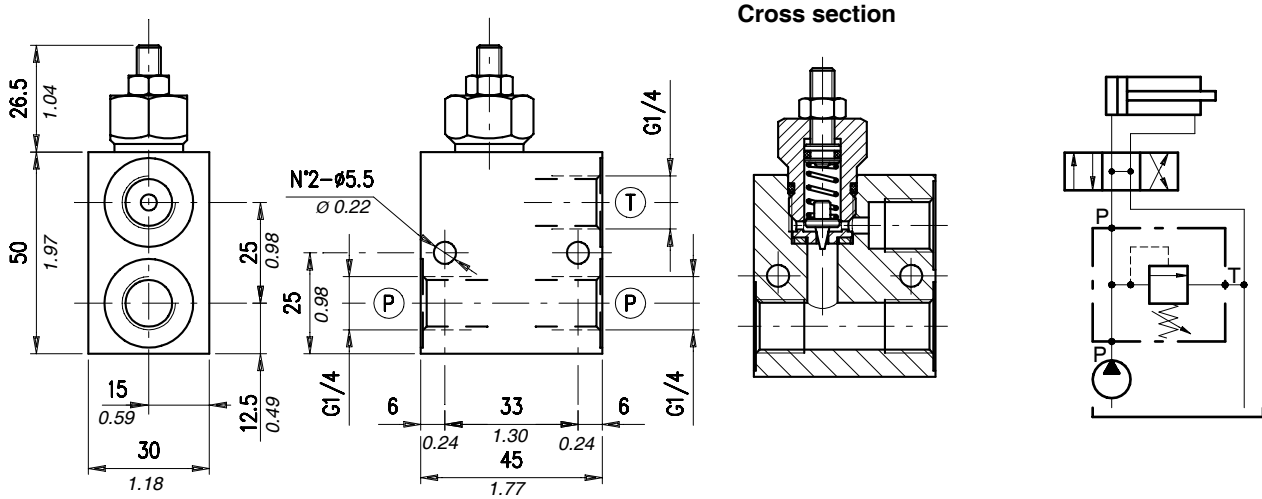
Type VMP	Max. flow		Max. pres.		Application range with standard spring*	Hysteresis	Oil leaks from P to T	Cartr.	Weight			
	l/min	US gpm	bar	psi					kg	lb		
VMP /B /L 02-14	5	1.32	alum. body 210	alum. body 3050	5÷80 bar - 72.5÷1150 psi (test setting 50 bar - 725 psi at 3 l/min. - 0.79 US gpm) 50÷220 bar - 725÷3200 psi (test setting 150 bar - 2200 psi at 3 l/min. - 0.79 US gpm) 180÷350 bar - 2600÷5100 psi (test setting 250 bar - 3600 psi at 3 l/min. - 0.79 US gpm)	90% of the setting value for flow capacity 1 l/min. - 0.26 US gpm-	disregar-dable	VMP 02	alum. body 0,21	alum. body 0.46		
VMP /B /L 03-14	10	2.6			5÷50 bar - 72.5÷725 psi (test setting 30 bar - 435 psi at 5 l/min. - 1.32 US gpm) pressure increase by steps 11.5 bar - 160 psi per screw turn 50÷200 bar - 725÷2900 psi (test setting 150 bar - 2200 psi at 5 l/min. - 1.32 US gpm) pressure increase by steps 31.5 bar - 450 psi per screw turn 180÷350 bar - 2600÷5100 psi (test setting 250 bar - 3600 psi at 5 l/min. - 1.32 US gpm) pressure increase by steps 74 bar - 1000 psi per screw turn				MC 08 A	alum. body 0,40	alum. body 0.88	
					VMP/B/L 5 - □□			35		9.2	steel body 350	steel body 5100
VMP/B/L 5Y - □□	alum. body 0.50	alum. body 1.10										
					5÷80 bar - 72.5÷1150 psi (test setting 60 bar - 870 psi at 5 l/min. - 1.32 US gpm) 40÷150 bar - 580÷2200 psi (test setting 120 bar - 1750 psi at 5 l/min. - 1.32 US gpm) 140÷190 bar - 2050÷2750 psi (test setting 150 bar - 2200 psi at 5 l/min. - 1.32 US gpm) 180÷350 bar - 2600÷5100 psi (test setting 260 bar - 3800 psi at 5 l/min. - 1.32 US gpm)	85% of the setting value for flow capacity 1 l/min. - 0.26 US gpm-		VMP 5Y	steel body 1,07	steel body 2.36		

*To perform setting of the valve see the pressure drop/ flow diagram

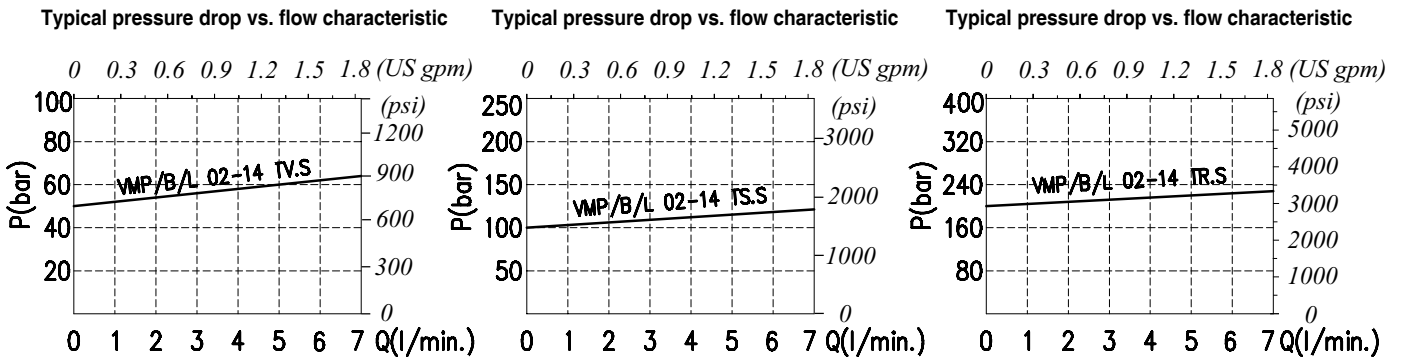
Body Valves

Type VMP	Max. flow		Max. pres.		Application range with standard spring*	Hysteresis	Oil leaks from P to T	Cartridges	Weight	
	l/min	US gpm	bar	psi					kg	lb
VMP /B /L 10 -□□	60	16						VMP 10	aluminium body 0,77 (VMP/B/L 10-12) 0,87 (VMP/B/L 10-34)	alum. body 1.70 1.91
VMP /B /L 20 -□□	100	26	alum. body 210 steel body 350	alum. body 3050 steel body 5100	see setting VMP/B/L 5 -□□	85% of the setting value for flow capacity 1 l/min. -0.26 US gpm-	disregardable	VMP 20	aluminium body 1,70 (VMP/B/L 20-34) 2,31 (VMP/B/L 20-100)	alum. body 3.75 5.09
VMP /B 12	35	9.2			5÷40 bar - 72.5÷580 psi (test setting 30 bar - 435 psi at 5 l/min. - 1.32 US gpm) 20÷100 bar -290÷1450 psi (test setting 70 bar - 1015 psi at 5 l/min. - 1.32 US gpm-)			VMP 12	aluminium body 0,65	alum. body 1.43
VMP /B 34	80	21			50÷200 bar -725÷2900 psi (test setting 140 bar - 2030 psi at 5 l/min.-1.32 US gpm) 100÷300 bar - 1450÷4350 psi (test setting 210 bar - 3050 psi at 5 l/min. - 1.32 US gpm)			VMP 34	aluminium body 1,00	alum. body 2.20
									steel body 1,41	steel body 3.11
									steel body 2,15	steel body 4.74

Dimensions and hydraulic circuit

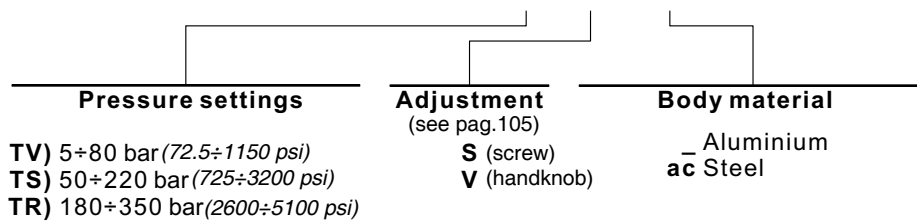


Rating diagrams

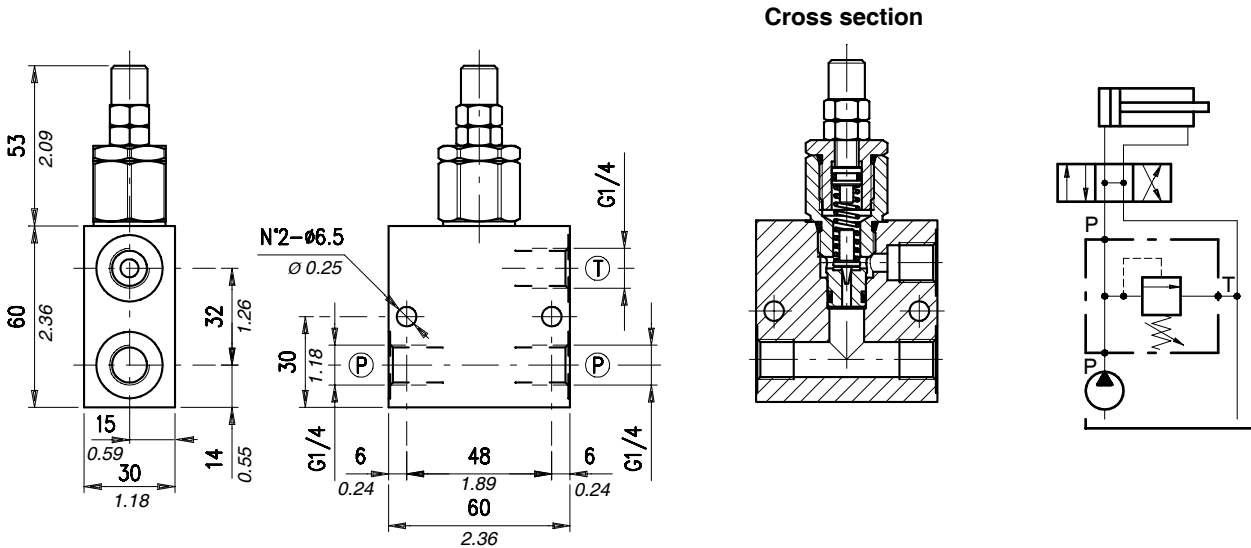


Order code

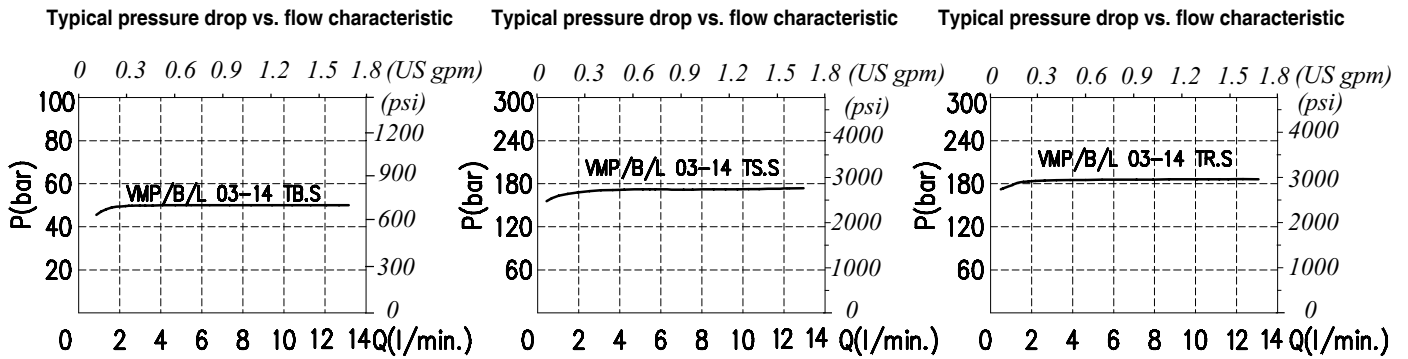
VMP/B/L 02-14 / □□ . □ / □□



Dimensions and hydraulic circuit

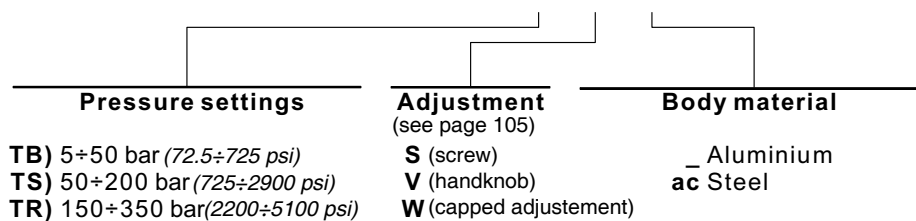


Rating diagrams

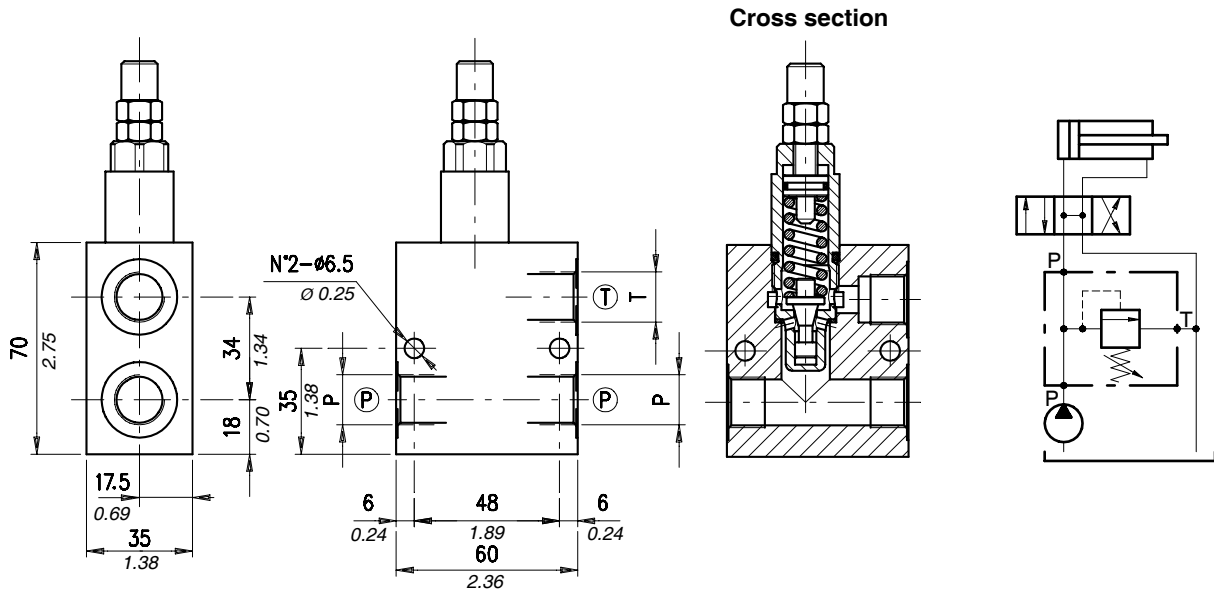


Order code

VMP/B/L 03-14 / □ . □ / □

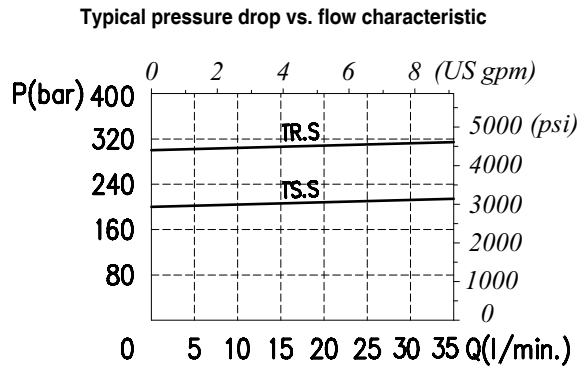
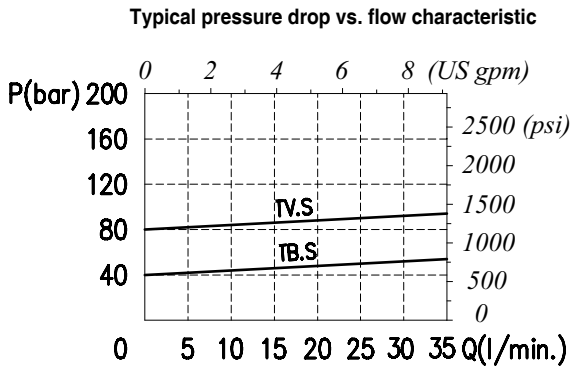


Dimensions and hydraulic circuit



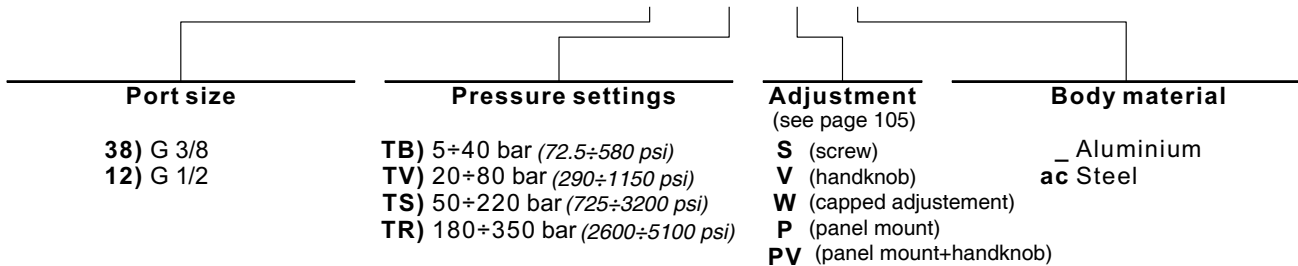
VMP/B/L 5	P	T
38	G3/8	G3/8
12	G1/2	G1/2

Rating diagrams

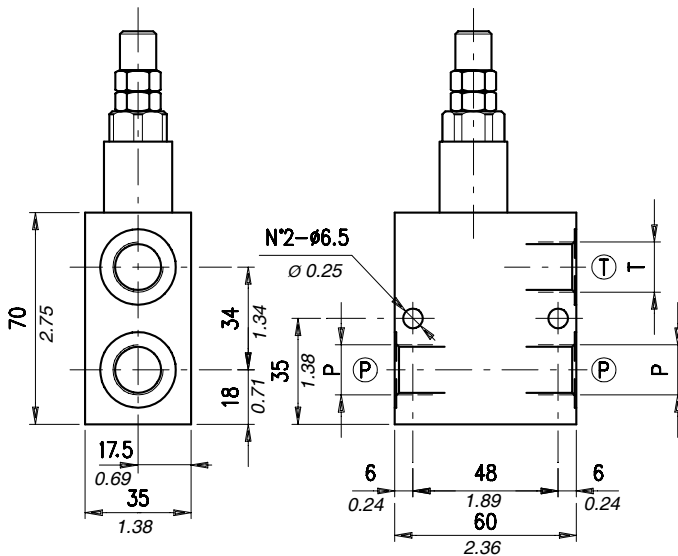


Order code

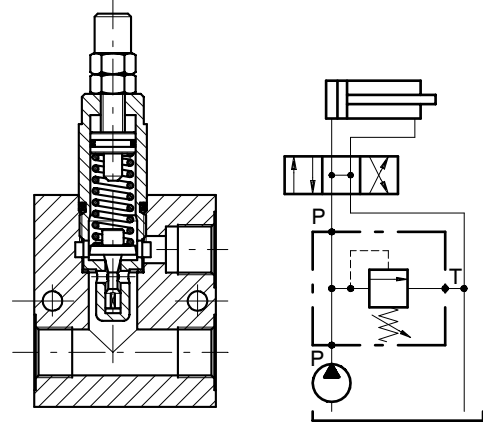
VMP / B / L 5 - □□ / □□ . □ / □□



Dimensions and hydraulic circuit



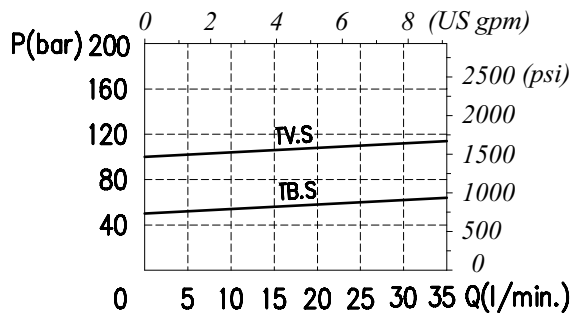
Cross section



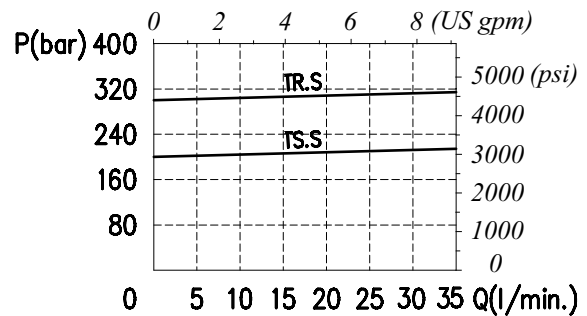
VMP/B/L 5Y	P	T
38	G3/8	G3/8
12	G1/2	G1/2

Rating diagrams

Typical pressure drop vs. flow characteristic

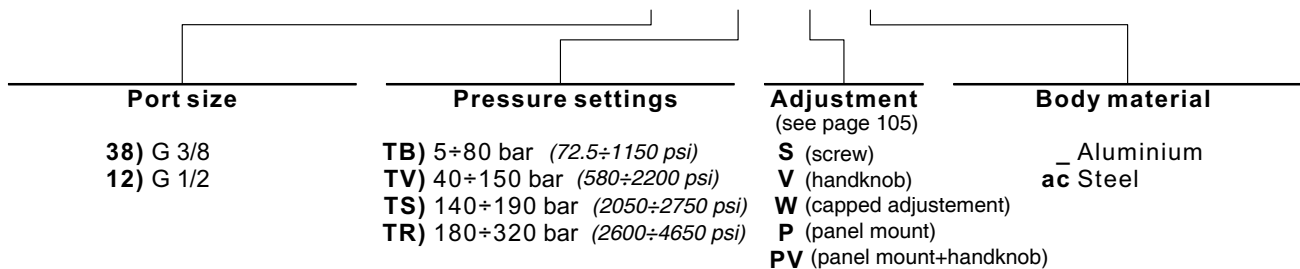


Typical pressure drop vs. flow characteristic

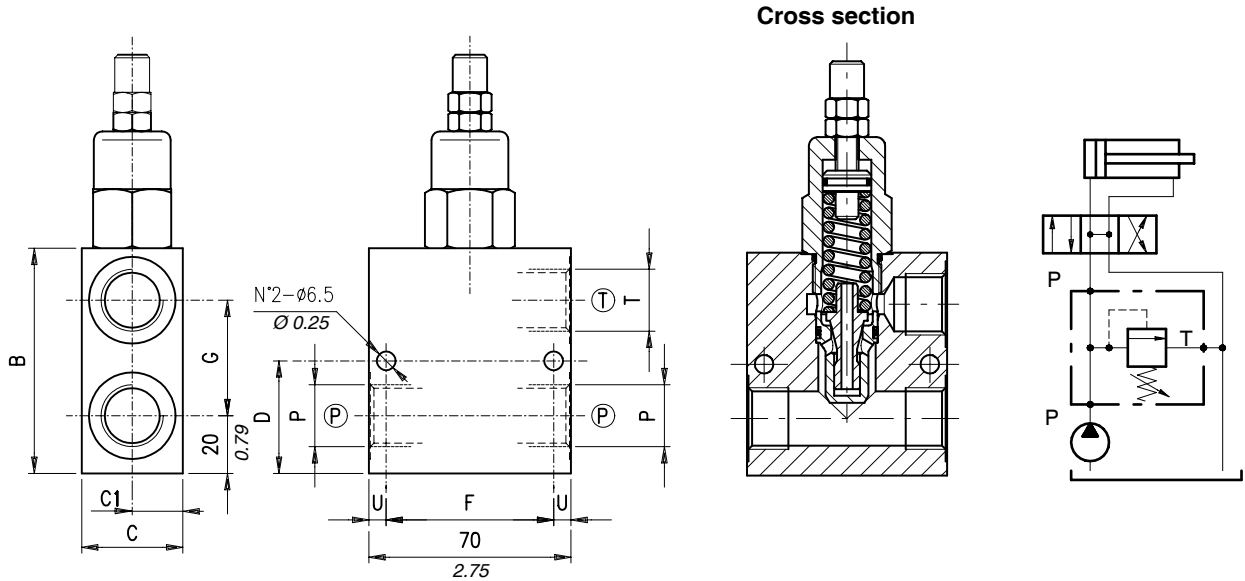


Order code

VMP / B / L 5Y - □□ / □□ . □ / □□



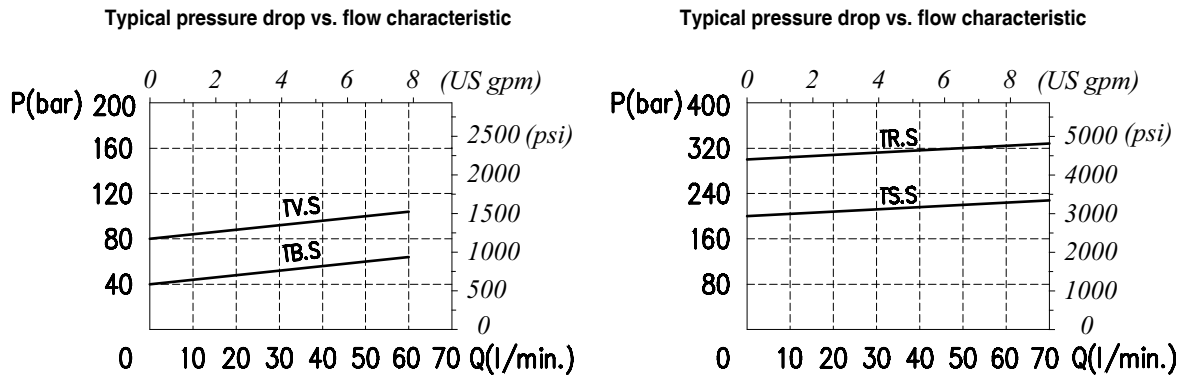
Dimensions and hydraulic circuit



VMP/B/L 10	B	C	C1	D	F	G	P	T	U	Z
12	78 - 3.07	35 - 1.38	17.5 - 0.69	39 - 1.53	58 - 2.28	40 - 2.28	G1/2	G1/2	6 - 0.24	6.5 - 0.25
34	90 - 3.54	40 - 1.57	20 - 0.79	45 - 1.77	54 - 2.12	50 - 1.97	G3/4	G3/4	8 - 0.31	8.5 - 0.33

*Dimensions are in mm - in

Rating diagrams

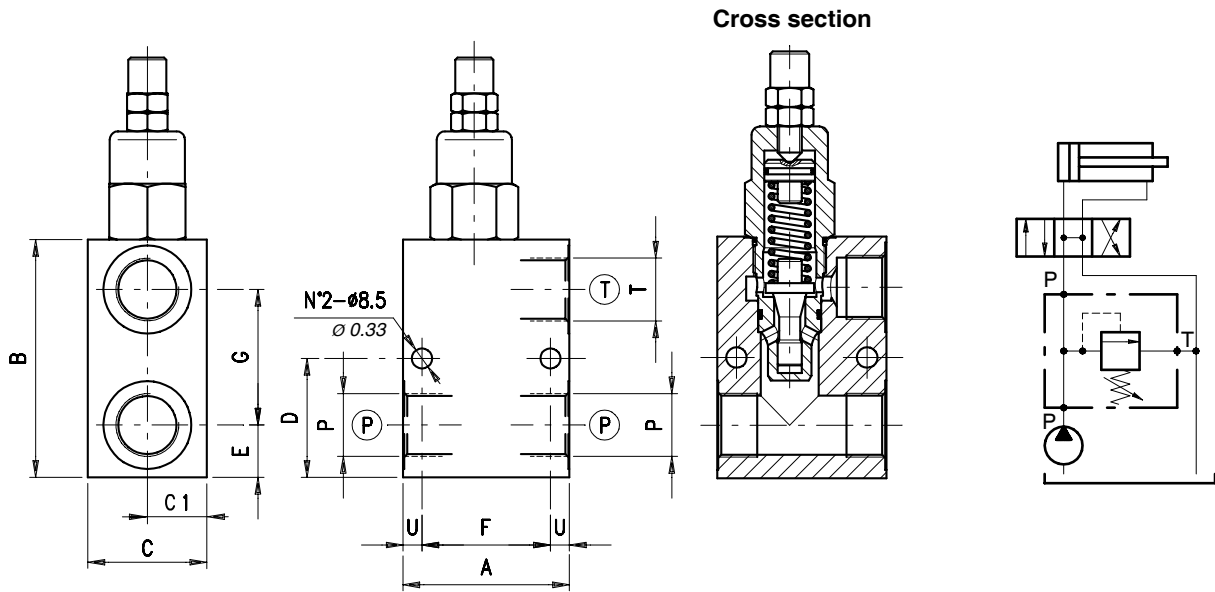


Order code

VMP / B / L 10 - □□ / □□ . □ / □□

Port size	Pressure settings	Adjustment (see page 105)	Body material
12) G 1/2 34) G 3/4	TB) 5÷40 bar (72.5÷580 psi) TV) 20÷80 bar (290÷1150 psi) TS) 50÷220 bar (725÷3200 psi) TR) 180÷350 bar (2600÷5100 psi)	S (screw) V (handknob) W (capped adjustment) P (panel mount) PV (panel mount+handknob)	_ Aluminium ac Steel

Dimensions and hydraulic circuit

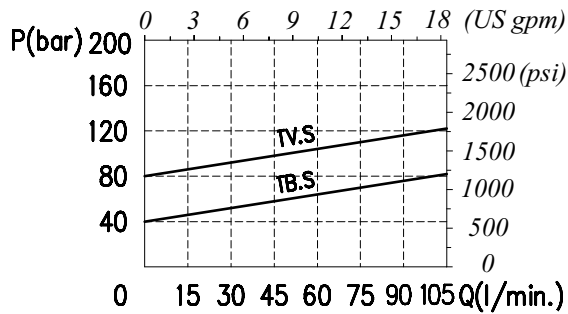


VMP/B/L 20	A	B	C	C1	D	E	F	G	P	T	U
34	70 - 2.75	100 - 3.94	50 - 1.97	25 - 0.98	50 - 1.97	22 - 0.87	54 - 2.12	57 - 2.24	G3/4	G3/4	8 - 0.31
100	85 - 3.34	120 - 4.72	60 - 2.36	30 - 1.18	63 - 2.48	30 - 1.18	65 - 2.56	65 - 2.56	G 1	G 1	10 - 0.39

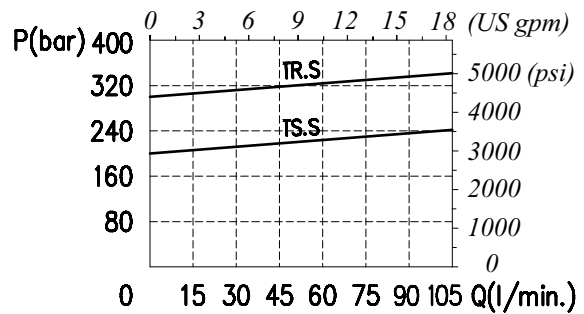
Dimensions are in mm - in

Rating diagrams

Typical pressure drop vs. flow characteristic



Typical pressure drop vs. flow characteristic

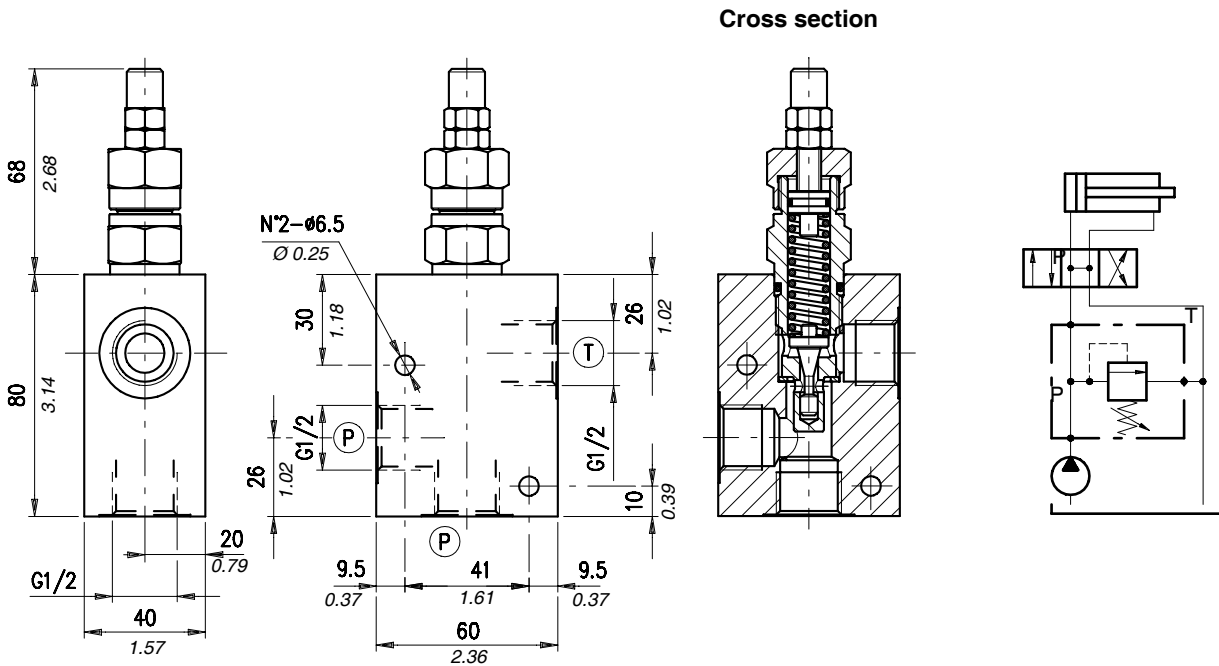


Order code

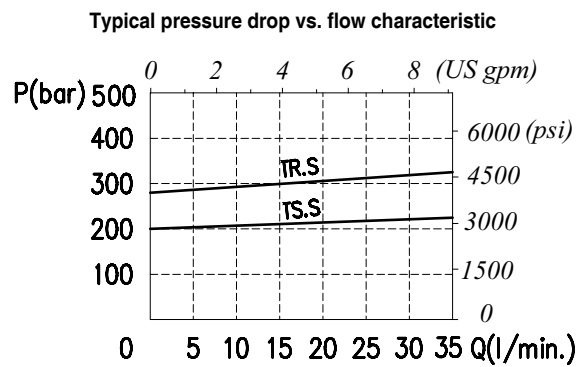
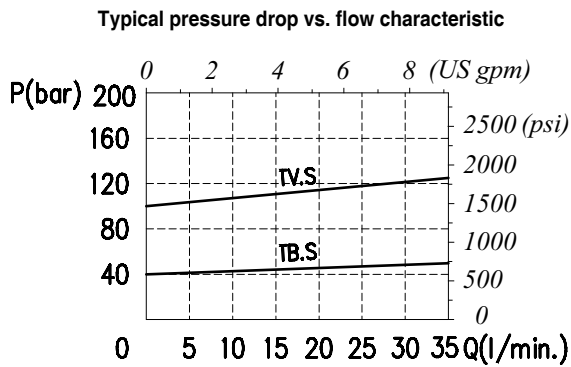
VMP / B / L 20 - □□ / □□ . □ / □□

Port size	Pressure settings	Adjustment (see page 105)	Body material
34) G 3/4 100) G 1	TB) 5÷40 bar (72.5÷580 psi) TV) 20÷80 bar (290÷1150 psi) TS) 50÷220 bar (725÷3200 psi) TR) 180÷350 bar (2600÷5100 psi)	S (screw) V (handknob) W (capped adjustment) P (panel mount) PV (panel mount+handknob)	Aluminium ac Steel

Dimensions and hydraulic circuit

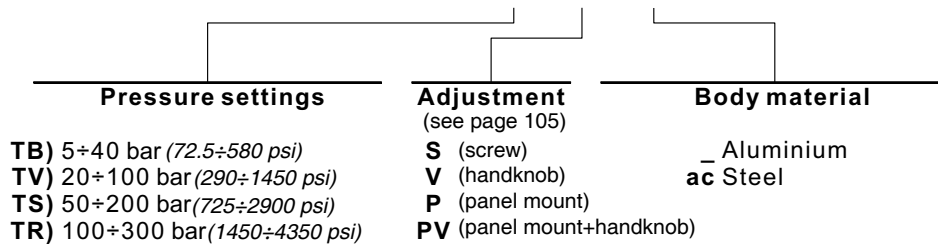


Rating diagrams

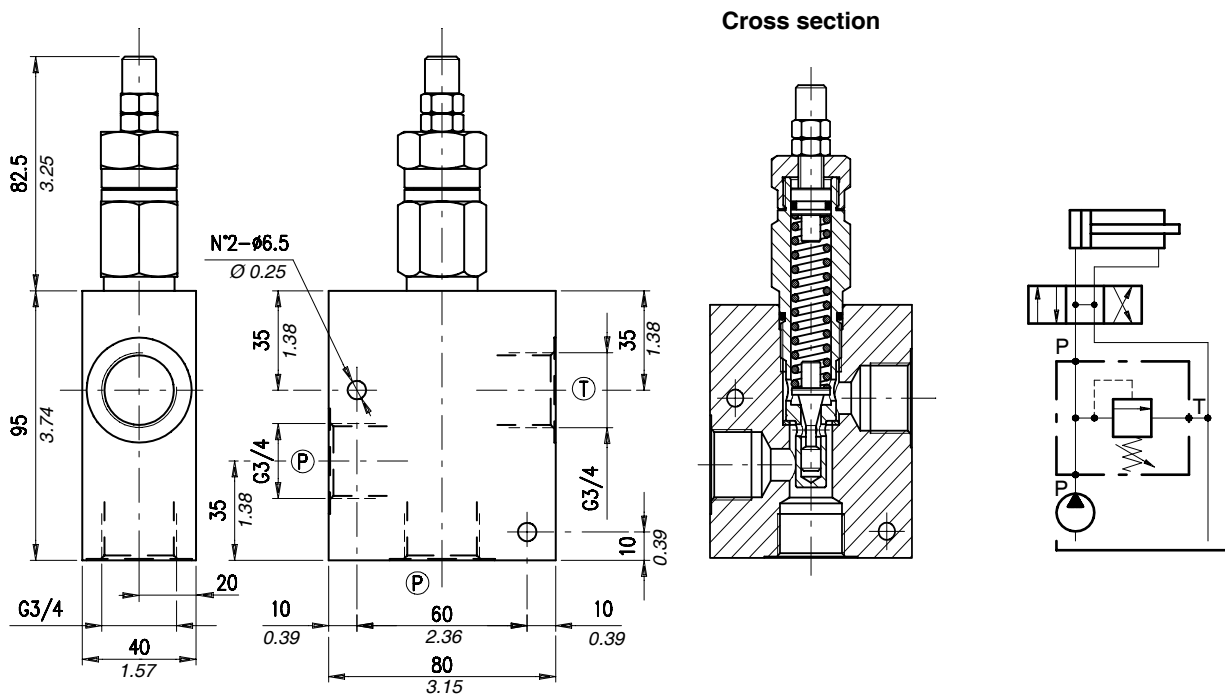


Order code

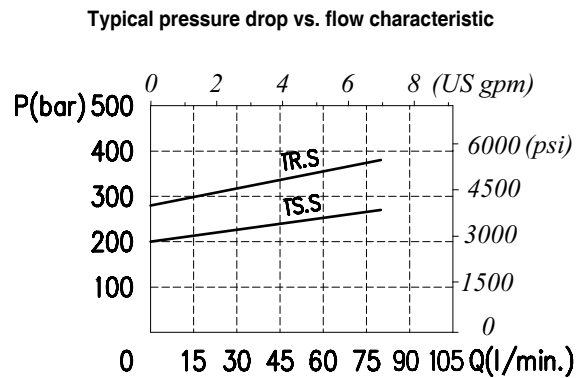
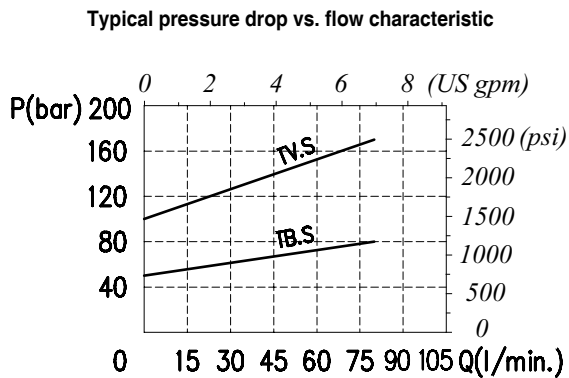
VMP / B 12 / □□ . □ / □□



Dimensions and hydraulic circuit



Rating diagrams



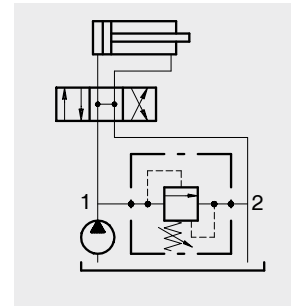
Order code

VMP / B 34 / □□ . □ / □□

Pressure settings	Adjustment (see page 105)	Body material
TB 5÷40 bar (72.5÷580 psi)	S (screw)	_ Aluminium
TV 20÷100 bar (290÷1450 psi)	V (handknob)	ac Steel
TS 50÷200 bar (725÷2900 psi)	P (panel mount)	
TR 100÷300 bar (1450÷4350 psi)	PV (panel mount+handknob)	

Operation

Allows oil flow from 2 to 1 when pressure in 2 reaches the setting of the spring.



Performance

Body Valves

Type VMPD	Max. flow		Max. pres.		Application range with standard spring*	Hysteresis	Oil leaks from P to T	Cavities and tools	Weight	
	l/min	US gpm	bar	psi					kg	lb
VMPD 38	35	9.2	350	5100	5÷50 bar - 72.5÷725 psi (test setting 30 bar - 435 psi at 5 l/min. - 1.32 US gpm) 20÷100 bar - 290÷1450 psi (test setting 60 bar - 870 psi at 5 l/min. - 1.32 US gpm) 5÷210 bar - 72.5÷3050 psi (test setting 150 bar - 2200 psi at 5 l/min. - 1.32 US gpm) 50÷350 bar - 72.5÷5100 psi (test setting 250 bar - 3600 psi at 5 l/min. - 1.32 US gpm)	85% of the setting value for flow capacity 1 l/min. -0.26 US gpm-	disregardable	VMPD 38	0,25	0.55
VMPD 12	60	16						VMPD 12	0,33	0.73
VMPD 34	100	26						VMPD 34	0,60	1.32
VMPD 100	180	48						VMPD 100	0,62	1.37

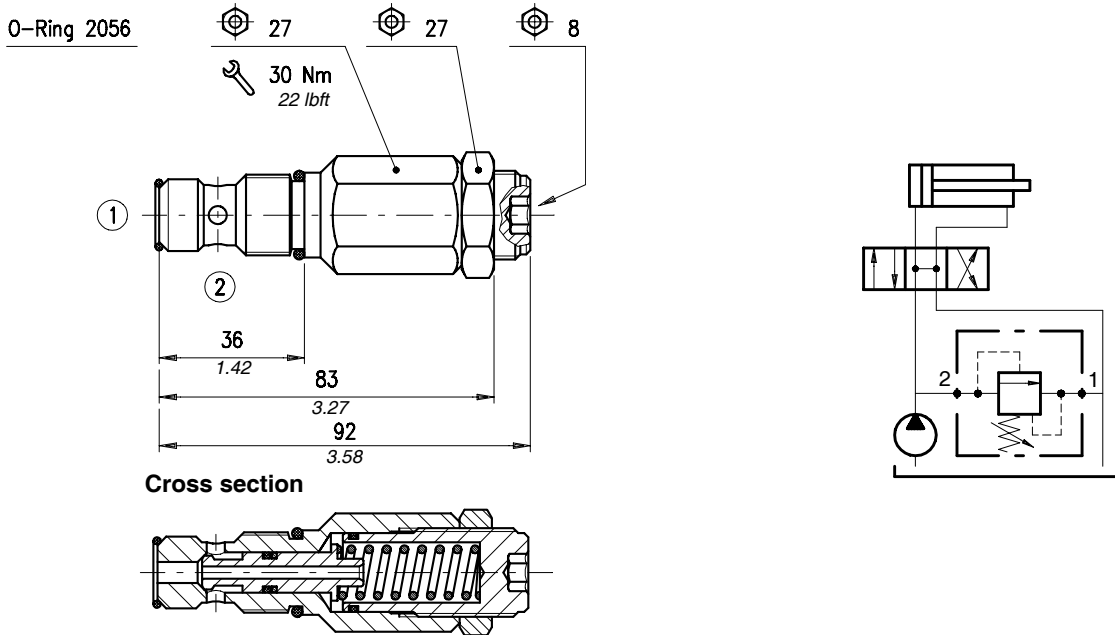
Cartridges

Type MG..A	Max. flow		Max. pres.		Application range with standard spring*	Hysteresis	Oil leaks from 2 to 1	Cavities and tools	Weight	
	l/min	US gpm	bar	psi					kg	lb
MG10A	60	16	350	5100	7÷40 bar - 101.5÷580 psi (test setting 30 bar - 435 psi at 5 l/min. - 1.32 US gpm) pressure increase by steps 1.6 bar - 23.2 psi per screw turn 20÷100 bar - 290÷1450 psi (test setting 50 bar - 725 psi at 5 l/min. - 1.32 US gpm) pressure increase by steps 7 bar - 101.5 psi per screw turn 50÷200 bar - 725÷2900 psi (test setting 150 bar - 2200 psi at 5 l/min. 1.32 US gpm) pressure increase by steps 24,5 bar - 355 psi per screw turn 150÷350 bar - 2200÷5100 psi (test setting 250 bar - 3600 psi at 5 l/min. - 1.32 US gpm) pressure increase by steps 73 bar - 1060 psi per screw turn	90% of the setting value for flow capacity 1 l/min. -0.26 US gpm-	disregardable	• see cavity SAE 10-2 page 112	0,34	0.75
MG12A	100	26							2÷100 bar - 29÷1450 psi (test setting 50 bar - 725 psi at 5 l/min. - 1.32 US gpm) pressure increase by steps 7 bar - 101.5 psi per screw turn 50÷200 bar - 725÷2900 psi (test setting 150 bar - 2200 psi at 5 l/min. - 1.32 US gpm) pressure increase by steps 27 bar - 390 psi per screw turn 150÷350 bar - 2200÷5100 psi (test setting 250 bar - 3600 psi at 5 l/min. - 1.32 US gpm) pressure increase by steps 35 bar - 505 psi per screw turn	• see cavity SAE 12-2 page 112

* the cavity have to report also the features of variation "A" see page 112

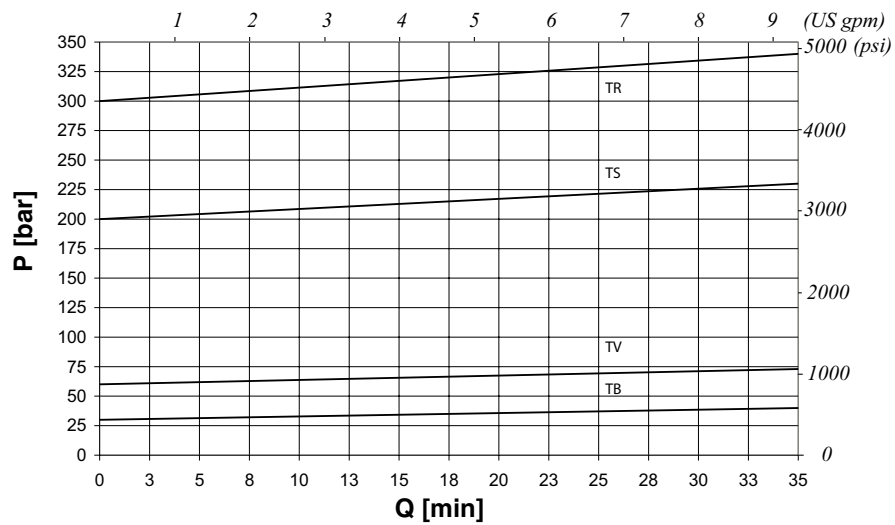
* To perform setting of the valve see the pressure drop/ flow diagram

Dimensions and hydraulic circuit



Rating diagrams

Typical pressure drop vs. flow characteristic



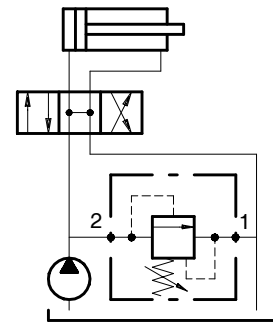
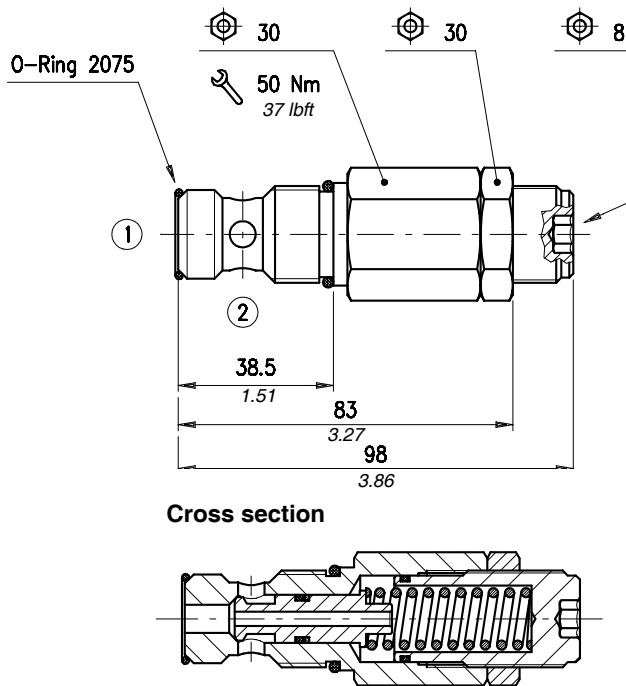
Order code

VMPD 38 / □□ . S

Pressure settings

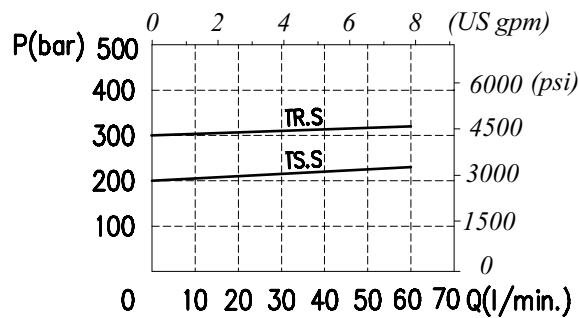
- TB)** 5÷50 bar (72.5÷580 psi)
- TV)** 20÷100 bar (290÷1450 psi)
- TS)** 5÷210 bar (72.5÷3050 psi)
- TR)** 50÷350 bar (725 ÷5100 psi)

Dimensions and hydraulic circuit



Rating diagrams

Typical pressure drop vs. flow characteristic



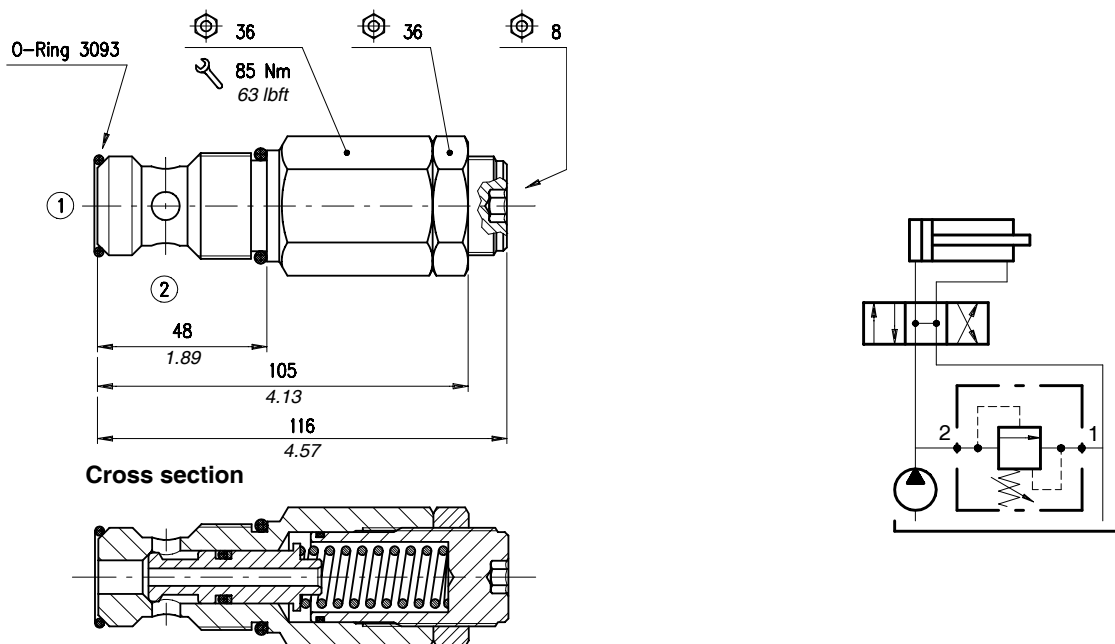
Order code

VMPD 12 / □□ . S

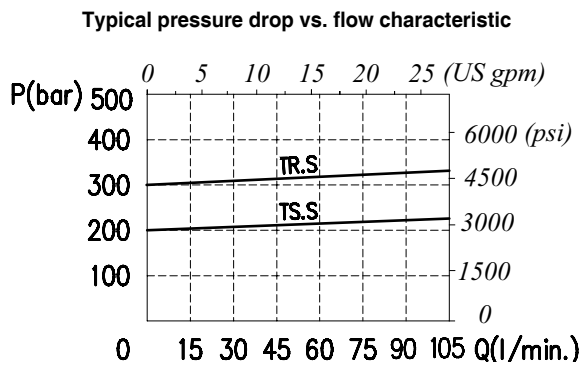
Pressure settings

TS) 5÷210 bar (72.5÷3050 psi)
TR) 50÷350 bar (725 ÷5100 psi)

Dimensions and hydraulic circuit



Rating diagrams



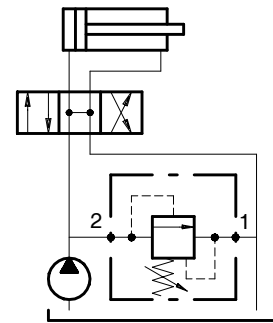
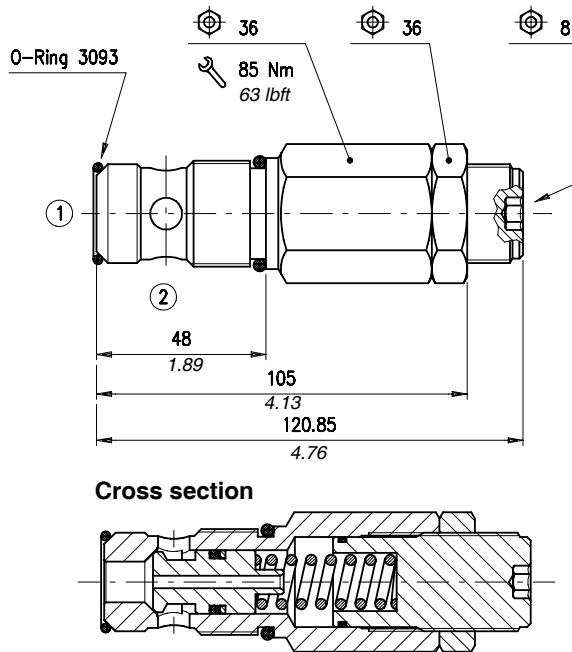
Order code

VMPD 34 / □□ . S

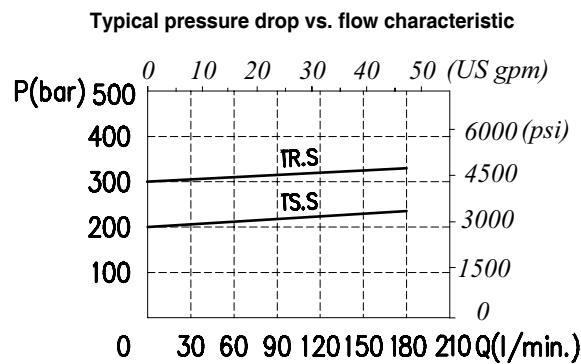
Pressure settings

TS) 5÷210 bar (72.5÷3050 psi)
TR) 50÷350 bar (725 ÷5100 psi)

Dimensions and hydraulic circuit



Rating diagrams



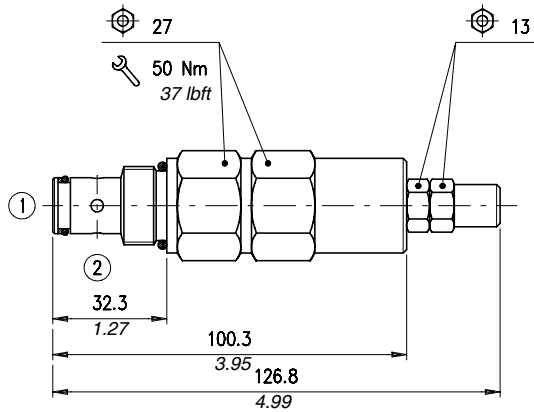
Order code

VMPD 100 / □□ . S

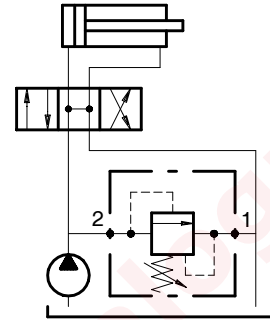
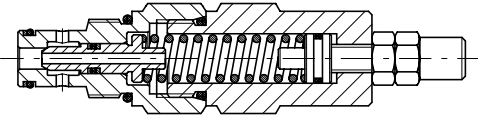
Pressure settings

TS) 5÷210 bar (72.5÷3050 psi)
TR) 50÷350 bar (725 ÷5100 psi)

Dimensions and hydraulic circuit

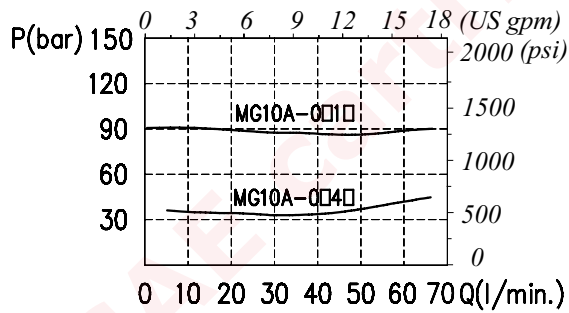


Cross section

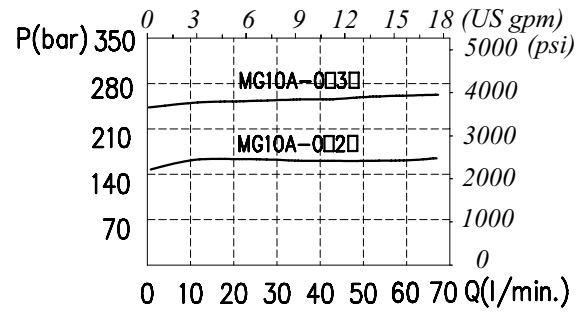


Rating diagrams

Typical pressure drop vs. flow characteristic



Typical pressure drop vs. flow characteristic



Order code

MG10A / 0 - □ - □ - □

Adjustments
(see pag.105)

- S** (screw)
- V** (handknob)
- W** (capped adjustment)

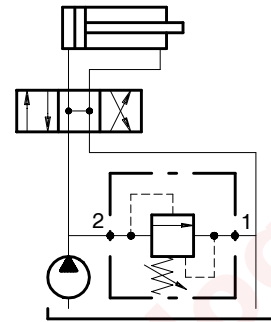
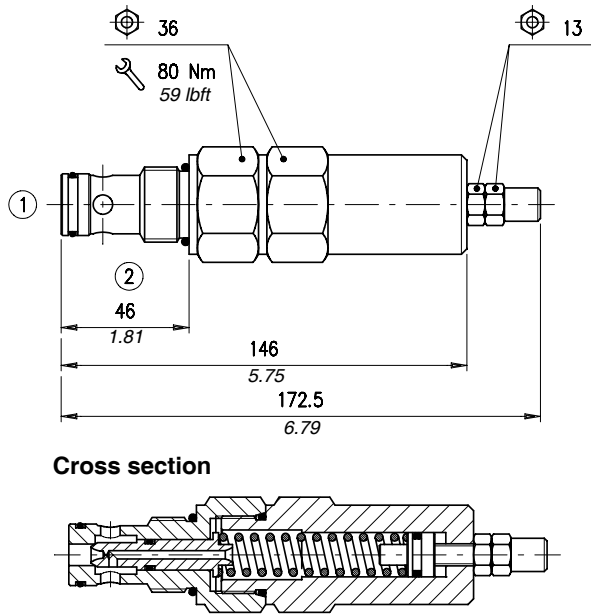
Pressure settings

- 1)** 20÷100 bar (290÷1450 psi)
- 2)** 50÷200 bar (725÷2900 psi)
- 3)** 150÷350 bar (2200÷5100 psi)
- 4)** 7÷40 bar (101.5÷580 psi)

Seals

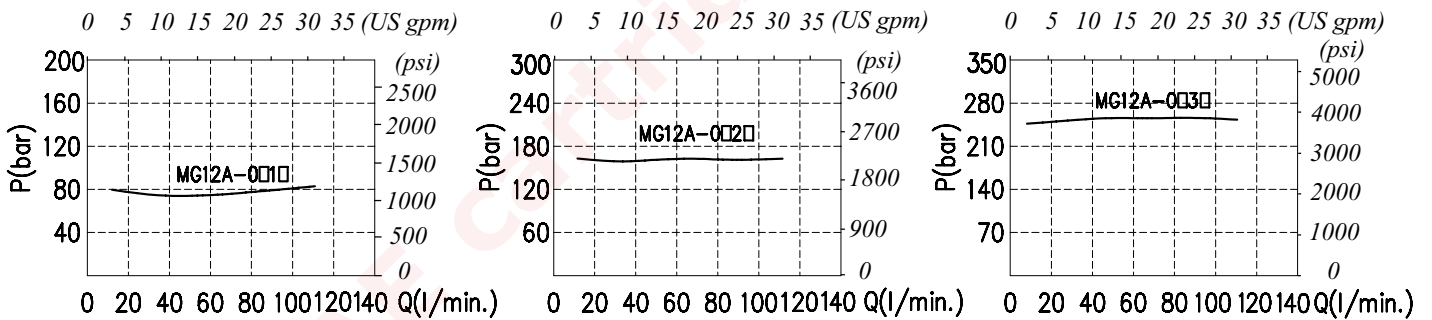
- B)** Buna
- V)** Viton

Dimensions and hydraulic circuit



Rating diagrams

Typical pressure drop vs. flow characteristic Typical pressure drop vs. flow characteristic Typical pressure drop vs. flow characteristic



Order code

MG12A / 0 - □ - □ - □

Adjustments
(see pag.105)

- S** (screw)
- V** (handknob)
- W** (capped adjustment)

Pressure settings

- 1) 20÷100 bar (290÷1450 psi)
- 2) 50÷200 bar (725 ÷2900 psi)
- 3) 150÷350 bar (2200÷5100 psi)

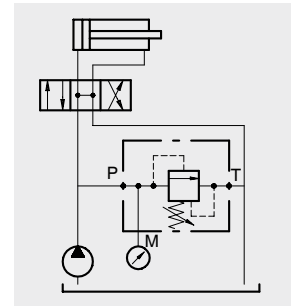
Seals

- B**) Buna
- V**) Viton



Operation

Allows oil flow from P to T when pressure in P reaches the setting of the spring.



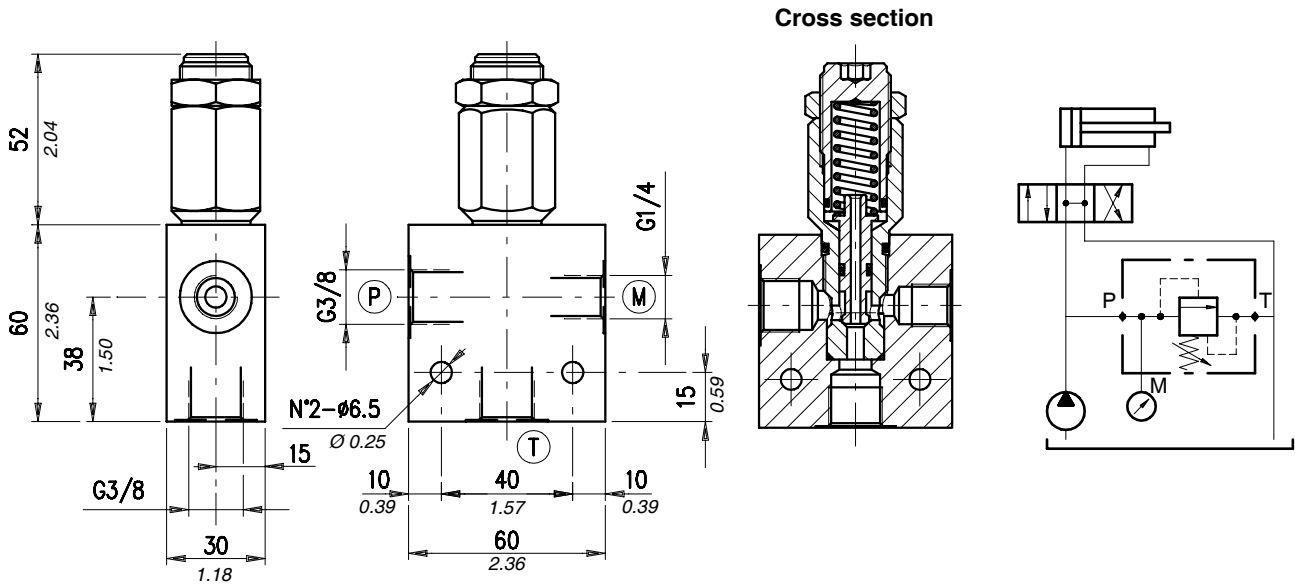
Performance

Body Valves

Type VMPD/B	Max. flow		Max. pres.		Application range with standard spring*	Hysteresis	Oil leaks from P to T	Cartridges	Weight	
	l/min	US gpm	bar	psi					kg	lb
VMPD/B 38	35	9.2	210 alum. body	3050	5÷210 bar - 72.5÷3050 psi (test setting 150 bar - 2200 psi at 5 l/min. - 1.32 US gpm-) 50÷350 bar - 72.5÷5100 psi (test setting 250 bar - 3600 psi at 5 l/min.- 1.32 US gpm-)	85% of the setting value for flow capacity 1 l/min. -0.26 US gpm-	disregardable	VMPD 38	alum. body 0,50	alum. body 1,10
VMPD/B 12	60	16			5÷210 bar - 72.5÷3050 psi- (test setting 150 bar - 2200 psi at 5 l/min. - 1.32 US gpm) 50÷250 bar - 72.5÷3600 psi (test setting 250 bar - 3600 psi at 5 l/min. - 1.32 US gpm)				VMPD 12	steel body 0,90
VMPD/B 34	100	26		350 steel body	5÷210 bar - 72.5÷3050 psi (test setting 150 bar - 2200 psi at 5 l/min. - 1.32 US gpm) 50÷350 bar - 72.5÷5100 psi (test setting 250 bar - 3600 psi at 5 l/min. - 1.32 US gpm)			VMPD 34		alum. body 1,12
VMPD/B 100	180	48			5÷210 bar - 72.5÷3050 psi (test setting 150 bar - 2200 psi at 5 l/min. - 1.32 US gpm) 50÷250 bar - 72.5÷5100 psi (test setting 250 bar - 3600 psi at 5 l/min. - 1.32 US gpm)				VMPD 100	steel body 2,04
								alum. body 1,20		alum. body 2,64
								steel body 2,72	steel body 6,00	

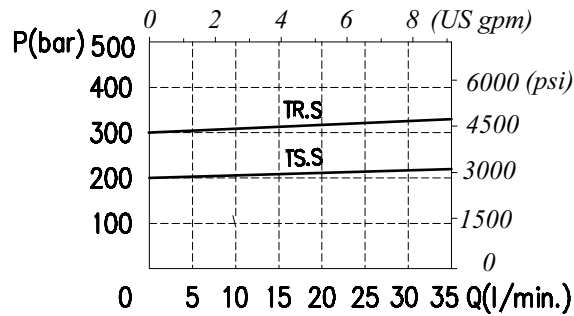
*To perform setting of the valve see the pressure drop/ flow diagram

Dimensions and hydraulic circuit



Rating diagrams

Typical pressure drop vs. flow characteristic



Order code

VMPD / B 38 / □□ . S / □□

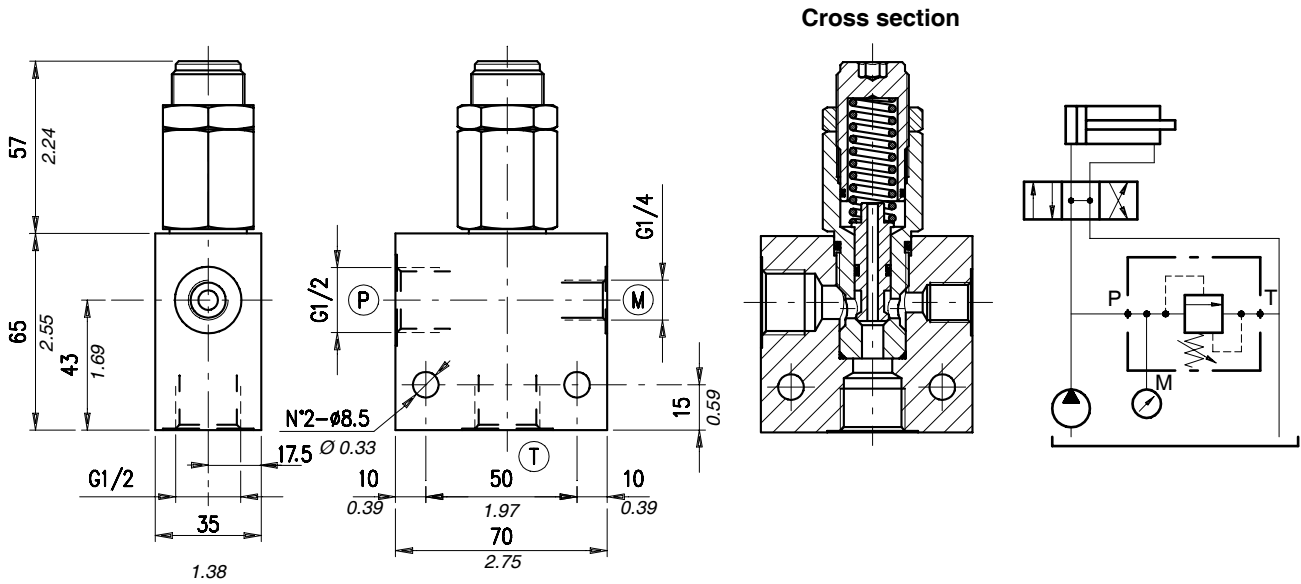
Pressure settings

Body material

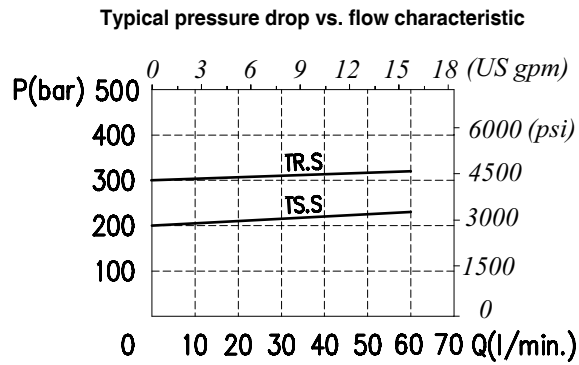
TS) 5÷210 bar (72.5÷3050 psi)
TR) 50÷350 bar (725 ÷5100 psi)

_ Aluminium
ac Steel

Dimensions and hydraulic circuit



Rating diagrams



Order code

VMPD / B 12 / □□ . S / □□

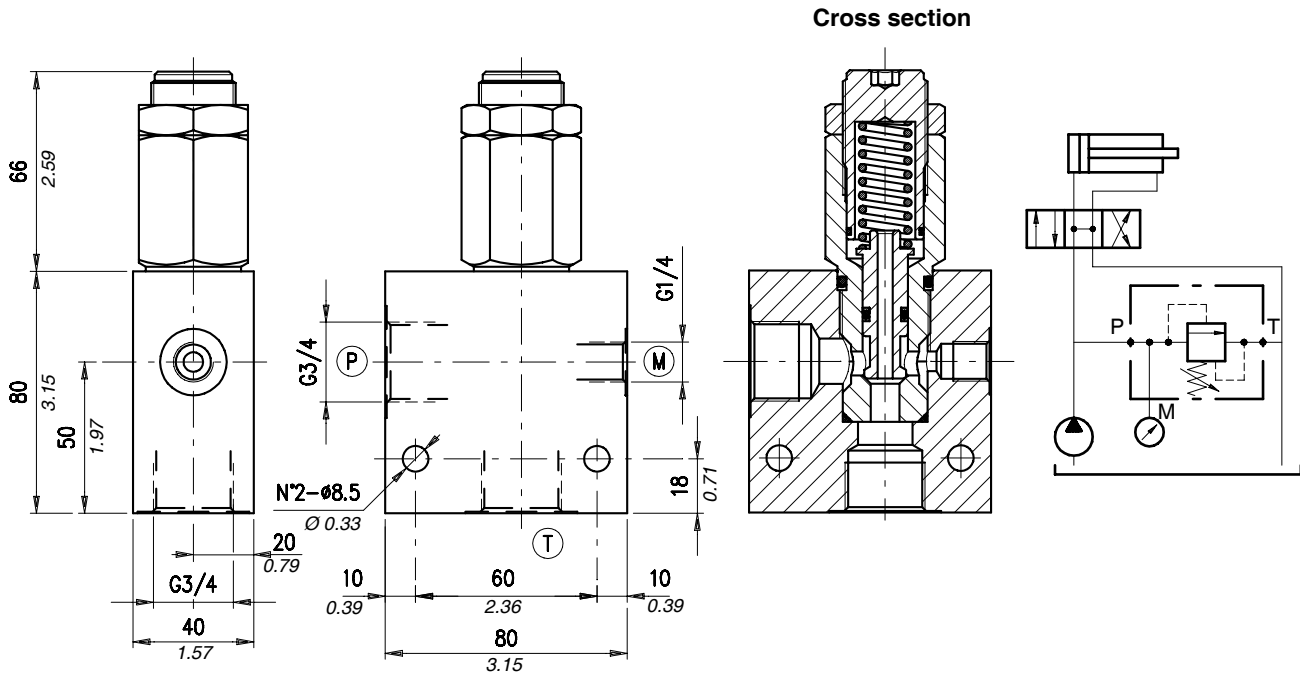
Pressure settings

Body material

TS 5÷210 bar (72.5÷3050 psi)
TR 50÷350 bar (725 ÷5100 psi)

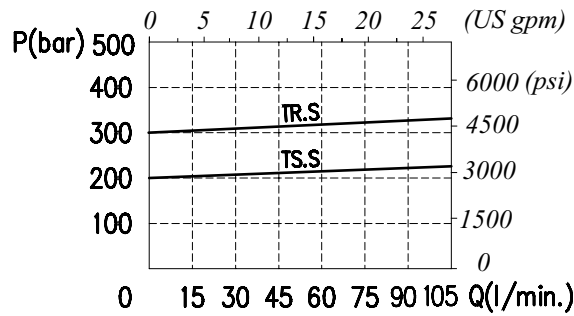
_ Aluminium
ac Steel

Dimensions and hydraulic circuit



Rating diagrams

Typical pressure drop vs. flow characteristic



Order code

VMPD /B 34 / □□ . S / □□

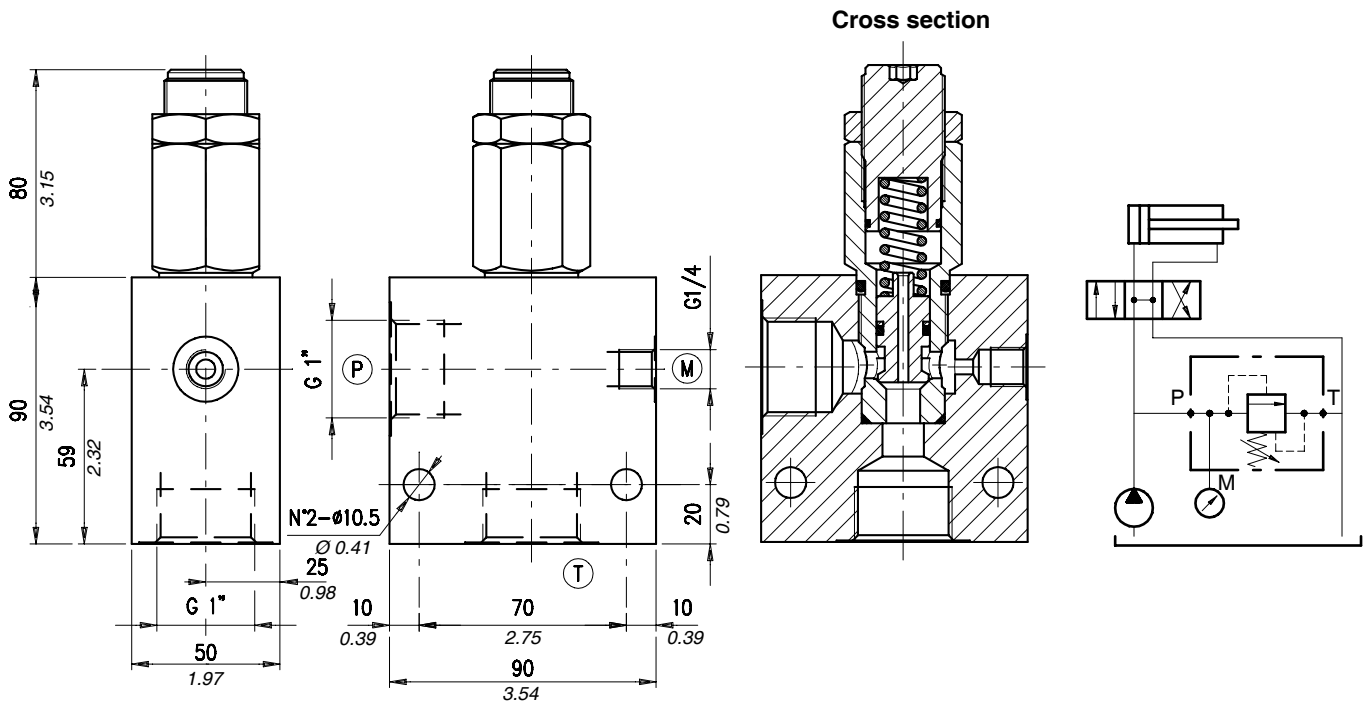
Pressure settings

Body material

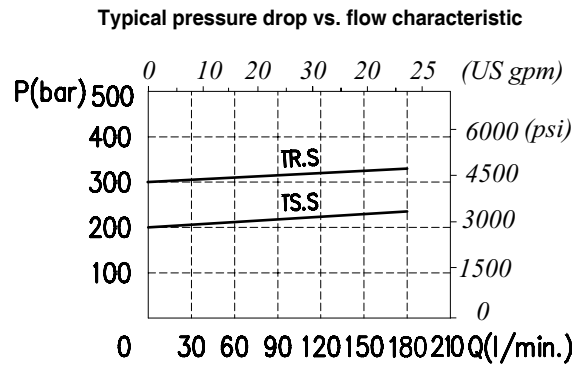
TS) 5÷210 bar (72.5÷3050 psi)
TR) 50÷350 bar (725÷5100 psi)

_ Aluminium
ac Steel

Dimensions and hydraulic circuit



Rating diagrams



Order code

VMPD / B 100 / □□ . S / □□

Pressure settings

Body material

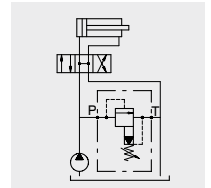
TS 5÷210 bar (72.5÷3050 psi)
TR 50÷350 bar (725 ÷5100 psi)

_ Aluminium
ac Steel



Operation

Allows oil flow from P to T when pressure in P reaches the setting of the spring.



Performance

Body Valves

Type VMPP	Flow max.		Pressure max.		Application range with standard spring *	Hysteresis	Oil leaks from P to T	Cavities and tool	Weight	
	l/min	US gpm	bar	psi					kg	lb
VMPP 10	70	18	350	5100	TB) 5÷40 bar - 72.5÷580 psi (test setting 20 bar - 290 psi at 5 l/min. - 1.32 US gpm) pressure increase by steps 8 bar - 116 psi per screw turn TS) 20÷400 bar - 290÷5800 psi (test setting 150 bar - 2200 psi at 5 l/min. - 1.32 gpm) pressure increase by steps 120 bar - 1750 psi per screw turn	95% of the setting value for flow capacity 1 l/min. - 0.26 US gpm-	20 cm ³ /min. - 1.22 in ³ /mm at 100 bar - 1450 psi-	VMP 10	0,26	0.57
VMPP 20	120	32			TB) 5÷40 bar - 72.5÷580 psi (test setting 20 bar - 290 psi at 5 l/min. - 1.32 US gpm) pressure increase by steps 15 bar - 217.5 psi per screw turn TS) 20÷400 bar - 290÷5800 psi (test setting 150 bar - 2200 psi at 5 l/min. - 1.32 US gpm) pressure increase by steps 115 bar - 1700 psi per screw turn					

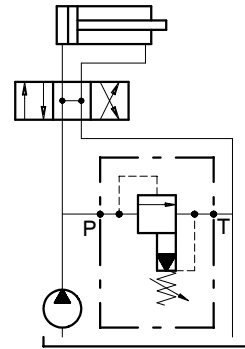
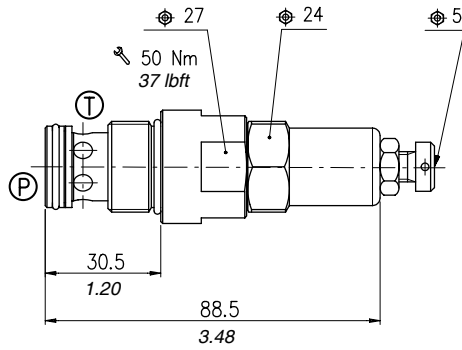
Cartridges

Type MP..A	Max. flow		Max. pres.		Application range with standard spring *	Hysteresis	Oil leaks from 1 to 2	Cavities and tool	Weight					
	l/min	US gpm	bar	psi					kg	lb				
MP10A	60	16	350	5100	5÷50 bar - 72.5÷725 psi (test setting 20 bar - 290 psi at 5 l/min. - 1.32 gpm) pressure increase by steps 10 bar - 145 psi per screw turn 50÷220 bar - 725÷3200 psi (test setting 150 bar - 2200 psi at 5 l/min. - 1.32 gpm) pressure increase by steps 42 bar - 609 psi per screw turn 150÷350 bar - 2200÷5100 psi (test setting 250 bar - 3600 psi at 5 l/min. - 1.32 gpm) pressure increase by steps 104 bar - 1508 psi per screw turn	80% of the setting value for flow capacity 1 l/min. - 0.26 US gpm-	25 cm ³ /min. - 1.52 in ³ /mm at 100 bar - 1450 psi-	<ul style="list-style-type: none"> • Cavity SAE 10-2 see page 112 	0,19	0.42				
MP12A	100	26			10÷50 bar - 145÷725 psi (test setting 20 bar - 290 psi at 5 l/min. - 1.32 US gpm) pressure increase by steps 10 bar - 145 psi per screw turn 50÷220 bar - 725÷3200 psi (test setting 150 bar - 2200 psi at 5 l/min. - 1.32 US gpm) pressure increase 37 bar - 536.5 psi per screw turn 150÷350 bar - 2200÷5100 psi (test setting 250 bar - 3600 psi at 5 l/min. - 1.32 US gpm) pressure increase 92 bar - 1334 psi per screw turn						95% of the setting value for flow capacity 1 l/min. - 0.26 US gpm-	<ul style="list-style-type: none"> • Cavity SAE 12-2 see page 112 	0,30	0.66
MP16A	180	47.55			see setting MP10A									

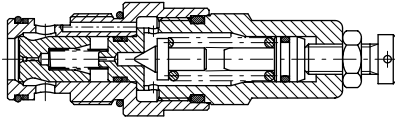
• the cavity have to report also the features of variation "A" see page 112

*To perform setting of the valve see the pressure drop/ flow diagram

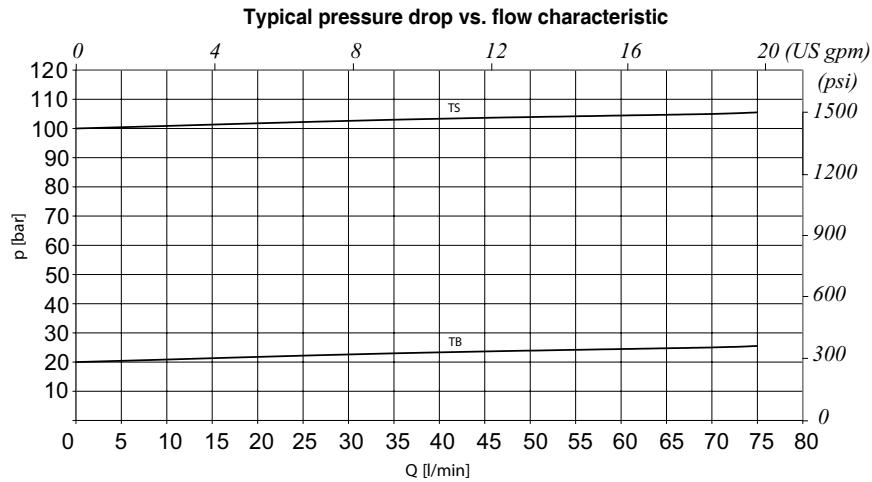
Dimensions and hydraulic circuit



Cross section



Rating diagrams



Order code

VMPP 10 / □ . □

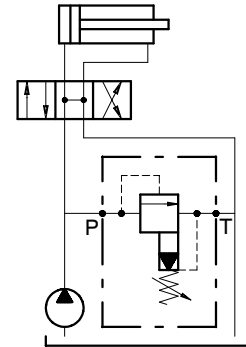
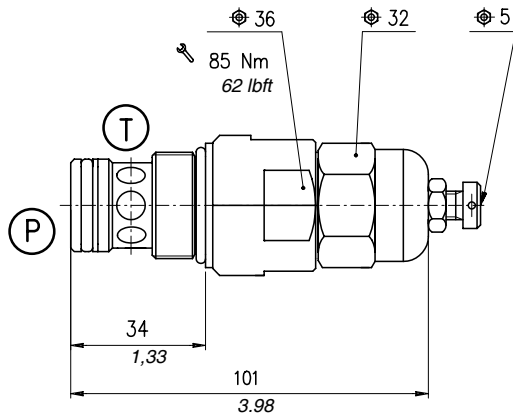
Pressure settings

TB) 5÷40 bar (72.5÷580 psi)
TS) 20÷400 bar (290 ÷5800 psi)

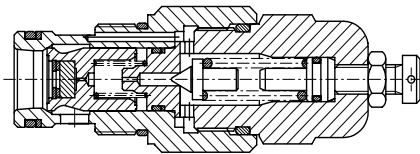
Adjustment

(see pag.105)
V (handknob)
W (capped adjustment)

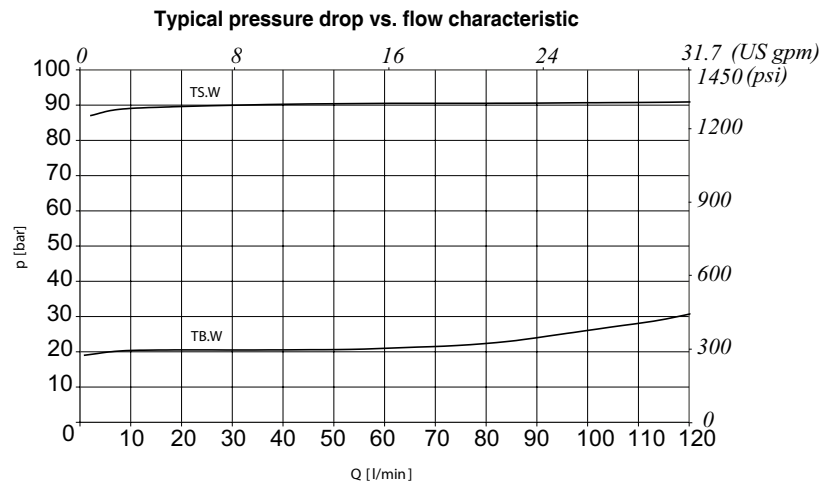
Dimensions and hydraulic circuit



Cross section



Rating diagrams



Order code

VMPP 20 / □ . □

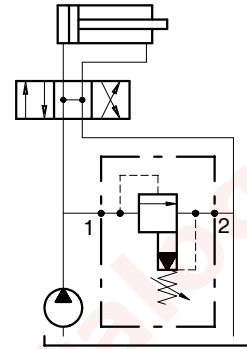
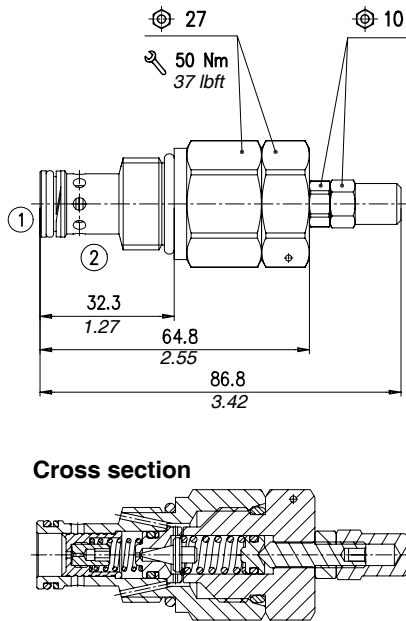
Pressure settings

TB) 5÷40 bar (72.5÷580 psi)
TS) 20÷400 bar (290 ÷5800 psi)

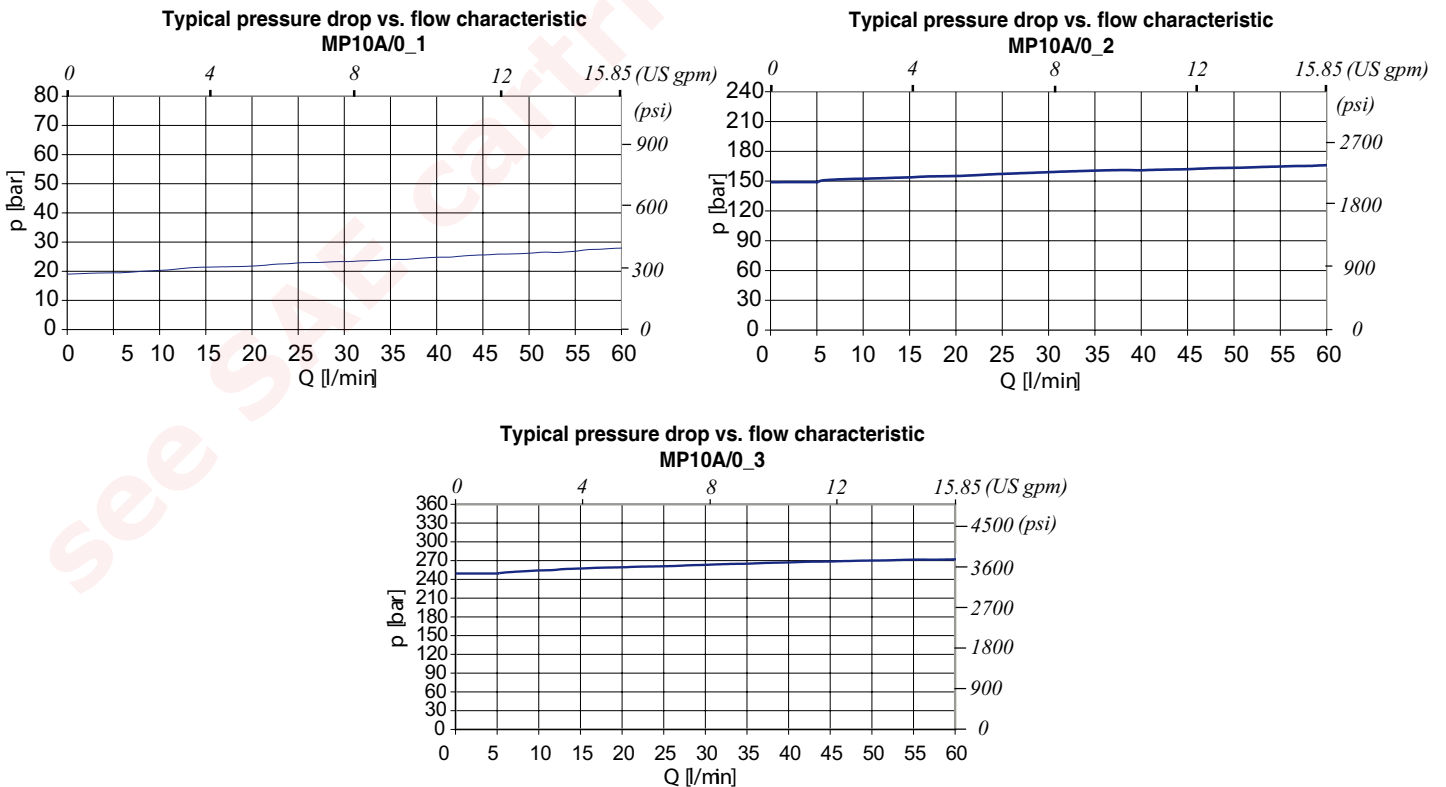
Adjustment

(see pag.105)
V (handknob)
W (capped adjustment)

Dimensions and hydraulic circuit



Rating diagrams



MP10A / 0 - □ - □ - □

Adjustments
(see pag. 105)

- S** (screw)
- V** (handknob)
- W** (capped adjustment)

Pressure settings

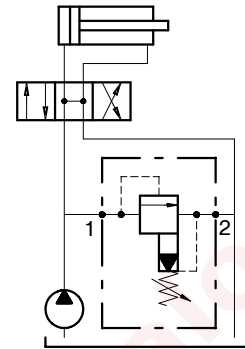
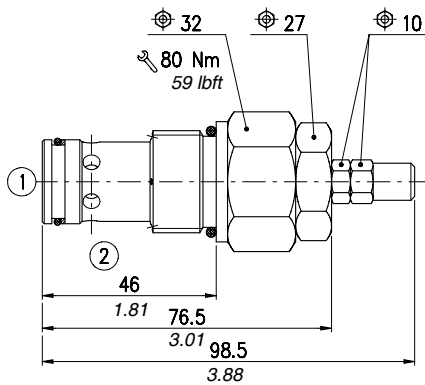
- 1)** 5÷50 bar (72.5÷725 psi)
- 2)** 50÷220 bar (725 ÷3200 psi)
- 3)** 150÷350 bar (2200 ÷5100 psi)

Seals

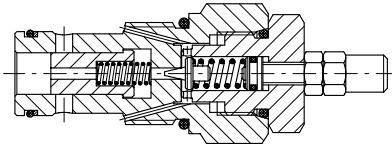
- B)** Buna
- V)** Viton

see SAE cartridges catalogue

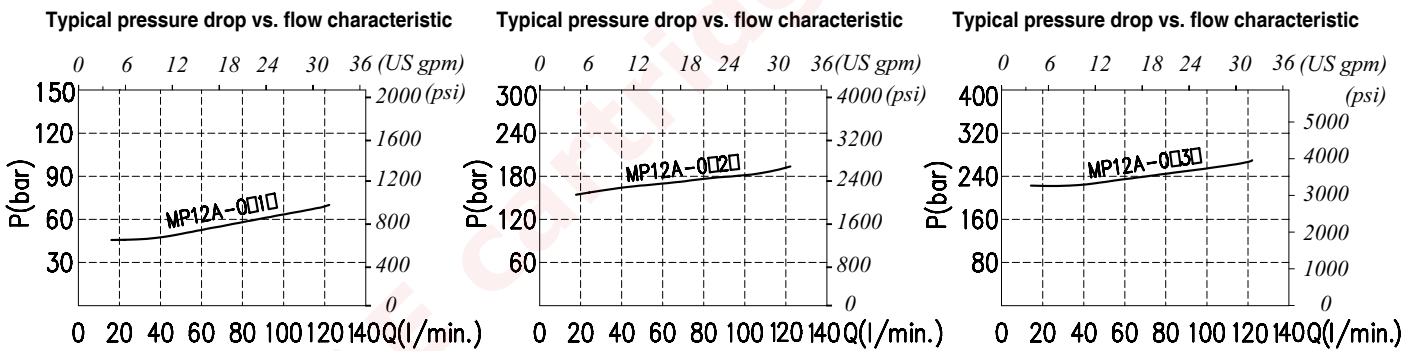
Dimensions and hydraulic circuit



Cross section



Rating diagrams



Order code

MP12A / 0 - □ - □ - □

Adjustments
(see page 101)

- S (screw)
- V (handknob)
- W (capped adjustment)

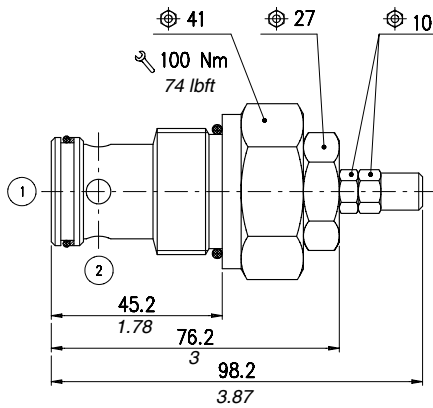
Pressure settings

- 1) 10÷50 bar (145÷725 psi)
- 2) 50÷200 bar (725÷2900 psi)
- 3) 150÷350 bar (2200÷5100 psi)

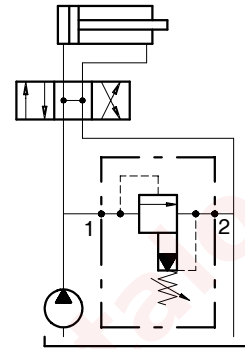
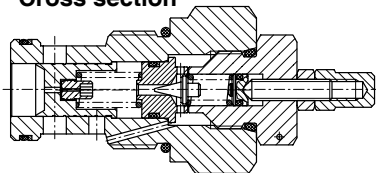
Seals

- B) Buna
- V) Viton

Dimensions and hydraulic circuit

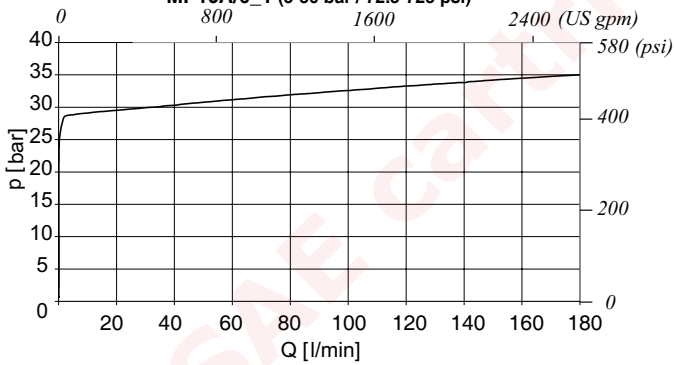


Cross section

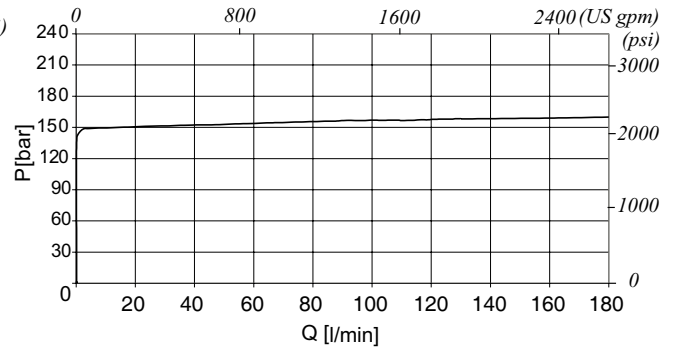


Rating diagrams

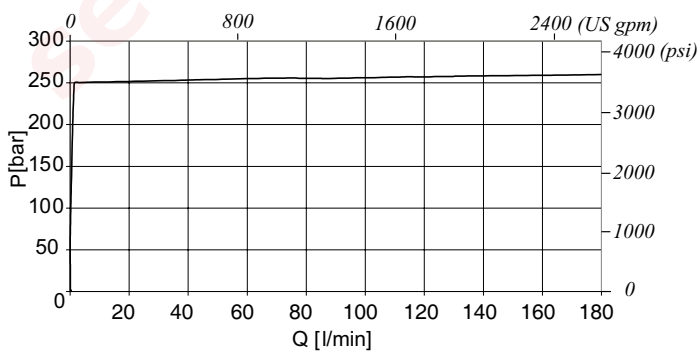
**Typical pressure drop vs. flow characteristic
MP16A/0_1 (5-50 bar / 72.5-725 psi)**



**Typical pressure drop vs. flow characteristic
MP16A/0_2 (50-220 bar / 725-3190 psi)**



**Typical pressure drop vs. flow characteristic
MP16A/0_3 (150-350 bar / 2175-5075 psi)**



Type MP16A

Order code _____

MP16A / 0 - □ - □ - □

Adjustments

(see page 105)

- S** (screw)
- V** (handknob)
- W** (capped adjustment)

Pressure settings

- 1)** 5÷50 bar (72.5÷725 psi)
- 2)** 50÷220 bar (725÷3200 psi)
- 3)** 150÷350 bar (2200÷5100 psi)

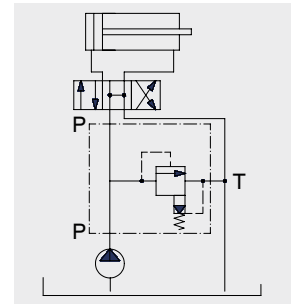
Seals

- B)** Buna
- V)** Viton

see SAE cartridges catalogue

Operation

Allows oil flow from P (1) to T (2) when pressure in P (1) reaches the setting of the spring.



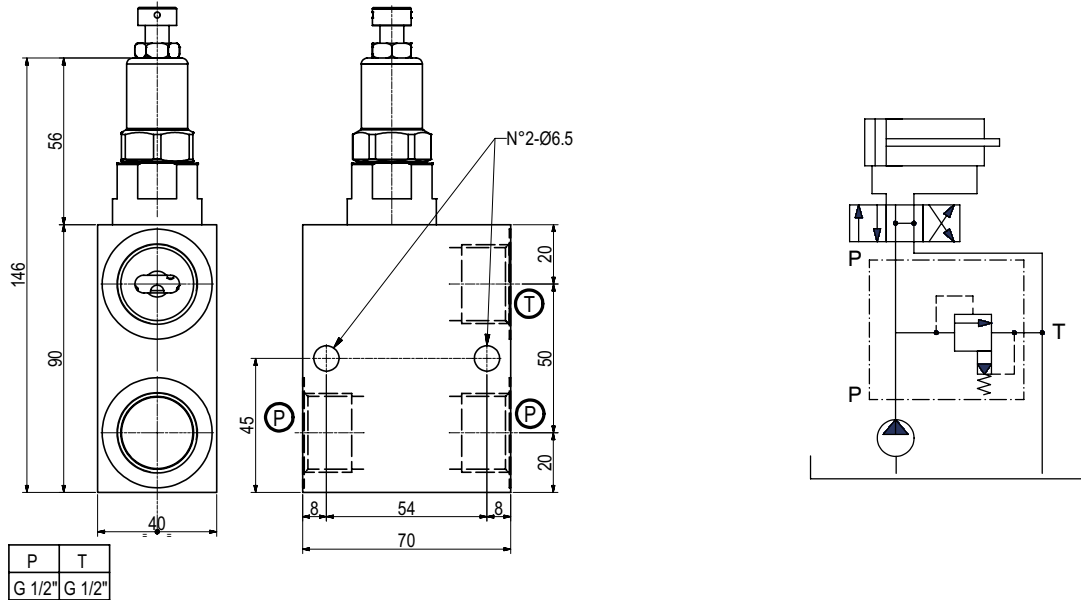
Performance

Body Valves

Type	Flow max.		Press.max		Application range with standard spring *	Hysteresis	Oil leaks from P to T	Cavities and tool	Weight	
	l/min	US gpm	bar	psi					kg	lb
VMPP/B/L 10	70	18	350	5100	TB) 5÷40 bar - 72.5÷580 psi (test setting 20 bar - 290 psi at 5 l/min. - 1.32 US gpm) pressure increase by steps 8 bar - 116 psi per screw turn TS) 20÷400 bar - 290÷5800 psi (test setting 150 bar - 2200 psi at 5 l/min. - 1.32 gpm) pressure increase by steps 120 bar - 1750 psi per screw turn	95% of the setting value for flow capacity 1 l/min. - 0.26 US gpm-	20 cm ³ /min. - 1.22 in ³ /mm at 100 bar - 1450 psi	Cavity VMP 10 see page 115	steel 1.4	steel 3.09
VMPP/B/L 20	120	32			TB) 5÷40 bar - 72.5÷580 psi (test setting 20 bar - 290 psi at 5 l/min. - 1.32 US gpm) pressure increase by steps 15 bar - 217 psi per screw turn TS) 20÷400 bar - 290÷5800 psi (test setting 150 bar - 2200 psi at 5 l/min. - 1.32 gpm) pressure increase by steps 120 bar - 1667 psi per screw turn				25 cm ³ /min. - 1.52 in ³ /mm at 100 bar - 1450 psi-	Cavity VMP 20 see page 116

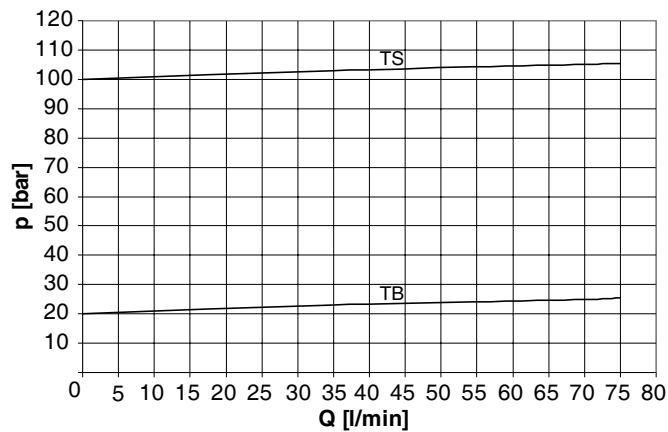
*To perform setting of the valve see the pressure drop/ flow diagram

Dimensions and hydraulic circuit



Rating diagrams

Typical pressure drop vs. flow characteristic



Order code

VMPP/B/L 10-12/□□.□/□□

Pressure setting

TB) 5÷40
TS) 20÷400

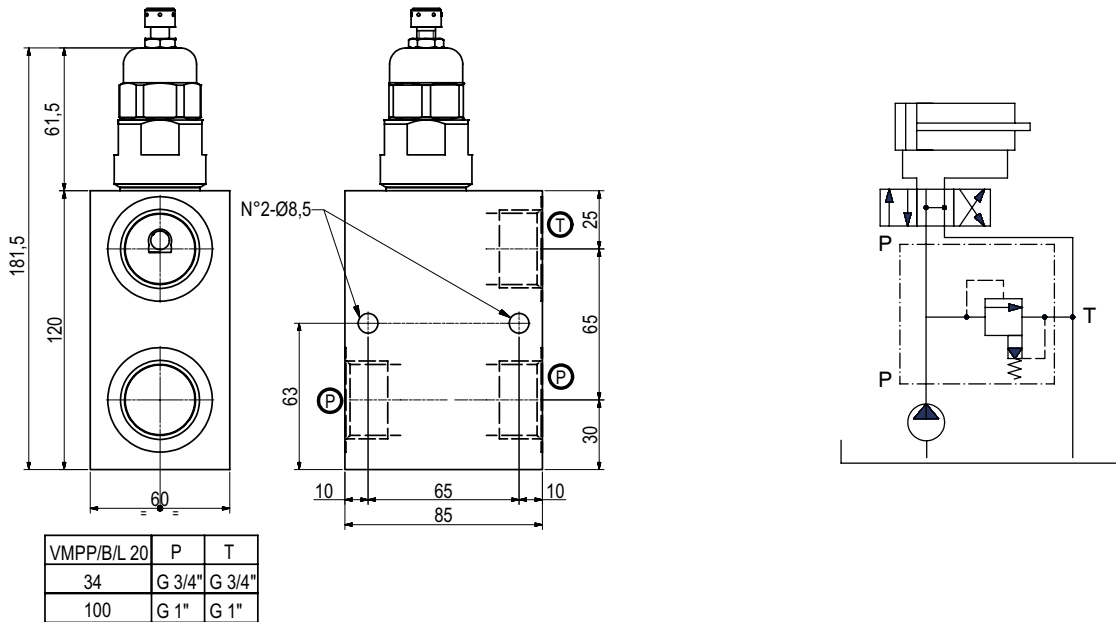
Adjustments
(see page 105)

V (handknob)
W (copped adjustment)

Body material

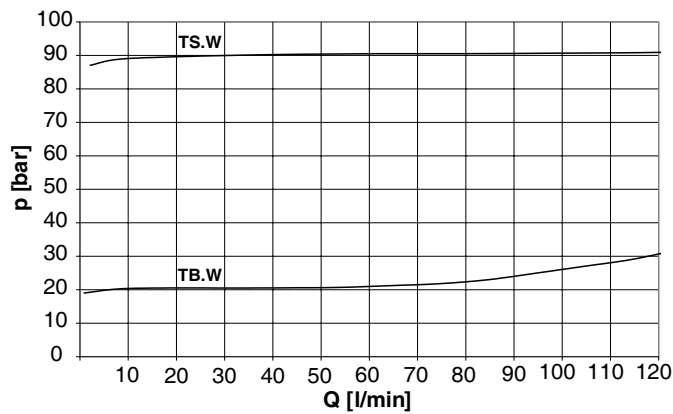
_ Aluminium
ac Steel

Dimensions and hydraulic circuit

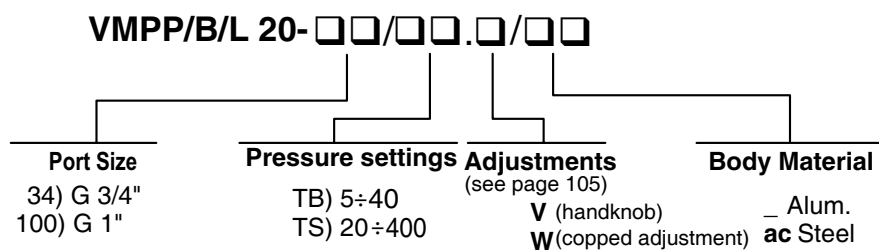


Rating diagrams

Typical pressure drop vs. flow characteristic



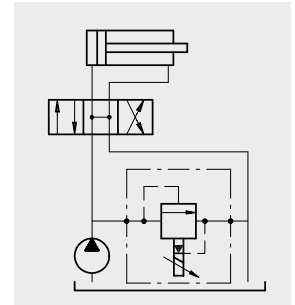
Order code





Operation

These valves permits free oil flow from 1 to 2 when the pressure in 1 exceeds the setting of the magnet
Push-button operation allowed. (If used with energized magnet, the valve will change the actual pressure setting).



Performance

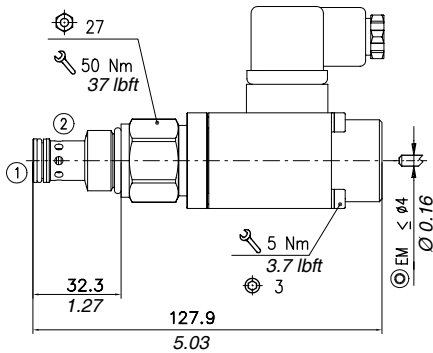
Cartridges

• the cavity have to report also the features of variation "A" see page 108

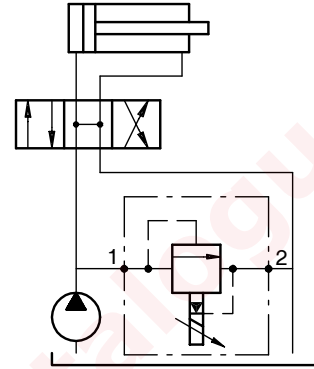
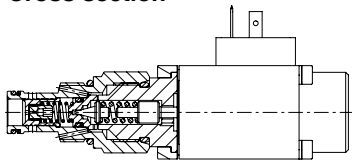
Type MP..Y	Max.flow		Max.pres.		Max. control current*	Current dither frequency	Hysteresis with 200 Hz current dither frequency	Relieving pressure range from zero threshold to max. control current	Weight		Cavity and tools
	l/min	US gpm	bar	psi					kg	lb	
MP10Y	50	13.2	350	5100	1,25 A for coils 12 V 0,68 A for coils 24 V	200	6%	10÷100 bar - 145÷1450 psi at 5 l/min. - 1.32 US gpm 50÷200 bar - 725÷2900 psi at 5 l/min. - 1.32 US gpm	0,67	1.48	• see cavity SAE 10-2 page 112
MP16Y	150	40							80÷350 bar - 1150÷5100 psi at 5 l/min. - 1.32 US gpm 5÷40 bar - 72.5÷580 at 5 l/min. at 1.32 US gpm	0,96	2.12

*For further informations see page 99 MP35X35

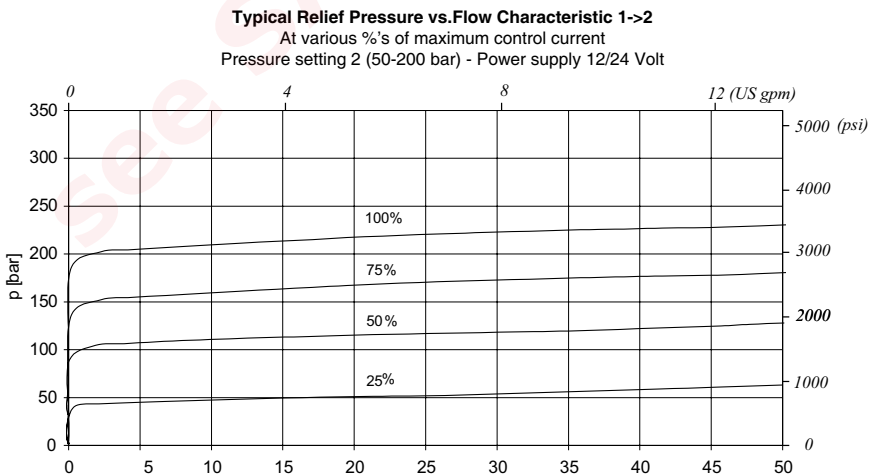
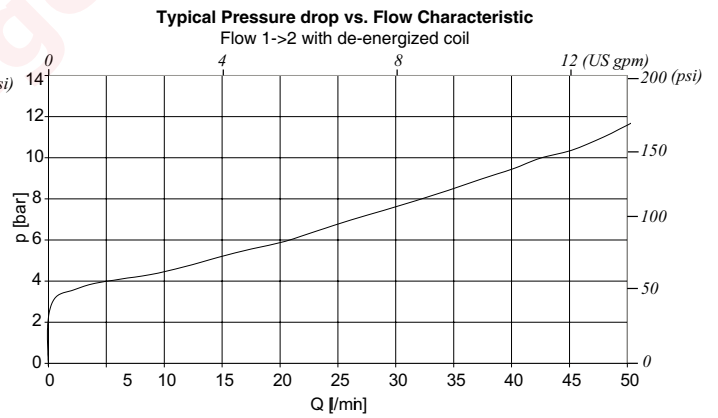
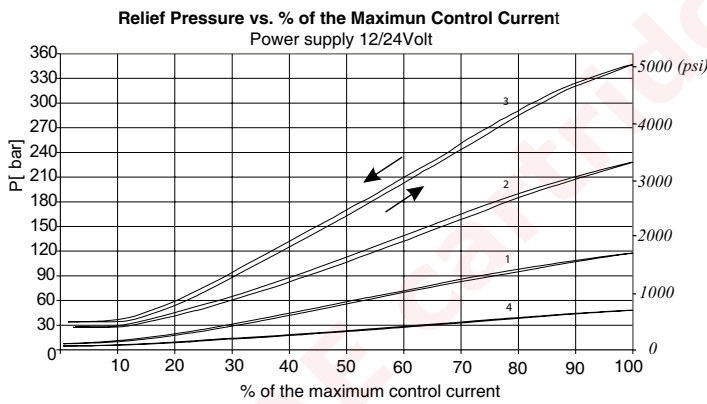
Dimensions and hydraulic circuit

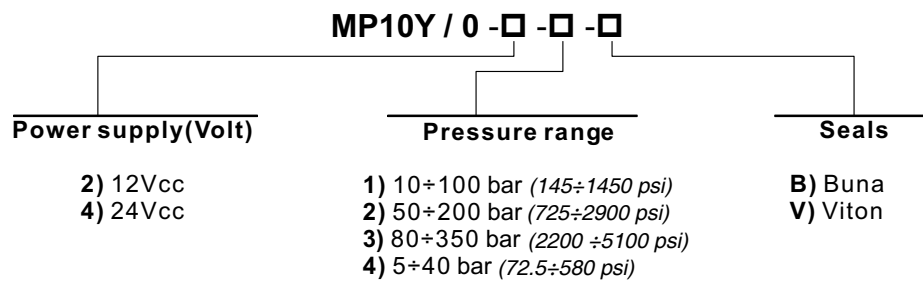


Cross section



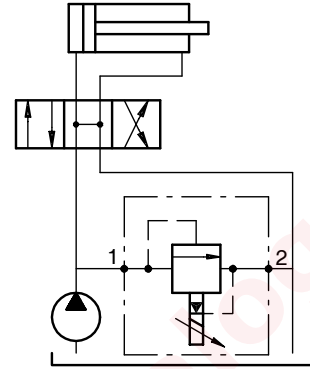
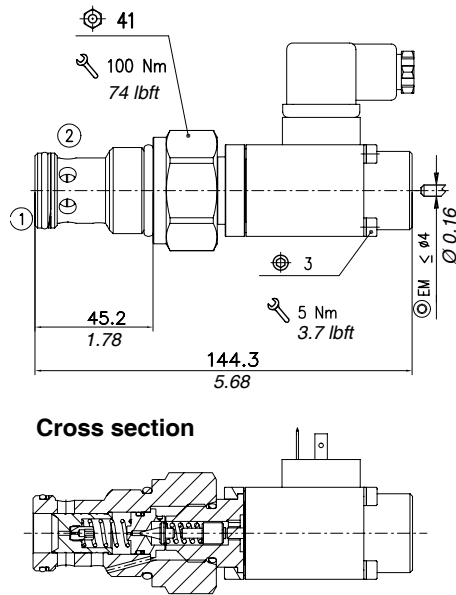
Rating diagrams



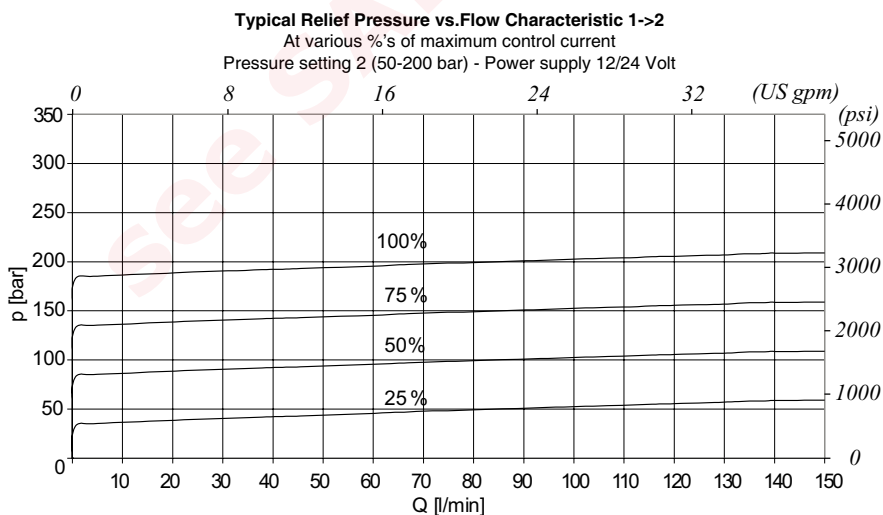
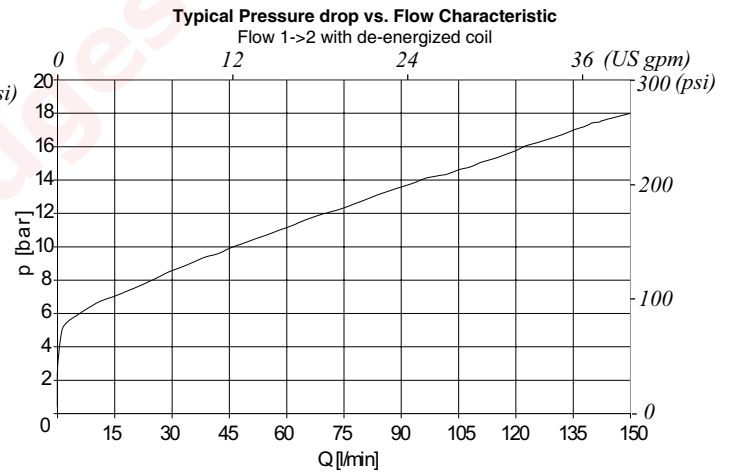
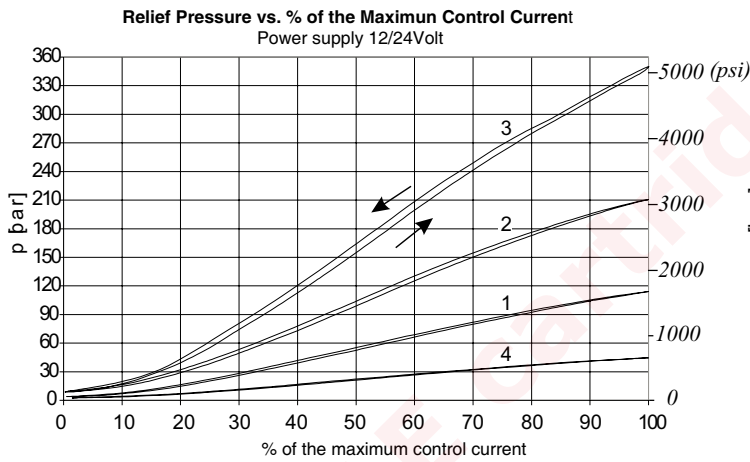


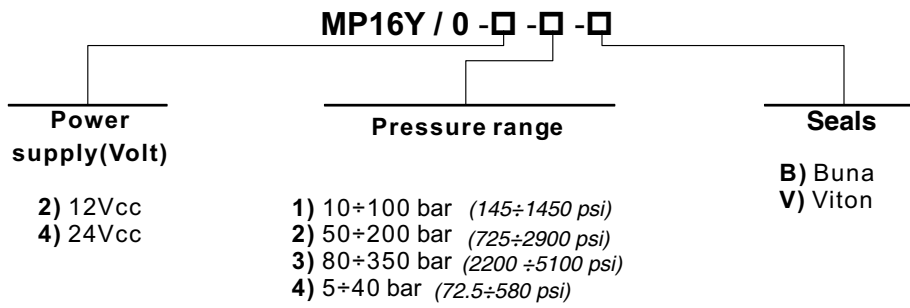
see SAE cartridges catalogue

Dimensions and hydraulic circuit



Rating diagrams



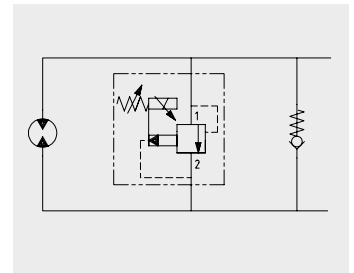


see SAE cartridges catalogue



Operation

This kind of valve Allows oil flow from 1 to 2 when pressure in 1 reaches the setting regulated by the proportional coil.
Bottom manual override available as option (notice: if it's activated with energised coil, the setting established will be effected).



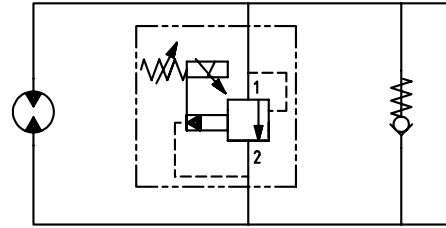
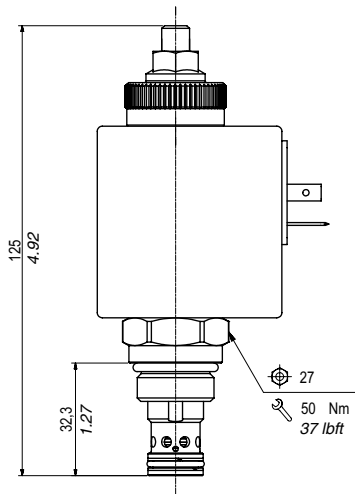
Performance

Cartridges

Type MP..T	Flow Q max.		Max. press.		Rated and max current	Dither frequency	Pressure range bar (psi)	Oil leaks	Cavities and tools	Weight	
	l/min	US gpm	bar	psi						kg	lb
MP10T	50	13.2	350	5100	2) Square-coil 12Vcc connector DIN (In=1,25A) 3) Round coil 12Vcc connector DIN (In=1,8A) 4) Square-coil 24Vcc connector DIN (In=0,63A) 5) Round coil 24V connector DIN (In=0,9A)	180 Hz	1) 8-130 (116-1885) 2) 8-180 (116-2465) 3) 8-240 (116-3045)	-	* Cavity SAE 10-2 page112	0,125	0.275

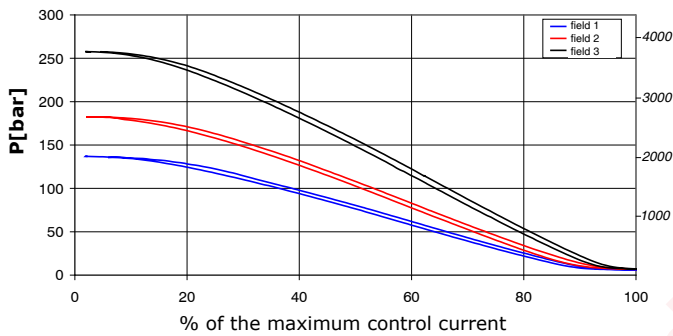
* the cavity have to report also the features of variation "A" see page 112

Dimensions and hydraulic circuit



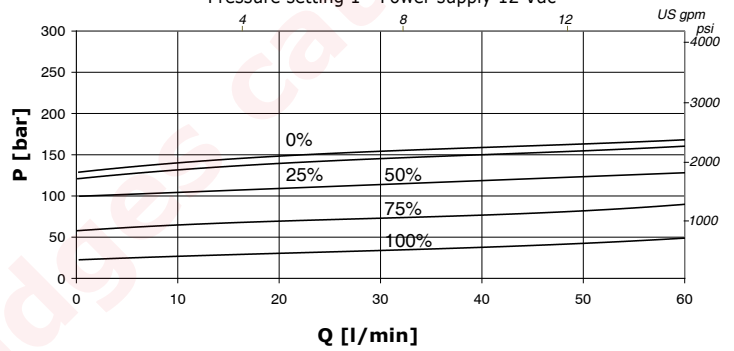
Rating diagrams

Relief Pressure vs. % of the Maximum Control Current
Q=5 l/min (1.32 US gpm) - Power supply 12 Vdc



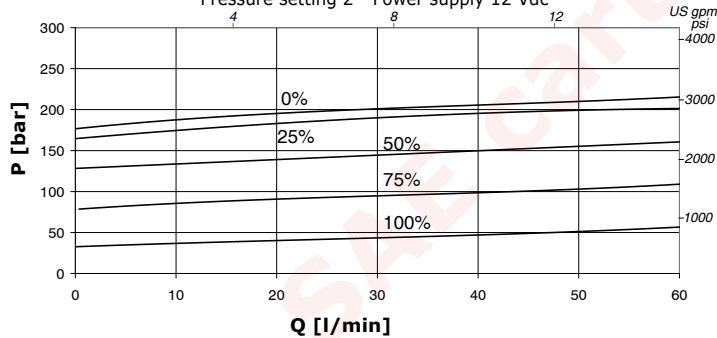
Typical Relief Pressure vs. Flow Characteristic 1->2

At various %'s of maximum control current
Pressure setting 1 - Power supply 12 Vdc



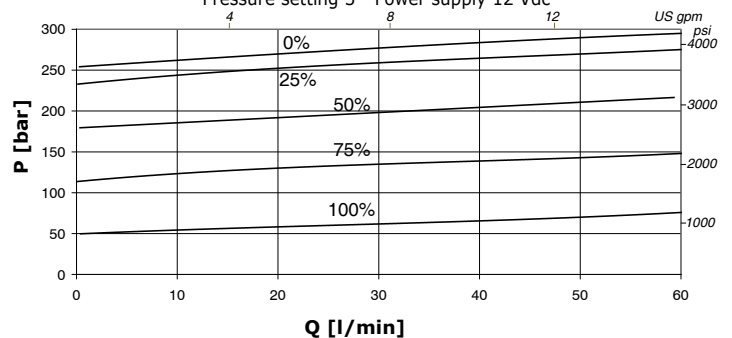
Typical Relief Pressure vs. Flow Characteristic 1->2

At various %'s of maximum control current
Pressure setting 2 - Power supply 12 Vdc



Typical Relief Pressure vs. Flow Characteristic 1->2

At various %'s of maximum control current
Pressure setting 3 - Power supply 12 Vdc



Order code

MP 10T/0 - - -

Adjustment

Pressure range

Seals

- 2) Square coil 12Vcc connector DIN (In=1,25A)
- 3) Round coil 12Vcc connector DIN (In=1,8A)
- 4) Square coil 24Vcc connector DIN (In=0,63A)
- 5) Round coil 12Vcc connector DIN (In=0,9A)

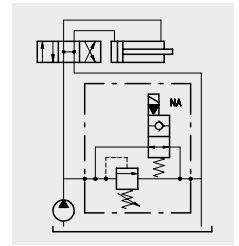
bar (psi)

- 1) 8-130 (116-1885)
- 2) 8-180 (116-2465)
- 3) 8-240 (116-3045)

- B) Buna
- V) Viton

Operation

Pilot operated with venting for the 12 (34) and direct acting for the 14 (38).
The valve Allows oil flow from P to T when pressure in P reaches the setting of the spring. Pick the solenoid UP (for NC types) or DOWN (for NA types) to allow for free oil flow from P into T.



Performance

Body Valves

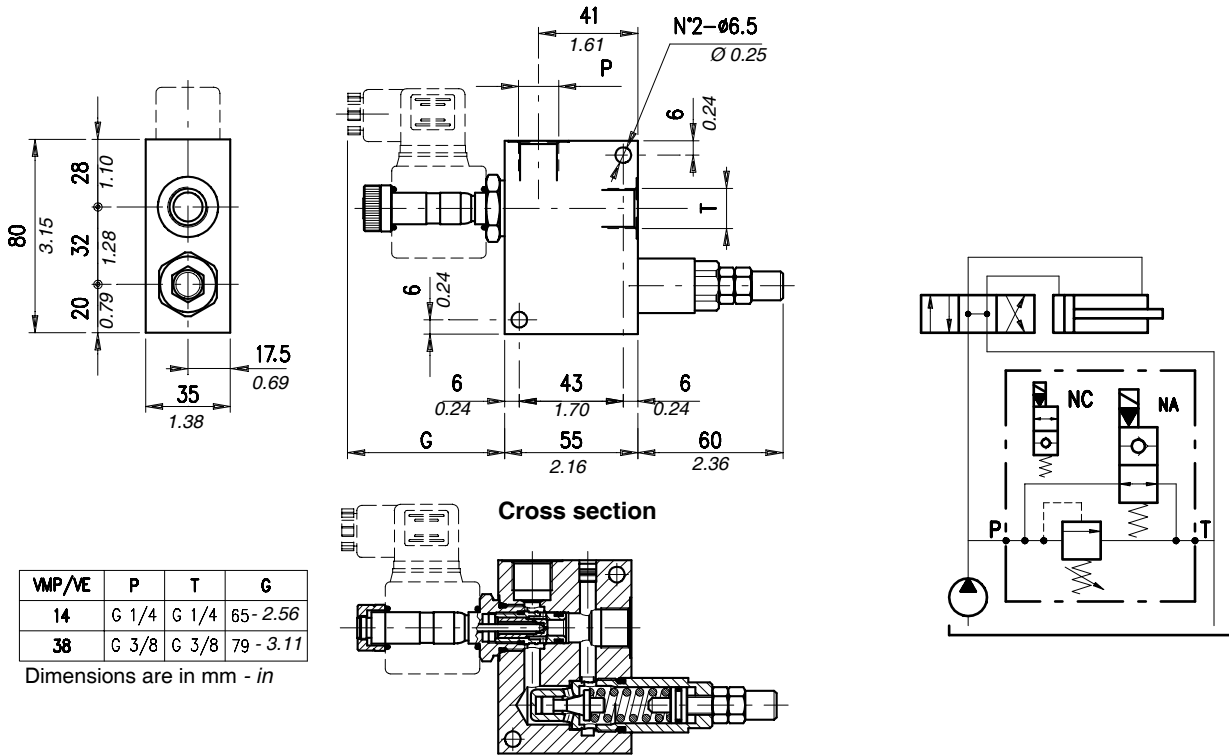
Type VMP/VE	Max. flow		Max. pres.		Application range with standard spring*	Hysteresis	Coils	Oil leaks from P to T	Weight		Cartridge
	l/min	US gpm	bar	psi					kg	lb	
VMP/VE 14 (38)	(14) 20 (38) 35	(14) 5.3 (38) 9.2	210 aluminium body 350 steel body	3050 5100	5±40 bar - 72.5±580 psi (test setting 30 bar - 435 psi at 5 l/min. - 1.32 US gpm) 20±80 bar - 290±1150 psi (test setting 60 bar - 870 psi at 5 l/min. - 1.32 US gpm) 5±220 bar - 72.5±3200 psi (test setting 160 bar - 2300 psi at 5 l/min. - 1.32 US gpm) 180±350 bar - 2600±5100 psi (test setting 250 bar - 3600 psi at 5 l/min. - 1.32 US gpm)	90% of the setting value for flow capacity 1 l/min. -0.26 US gpm-	VMP/VE 14 (210 bar - 3050 psi): see BE VMP/VE 14 (350 bar - 5100 psi) and VMP/ VE 38: see BT	disregarda- ble	aluminium body 0,60	alum. body 1.32	VMP5Y VMP/VE 14 (210 bar - 3050 psi): EC08A VMP/VE 14 (350 bar - 5100 psi-) EC08A and VMP/ VE 38: EC08B
VMP/VE 12 (34)	90	24			5±50 bar - 72.5±725 psi (test setting 30 bar - 435 psi at 5 l/min. - 1.32 US gpm) 50±200 bar - 725±2900 psi (test setting 160 bar - 2300 psi at 5 l/min. - 1.32 US gpm) 150±350 bar - 2200±5100 psi (test setting 250 bar - 3600 psi at 5 l/min. - 1.32 US gpm-)		VMP/VE 12-34 (210 bar- 3050 psi) see BE VMP/VE 12-34 (350 bar- 5100 psi) see BT		aluminium body 1,20	alum. body 2.64	MC08A (210 bar - 350 psi): EC08A (350 bar - 5100 psi): EC08B
VMP/VE 100 (114)	(100) 150 (114) 250	(100) 40 (114) 66							VMP/VE 100-114/ (210 bar - 3050 psi) see BE VMP/VE 100-114 BT/ (350 bar - 5100 psi) see BT	aluminium body 1,92 (VMP/VE 100) 3,13 (VMP/VE 114) steel body 3,92 (VMP/VE 100)	alum. body 23 6.9 steel body 8.64

*To perform setting of the valve see the pressure drop/ flow diagram.

Type VMP/VE 14 (38)

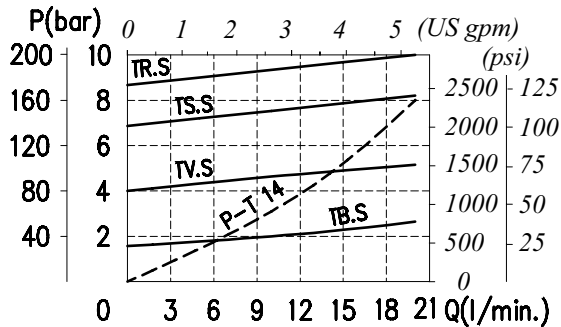
Pressure relief valve with electric bypass

Dimensions and hydraulic circuit

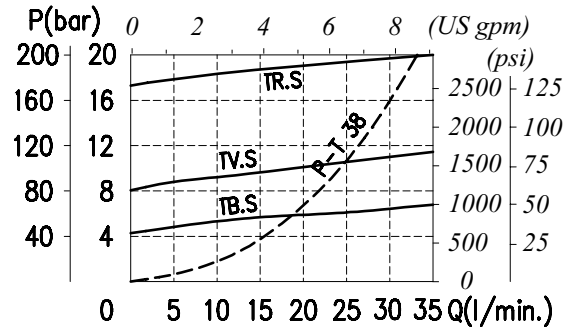


Rating diagrams

Typical pressure drop vs. flow characteristic



Typical pressure drop vs. flow characteristic

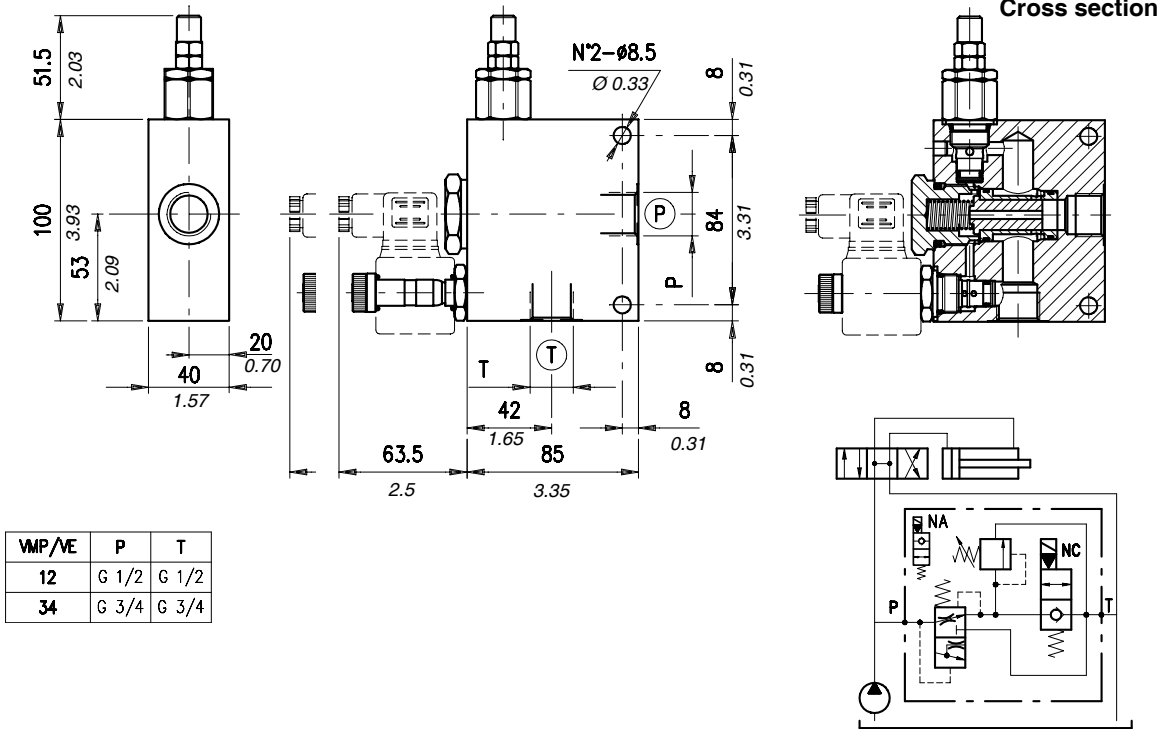


Order code

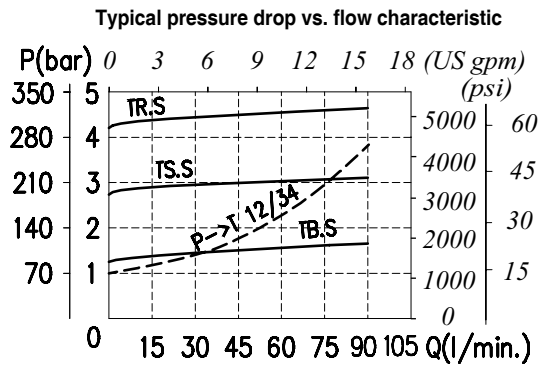
VMP / VE **00** / **00** / **00** . **0** / **00**

Port size	Assembly scheme	Pressure settings	Adjustment (see page 105)	Body material
14) G 1/4 38) G 3/8	NA) Normally opened NC) Normally closed	TB) 5÷40 bar (72.5÷580 psi) TV) 20÷80 bar (290÷1150 psi) TS) 50÷220 bar (725÷3200 psi) TR) 180÷350 bar (2600÷5100 psi)	S (screw) V (handknob) W (capped adjustment)	_ Aluminium ac Steel

Dimensions and hydraulic circuit



Rating diagrams



Order code

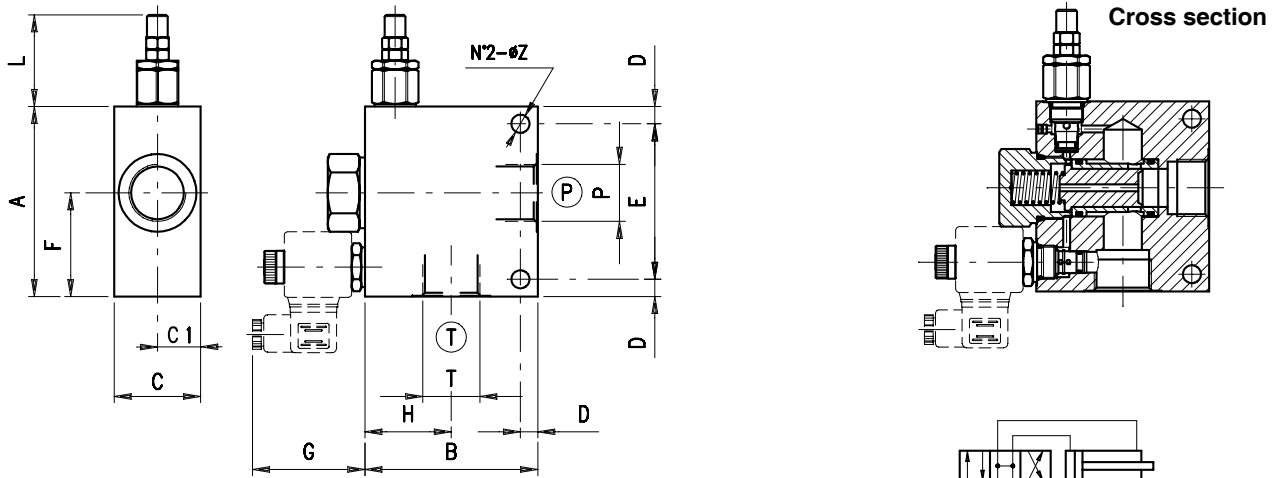
VMP /VE 00 / 00 / 00 . 0 / 00

Port size	Assembly scheme	Pressure settings	Adjustment (see page 105)	Body material
12) G 1/2 34) G 3/4	NA) Normally opened NC) Normally closed	TB) 5+50 bar (72.5÷725 psi) TS) 50+220 bar (725÷3200 psi) TR) 180+350 bar (2600÷5100 psi)	S (screw) V (handknob) W (capped adjustment)	_ Aluminium ac Steel

Type VMP/VE 100 (114)

Pressure relief valve
with electric bypass

Dimensions and hydraulic circuit

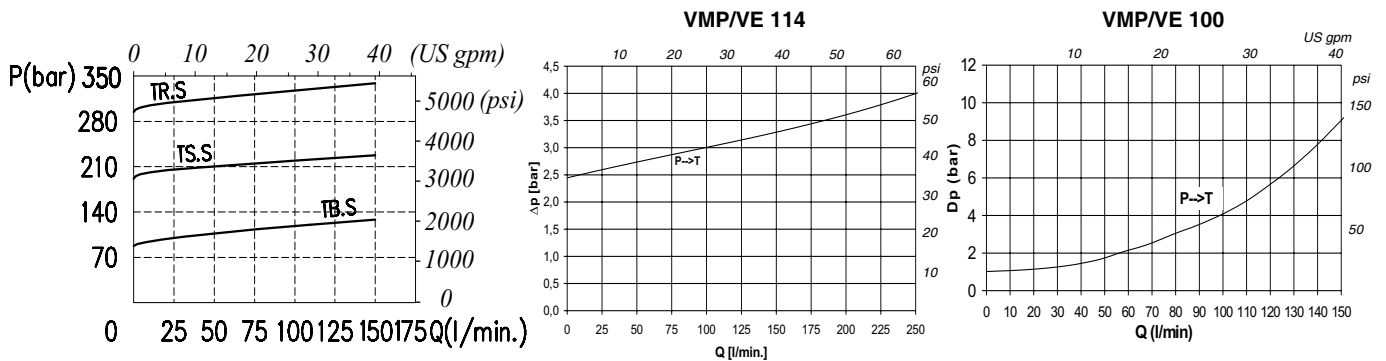


VMP/VE	P	T	A	B	C	C1	D	E	F	G	H	L	Z
100	G 1	G 1	110 - 4.33	100 - 3.94	50 - 1.97	25 - 0.98	10 - 0.04	90 - 3.54	60 - 2.36	65 - 2.56	50 - 1.97	53 - 2.09	10.5 - 0.41
114	G 1 1/4	G 1 1/4	130 - 5.12	130 - 5.12	70 - 2.75	35 - 2.75	12 - 0.47	106 - 4.17	72 - 2.83	65 - 2.56	62 - 2.44	53 - 2.09	12.5 - 0.49

Dimensions are in mm - in

Rating diagrams

Typical pressure drop vs. flow characteristic



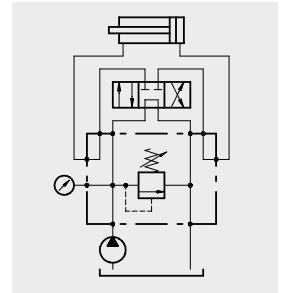
Order code

VMP / VE □ / □ / □ . □ / □

Port size	Assembly scheme	Pressure settings	Adjustment (see page 105)	Body material
100) G 1 114) G 1 1/4	NA) Normally opened NC) Normally closed	TB) 5÷50 bar (72.5÷725 psi) TS) 50÷220 bar (725÷3200 psi) TR) 180÷350 bar (2610÷5100 psi)	S (screw) V (handknob) W (capped adjustment)	_ Aluminium ac Steel

Operation

The valve allows oil flow from P to T when pressure in P reaches the setting of the spring. "PBL" are normally used as pressure relief valves for modular systems.



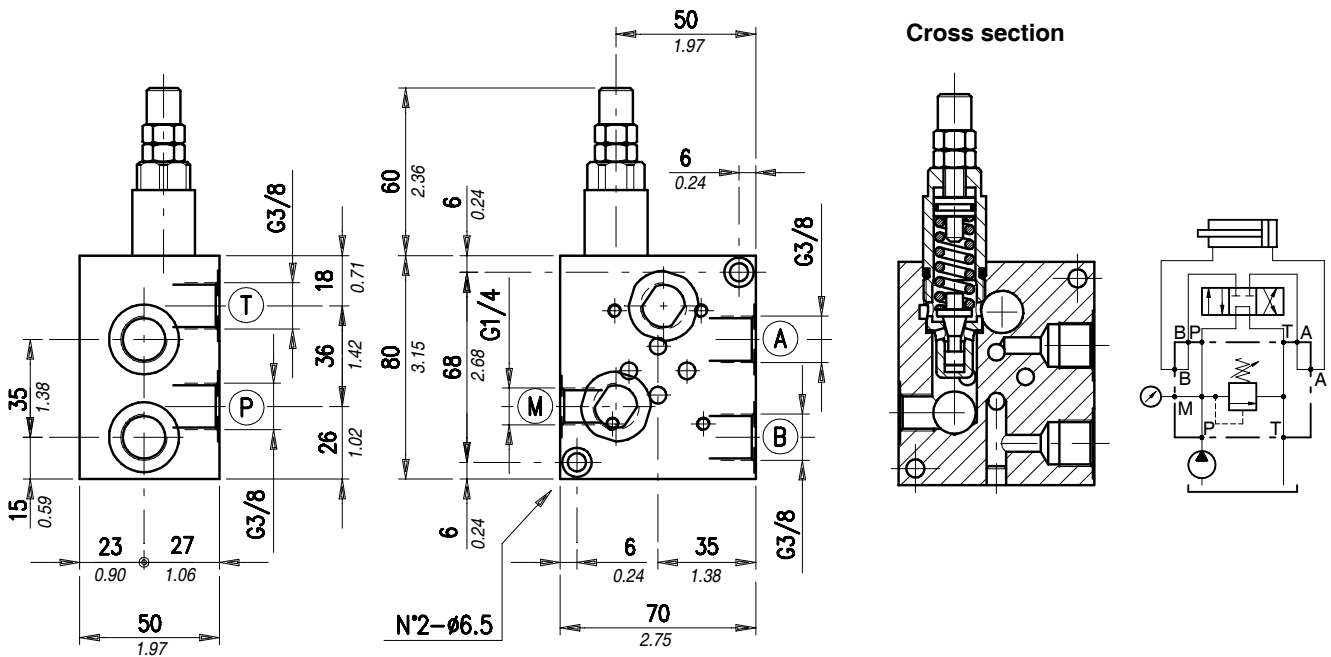
Performance

Body Valves

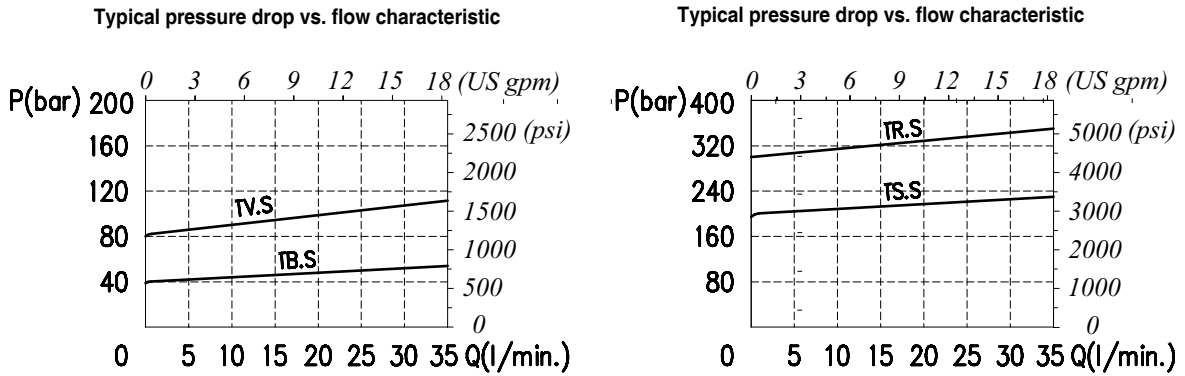
Tipo PBL	Max. flow		Max. pres.		Application range with standard spring*	Hysteresis	Oil leaks from P to T	Weight		Cartridge
	l/min	US gpm	bar	psi				kg	lb	
PBL6/VMP 38	35	9.2	alum. body 210 steel body 350	alum. body 3050 steel body 5100	5÷40 bar - 14.5÷580 psi (test setting 30 bar - 435 psi) at 5 l/min. - 1.32 US gpm) 20÷80 bar - 290÷1150 psi (test setting 60 bar - 870 psi) at 5 l/min. - 1.32 US gpm) 50÷220 bar - 725÷3200 psi (test setting 160 bar - 2300 psi) at 5 l/min. - 1.32 US gpm) 180÷350 bar - 2600÷5100 psi - (test setting 250 bar - 3600 psi) at 5 l/min. - 1.32 US gpm)	85% of the setting value for flow capacity 1 l/min. - 0.26 US gpm-	disregar-dable	alum. body 0,80	alum. body 1.76	VMP 5
PBL6/VMP 5Y-38					5÷80 bar 14.5÷1150 psi (test setting 60 bar - 870 psi) at 5 l/min. - 1.32 US gpm) 40÷150 bar - 580÷2200 psi (test setting 120 bar - 1750 psi) at 5 l/min. - 1.32 US gpm) 140÷190 bar - 2050÷2750 psi (test setting 150 bar - 2200 psi) at 5 l/min. - 1.32 US gpm) 180÷350 bar - 2600÷5100 psi (test setting 250 bar - 3600 psi) at 5 l/min. - 1.32 US gpm)			steel body 1,98	steel body 4.36	VMP 5Y
PBL10/VMP 12	60	16	alum. body 1,70 steel body 4,29	alum. body 3.75 steel body 9.46	see setting PBL6/VMP 38			VMP 10		

*To perform setting of the valve see the pressure drop/ flow diagram.

Dimensions and hydraulic circuit

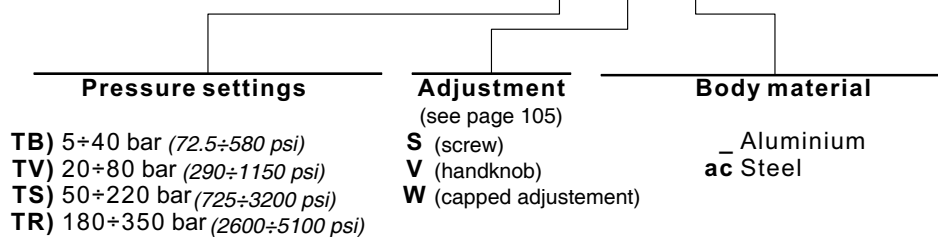


Rating diagrams

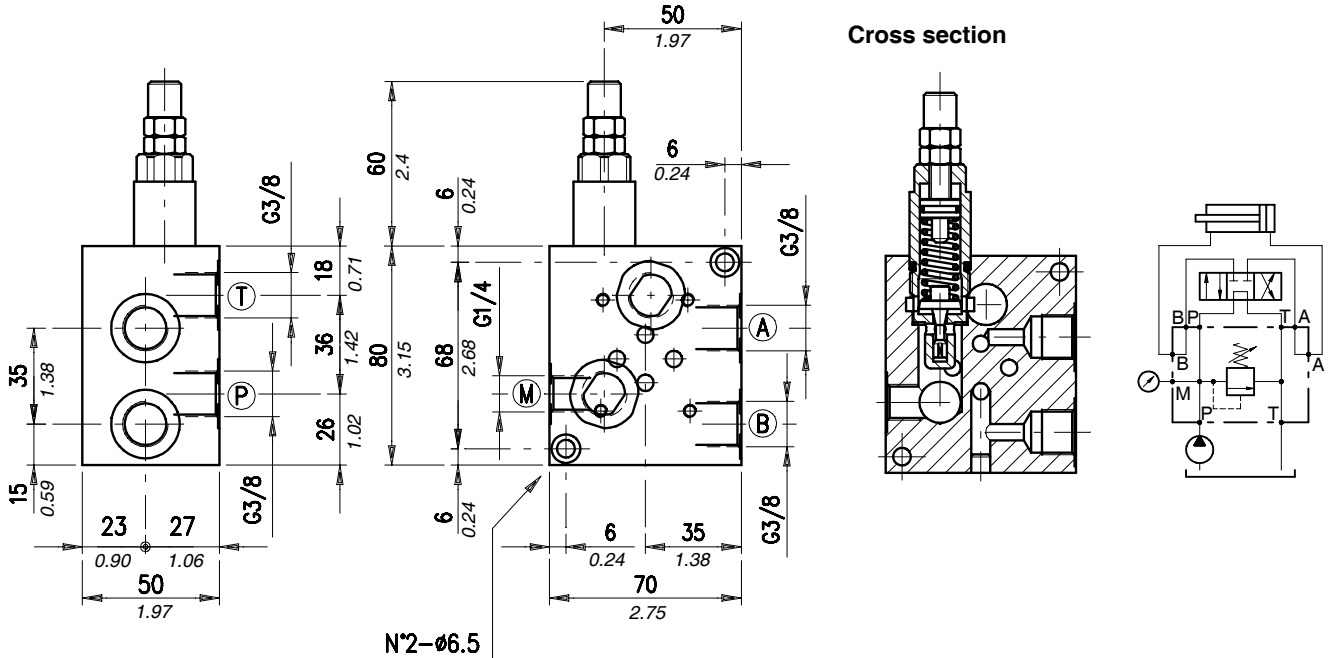


Order code

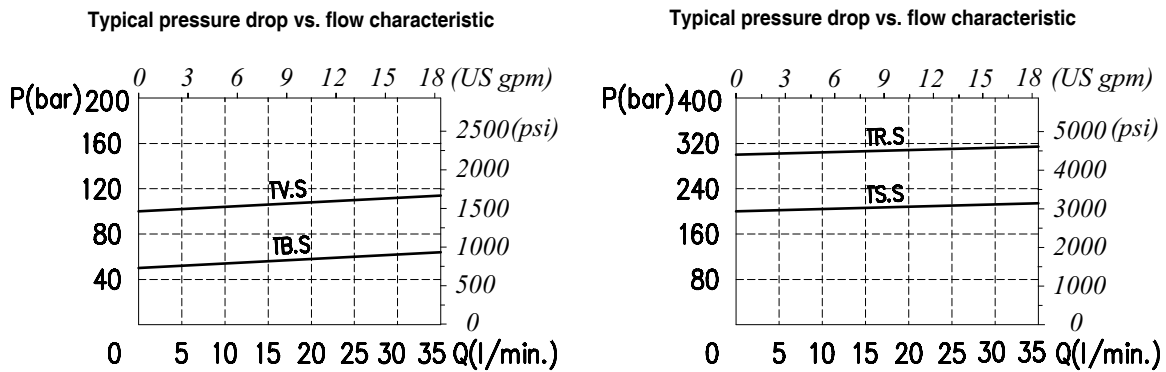
PBL6 /VMP38 /5 / □□ . □ / □□



Dimensions and hydraulic circuit

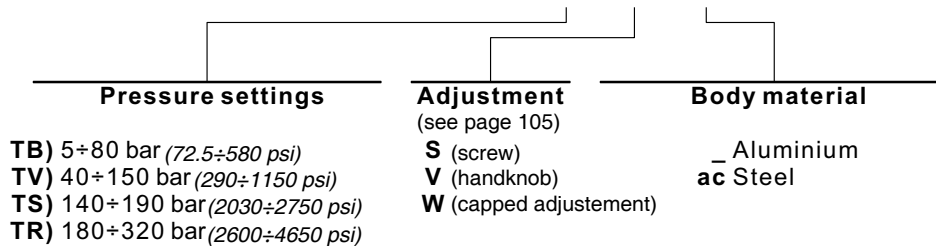


Rating diagrams

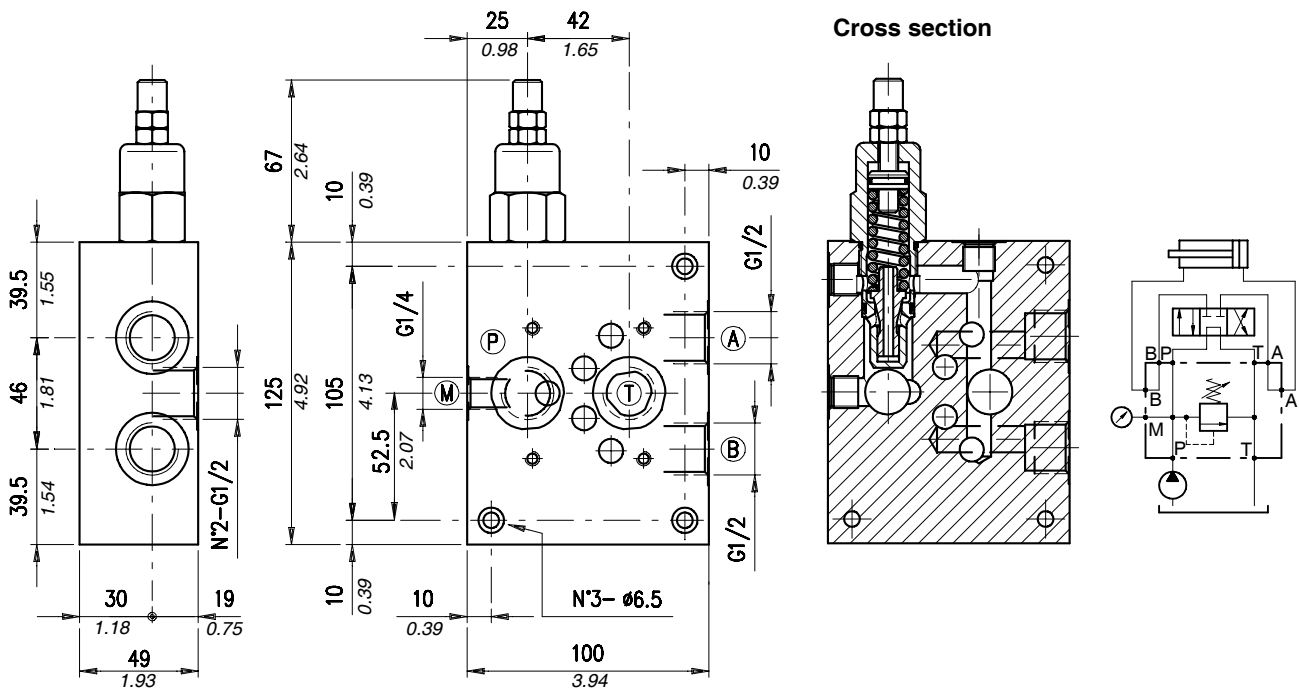


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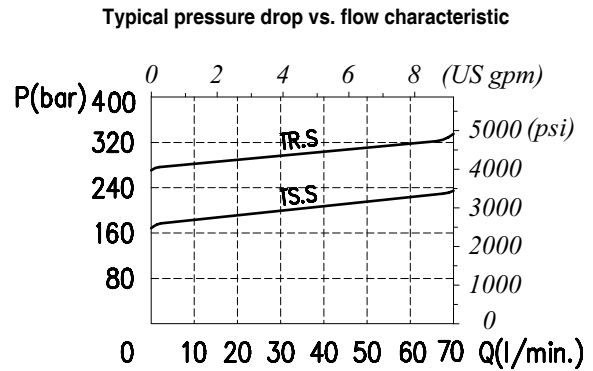
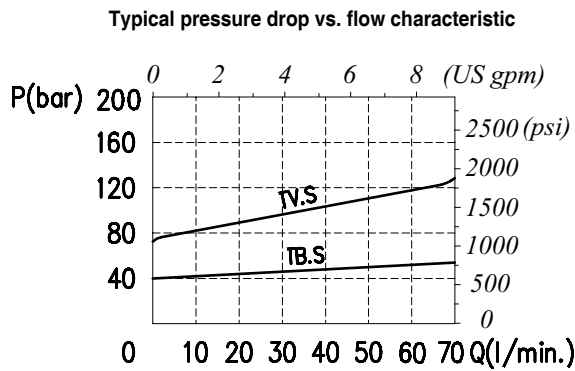
PBL6 /VMP38 /5Y / □□ . □ / □□



Dimensions and hydraulic circuit

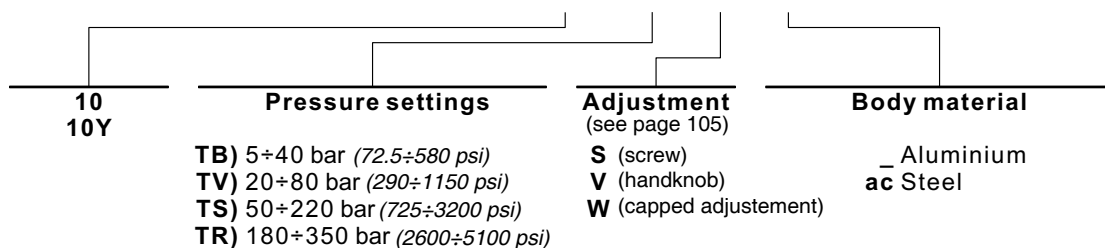


Rating diagrams



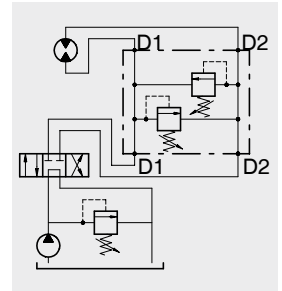
Order code

PBL6 /VMP12 / □□ / □□ . □ / □□



Operation

Direct acting (differential control for the VADDL), poppet type, line mounting.
Allows pressure relief on delivery pipes to engines and cylinders.
Actuator close mount is recommended to assure a more rapid valve action.



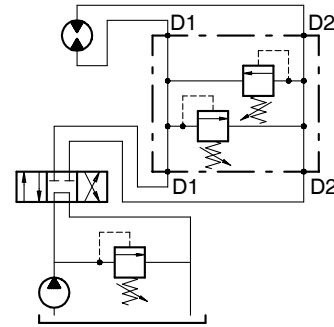
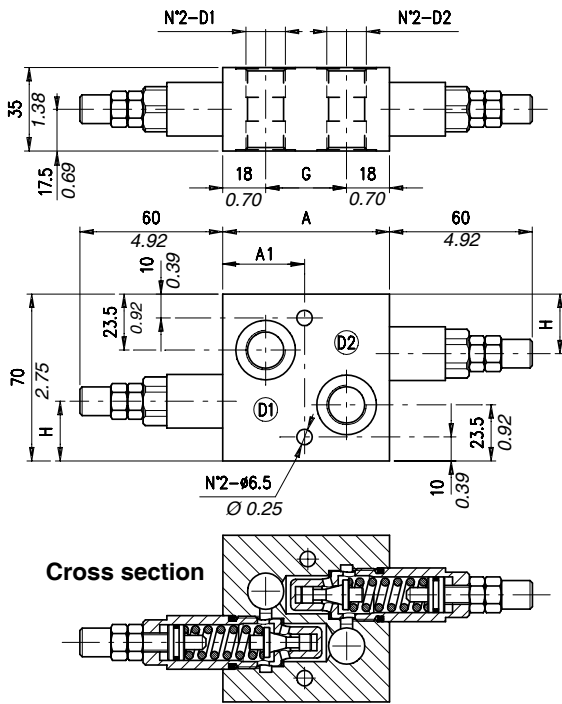
Performance

Body Valves

Type	Max. flow		Max. pres.		Application range with standard spring*	Hysteresis	Oil leaks from P to T	Weight		Cartridge
	l/min	US gpm	bar	psi				kg	lb	
VAIL 5	(38) 25 (12) 35	(38) 6.6 (12) 9.2	aluminium body 210	3050	5÷40 bar - 72.5÷580 psi (test setting 30 bar - 435 psi at 5 l/min. - 1.32 US gpm)	85% of the setting value for flow capacity 1 l/min. -0.26 US gpm-	-	alum. body 0,67 steel body 1,29	alum. body 1.48 steel body 2.84	VMP 5
VAIL 10	150	40	steel body 350	5100	20÷80 bar - 290÷1150 psi (test setting 60 bar - 870 psi at 5 l/min. - 1.32 US gpm)		-	alum. body 1,12 steel body 2,20	alum. body 2.47 steel body 4.85	VMP 10
VAIL 20	(34) 100 (100) 180	(34) 26 (100) 48	350	5100	50÷220 bar - 725÷3200 psi (test setting 160 bar - 2300 psi at 5 l/min. - 1.32 US gpm) 180÷350 bar - 2600÷5100 psi (test setting 280 bar - 4100 psi at 5 l/min. - 1.32 US gpm)		-	alum. body 2,00 steel body 3,55	alum. body 4.40 steel body 7.83	VMP 20
VADDL 38	35	9.2	aluminium body 210 steel body 350	3050 5100	50÷210 bar - 725÷3050 psi (test setting 150 bar - 2200 psi at 5 l/min. - 1.32 US gpm) 50-350 bar - 725÷5100 psi (test setting 250 bar-3600 psi at 5 l/min. - 1.32 US gpm)		disre-gar-dable	alum. body 0,86 steel body 1,50	alum. body 1.89 steel body 3.30	VMPD 38
VADDL 12	60	16						alum. body 1,14 steel body 2,00	alum. body 2.56 steel body 4.41	VMPD 12
VADDL 34 (100)	(34) 120 (100) 180	(34) 32 (100) 48						(34) alum. body 3,38 steel body 4,77 (100) alum. body 3,61 steel body 5,41	(34) alum. body 7.45 steel body 10.52 (100) alum. body 7.96 steel body 11.93	VMPD 34

*To perform setting of the valve see the pressure drop/ flow diagram.

Dimensions and hydraulic circuit

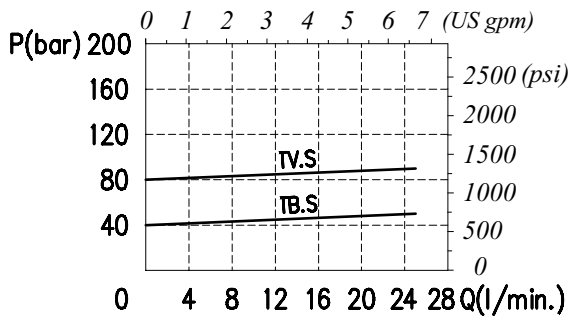


VAIL	A	A1	G	H	D1	D2
5-38	70-2.75	35-1.38	34 -1.34	25 -0.98	G 3/8	G 3/8
5-12	75-2.95	37.5-1.48	39 -1.53	24.5 -0.96	G 1/2	G 1/2

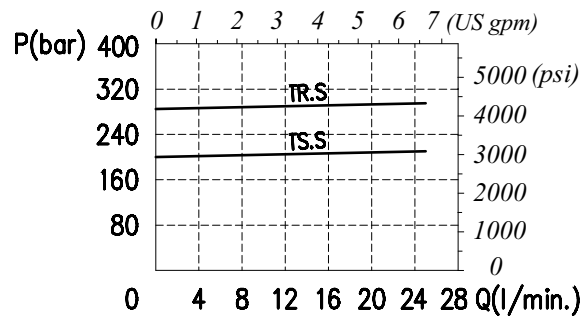
Dimensions are in mm - in

Rating diagrams

Typical pressure drop vs. flow characteristic

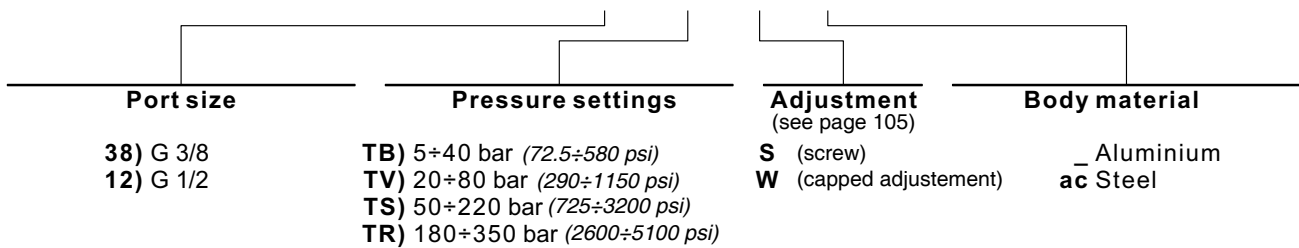


Typical pressure drop vs. flow characteristic

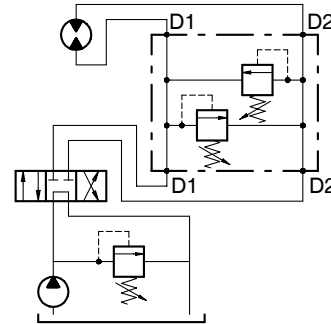
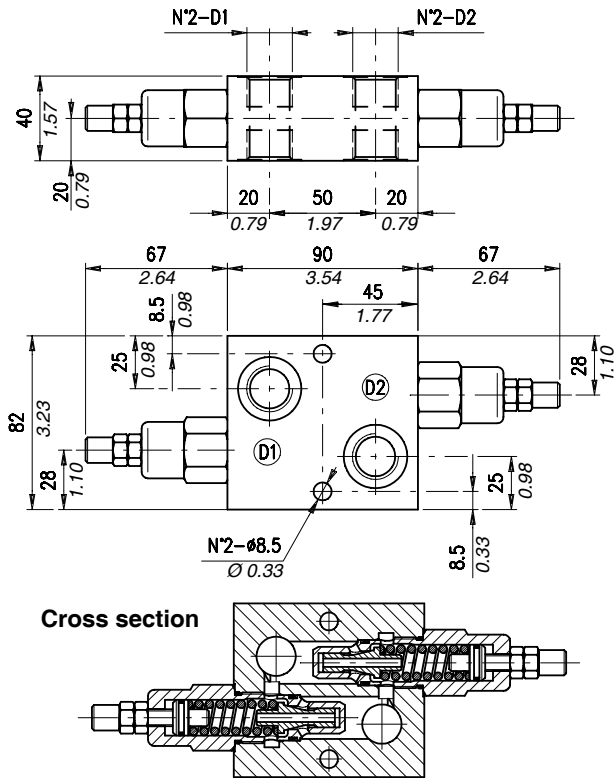


Order code

VAIL 5 - □□ / □□ . □ / □□



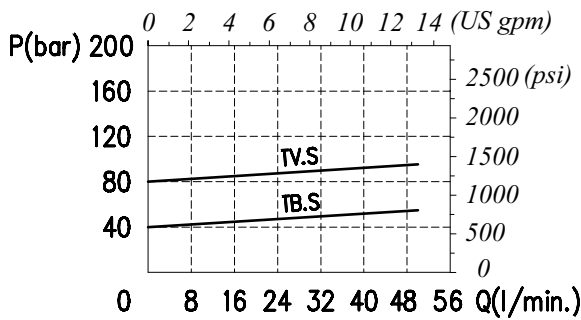
Dimensions and hydraulic circuit



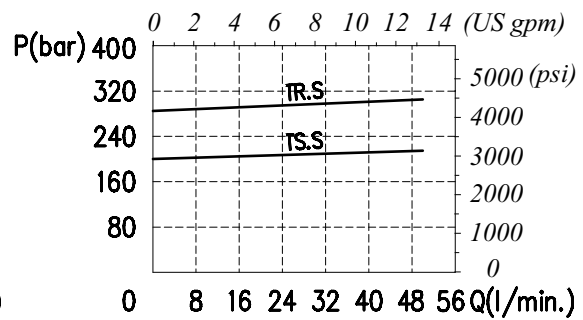
VAIL	D1	D2
10-12	G 1/2	G 1/2
10-34	G 3/4	G 3/4

Rating diagrams

Typical pressure drop vs. flow characteristic



Typical pressure drop vs. flow characteristic

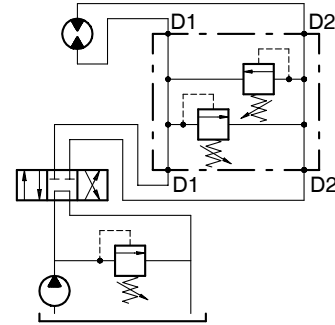
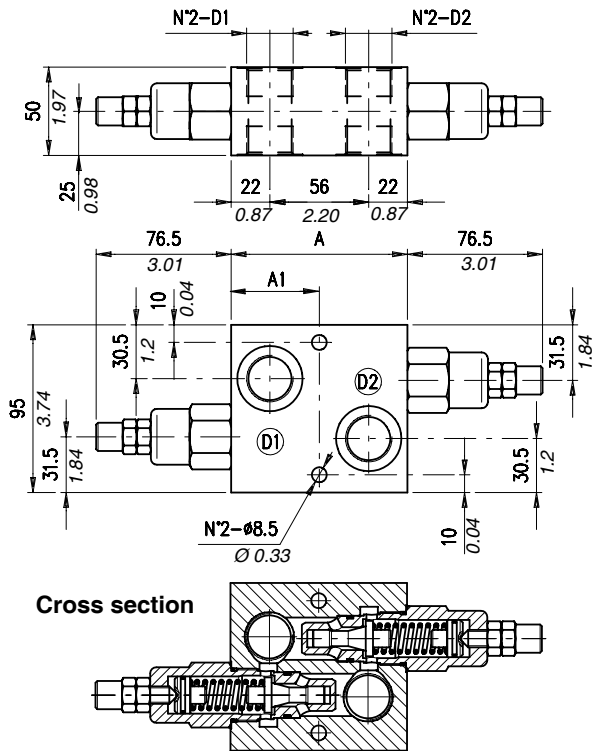


Order code

VAIL 10 - □□ / □□ . □ / □□

Port size	Pressure settings	Adjustment (see page 105)	Body material
12) G 1/2 34) G 3/4	TB) 5÷40 bar (72.5÷580 psi) TV) 20÷80 bar (290÷1150 psi) TS) 50÷220 bar (725÷3200 psi) TR) 180÷350 bar (2600÷5100 psi)	S (screw) W (capped adjustment)	_ Aluminium ac Steel

Dimensions and hydraulic circuit

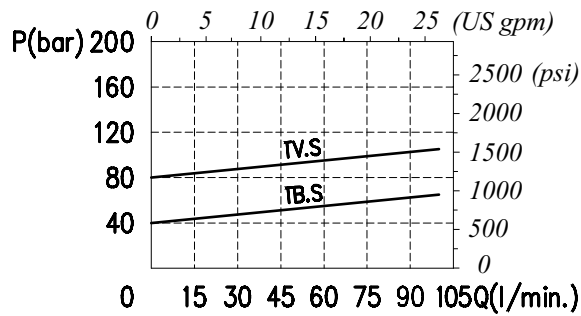


VAIL	A	A1	D1	D2
20-34	100 - 3.93	50 - 1.97	G 3/4	G 3/4
20-100	120 - 4.72	60 - 2.36	G 1	G 1

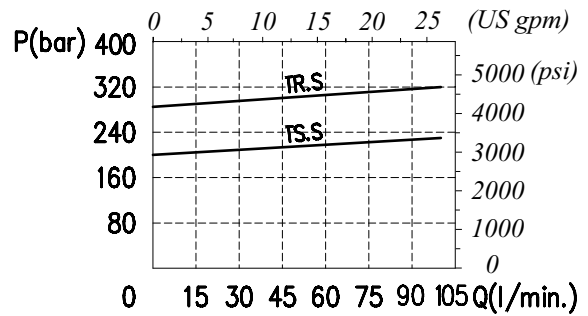
Dimensions are in mm - in

Rating diagrams

Typical pressure drop vs. flow characteristic

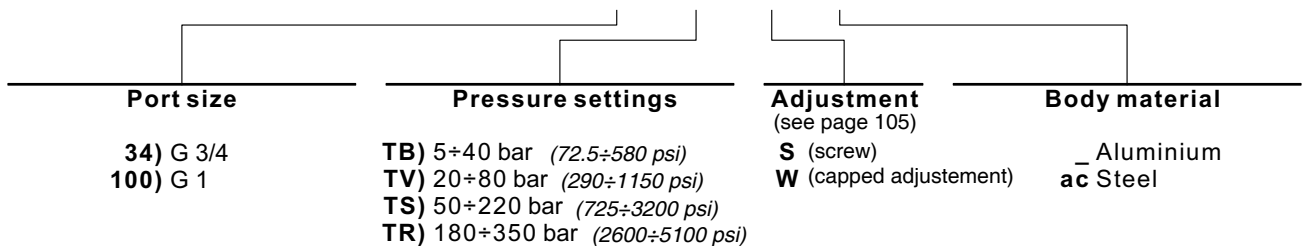


Typical pressure drop vs. flow characteristic

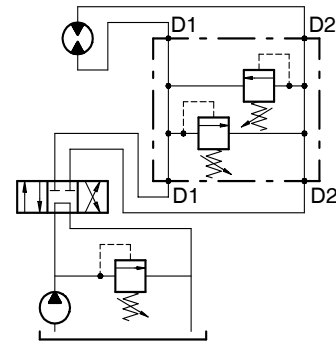
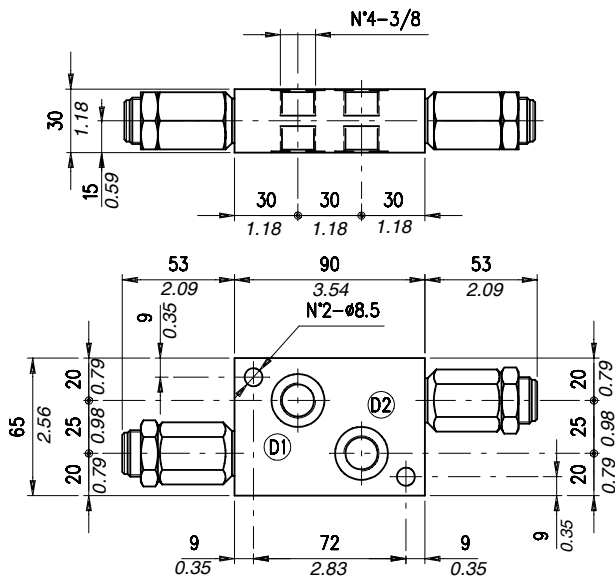


Order code

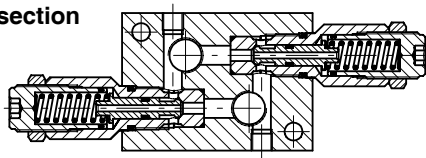
VAIL 20 - □□ / □□ . □ / □□



Dimensions and hydraulic circuit

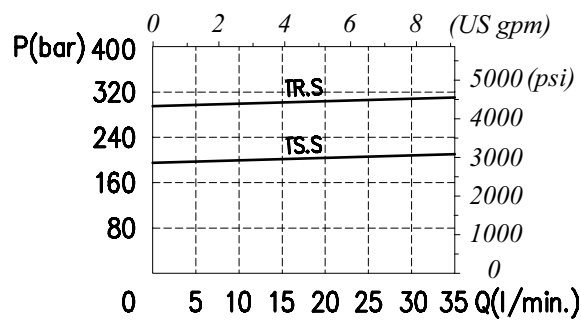


Cross section



Rating diagrams

Typical pressure drop vs. flow characteristic



Order code

VADDL 38 / □□ . S / □□

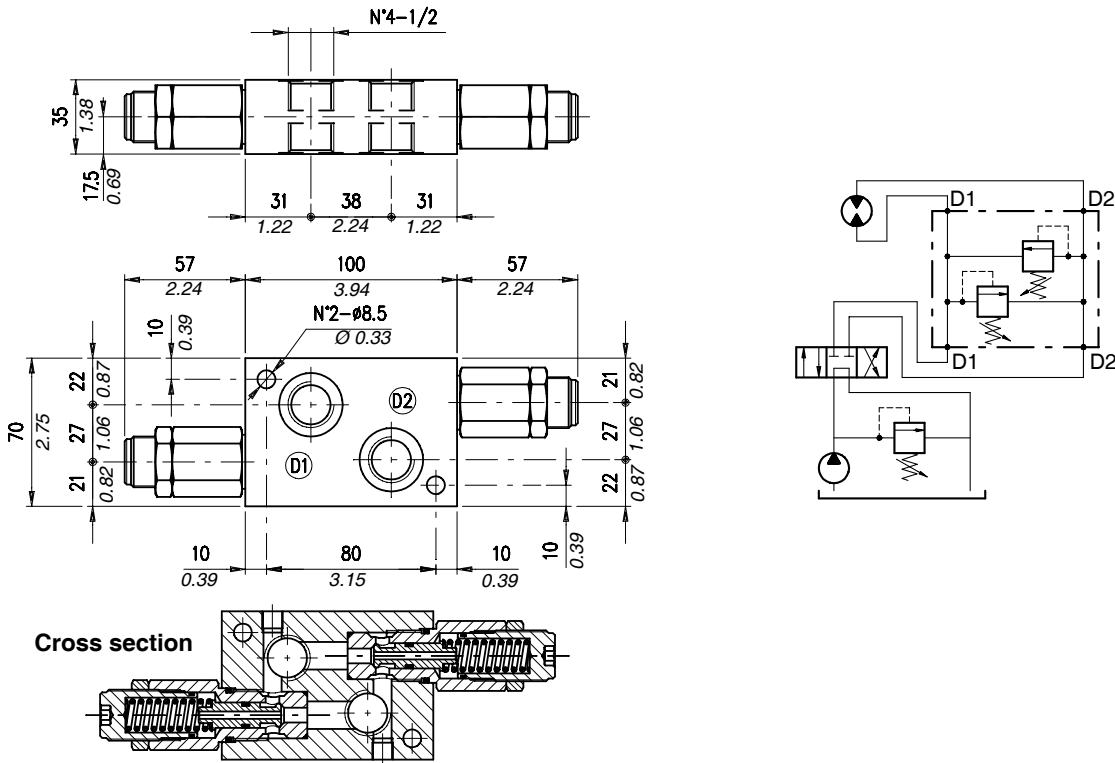
Pressure settings

Body material

TS) 5÷210 bar (72.5÷580 psi)
TR) 50÷350 bar (725÷5100 psi)

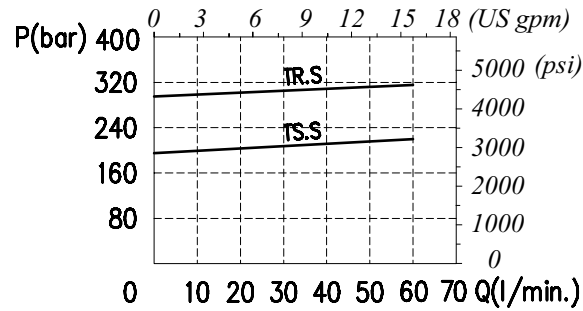
_ Aluminium
ac Steel

Dimensions and hydraulic circuit



Rating diagrams

Typical pressure drop vs. flow characteristic



Order code

VADDL 12 / □□ . S / □□

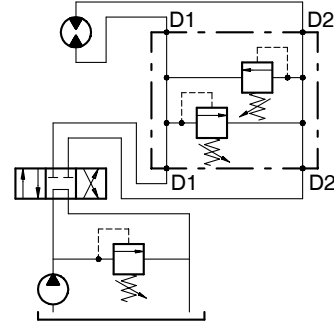
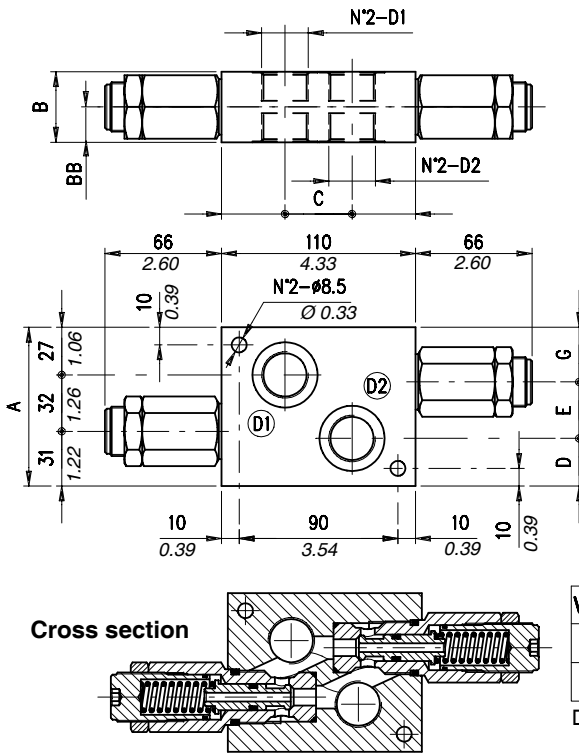
Pressure settings

Body material

TS 5+210 bar (72.5÷3050 psi)
TR 50+350 bar (725÷5100 psi)

_ Aluminium
ac Steel

Dimensions and hydraulic circuit

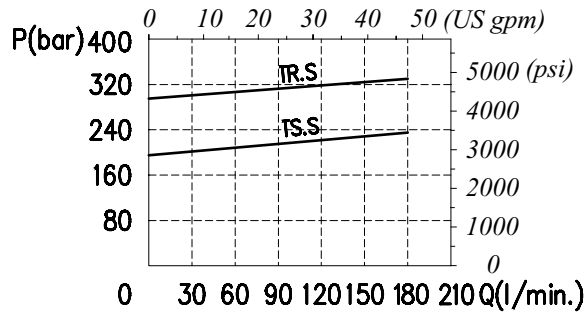


VADDL	A	B	BB	C	D	E	G	D1	D2
34	90 - 3.54	40 - 1.57	20 - 0.79	38 - 1.50	27 - 1.06	32 - 1.26	31 - 1.22	G 3/4	G 3/4
100	100 - 3.94	50 - 1.97	25 - 0.98	50 - 1.97	28 - 1.10	38 - 1.50	34 - 1.34	G 1	G 1

Dimensions are in mm - in

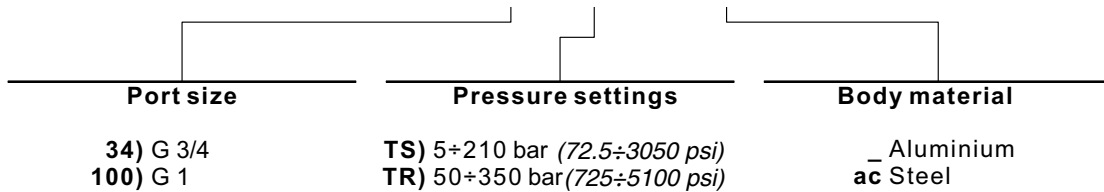
Rating diagrams

Typical pressure drop vs. flow characteristic



Order code

VADDL □□ / □□ . S / □□

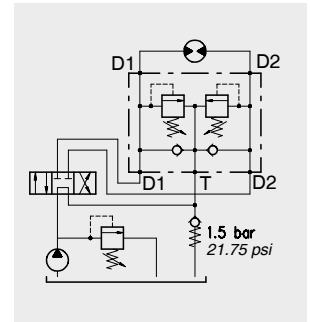




Operation

Direct acting (differential control for the VADDL/VA), poppet type, line mounting. The valve allows pressure relief on delivery pipes to engines and cylinders. When the actuator is braking, two check valves allow for anti cavitation on delivery side.

Actuator close mount is recommended to assure a more rapid valve action.



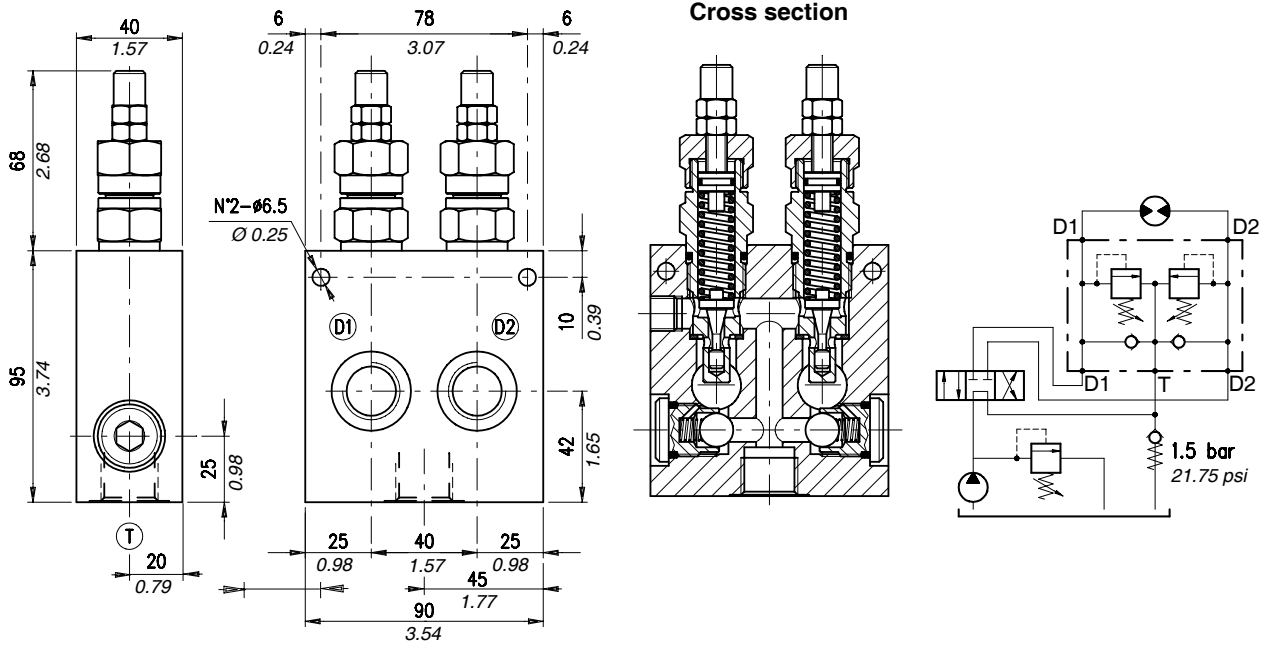
Performance

*To perform setting of the valve see the pressure drop/ flow diagram

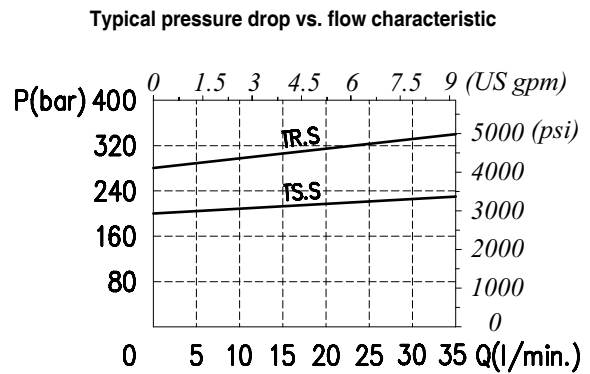
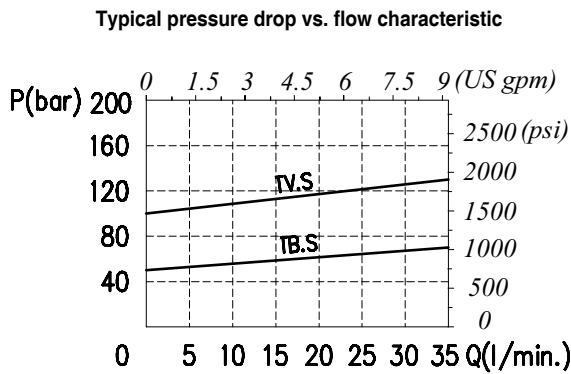
Body Valves

Type	Max. flow		Max. pres.		Application range with standard spring*	Hysteresis	Oil leaks from P to T	Weight		Cartridge
	l/min	US gpm	bar	psi				kg	lb	
VAIL/VA 12	35	9.2	alum. body 210	alum. body 3050	5÷40 bar - 72.5÷580 psi (test setting 30 bar - 435 psi at 5 l/min. - 1.32 US gpm) 20÷100 bar - 290÷1450 psi (test setting 70 bar - 1015 psi - at 5 l/min. - 1.32 US gpm)	85% of the setting value for flow capacity 1 l/min. - 0.26 US gpm-	disregardable	alum. body 1,24	alum. body 2.73	VMP 12
VAIL/VA 34	80	21			50÷200 bar - 725÷2900 psi (test setting 140 bar - 2050 psi at 5 l/min. - 1.32 US gpm) 100÷300 bar - 1450÷4350 psi (test setting 210 bar - 3050 psi at 5 l/min. - 1.32 US gpm)			steel body 2,46	steel body 5.42	
VADDL/VA 38	35	9.2			5÷210 bar - 72.5÷3050 psi (test setting 150 bar - 2200 psi at 5 l/min. - 1.32 US gpm) 50÷350 bar - 72.5÷5100 psi- (test setting 250 bar - 3600 psi at 5 l/min.-1.32 US gpm)			alum. body 1,14	alum. body 2.51	VMPD 38
VADDL/VA 12	60	16			50÷210 bar - 72.5÷3050 psi (test setting 150 bar - 2200 psi at 5 l/min.-1.32 US gpm) 50÷250 bar - 725÷3600 psi (test setting 250 bar 3600 psi at 5 l/min. - 1.32 US gpm)			steel body 2,10	steel body 4.63	
VADDL/VA 34 (100)	(34) 120 (100) 180	(34) 32 (100) 48			steel body 300			steel body 4350	5÷210 bar - 72.5÷3050 psi (test setting 150 bar - 2200 psi at 5 l/min. - 1.32 US gpm) 50÷350 bar - 72.5-5100 psi (test setting 250 bar - 3600 psi at 5 l/min. - 1.32 US gpm)	alum. body 1,58
VADDL/VA 34 (100)	(34) 120 (100) 180	(34) 32 (100) 48	5÷210 bar - 72.5÷3050 psi (test setting 150 bar - 2200 psi at 5 l/min. - 1.32 US gpm) 50÷350 bar - 72.5-5100 psi (test setting 250 bar - 3600 psi at 5 l/min. - 1.32 US gpm)	steel body 3,10		steel body 6.83				
			alum. body 3,25	alum. body 7.16		VMPD 34				
				steel body 6,50	steel body 14.33					
				(100) alum. body 4,10	(100) alum. body 9.04					
				steel body 7,90	steel body 17.42					

Dimensions and hydraulic circuit



Rating diagrams



Order code

VAIL/VA 12 / □□ . S / □□

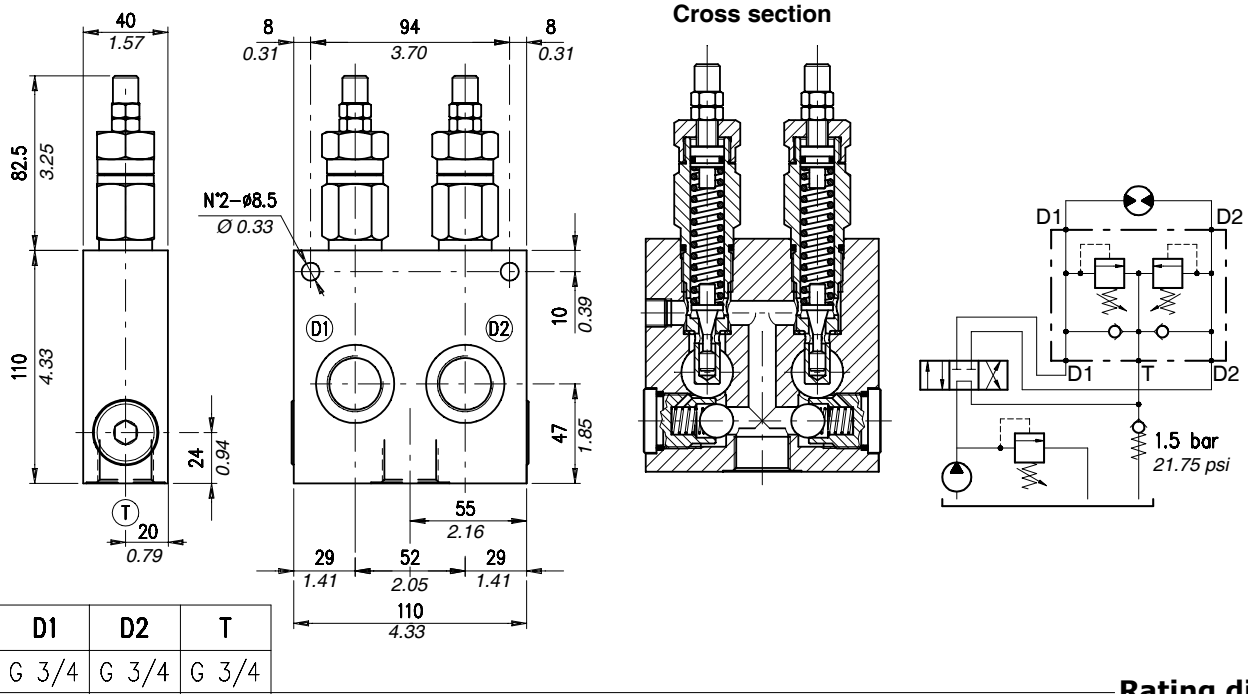
Pressure settings

Body material

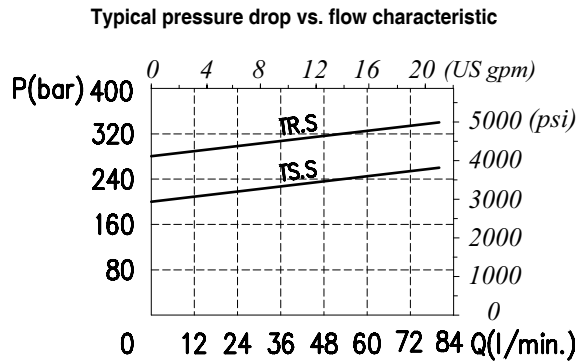
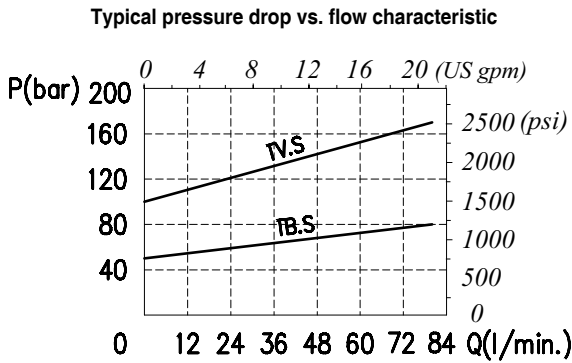
TB) 5÷50 bar (72.5÷725 psi)
 TV) 20÷100 bar (290÷1450 psi)
 TS) 50÷200 bar (725÷2900 psi)
 TR) 100÷300 bar (1450÷4350 psi)

_ Aluminium
 ac Steel

Dimensions and hydraulic circuit



Rating diagrams



Order code

VAIL/VA 34 / □□ . S / □□

Pressure settings

Body material

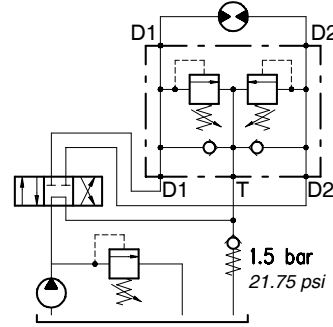
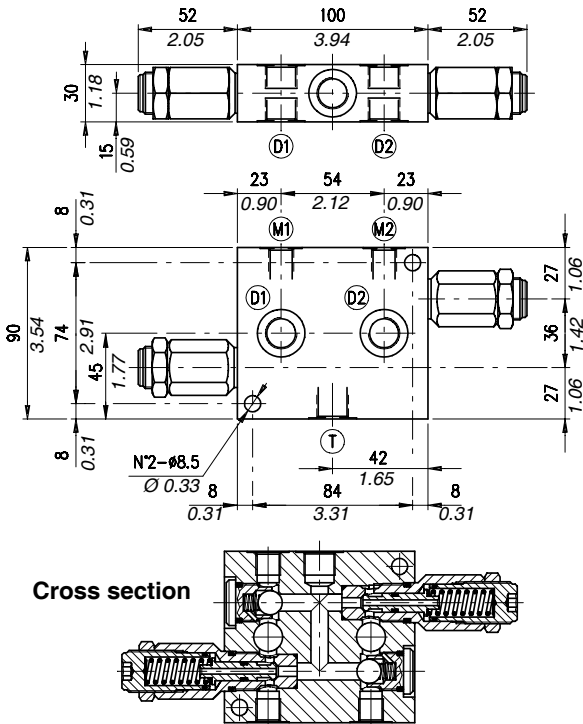
- TB)** 5÷50 bar (72.5÷725 psi)
- TV)** 20÷100 bar (290÷1450 psi)
- TS)** 50÷200 bar (725÷2900 psi)
- TR)** 100÷300 bar (1450÷4350 psi)

- _ Aluminium
- ac Steel

Type VADDL/VA 38

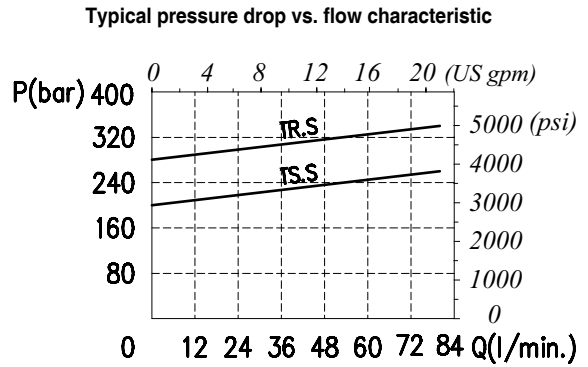
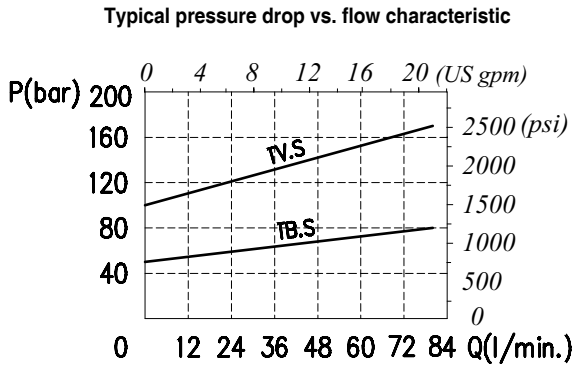
Dual cross-line relief valve with anti cavitation.
Differential control, poppet type, line mounting

Dimensions and hydraulic circuit



D1	D2	M1	M2	T
G 3/8	G 3/8	G 1/4	G 1/4	G 3/8

Rating diagrams



Order code

VADDL/VA 38 / □□ . S / □□

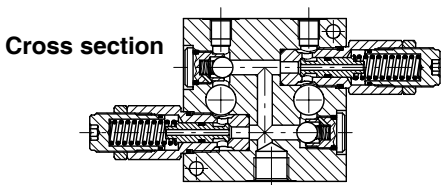
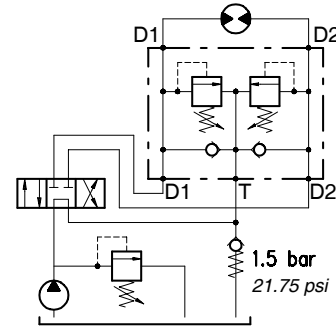
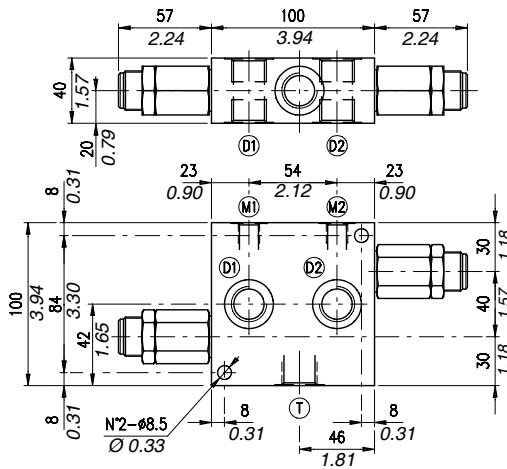
Pressure settings

Body material

TS) 5÷210 bar (72.5÷580 psi)
TR) 50÷350 bar (725÷5100 psi)

_ Aluminium
ac Steel

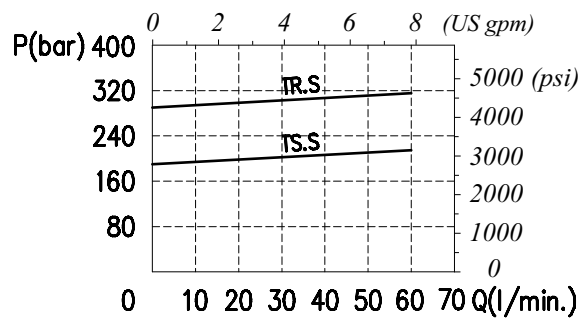
Dimensions and hydraulic circuit



D1	D2	M1	M2	T
G 1/2	G 1/2	G1/4	G1/4	G 1/2

Rating diagrams

Typical pressure drop vs. flow characteristic



Order code

VADDL /VA 12 / □□ . S / □□

Pressure settings

Body material

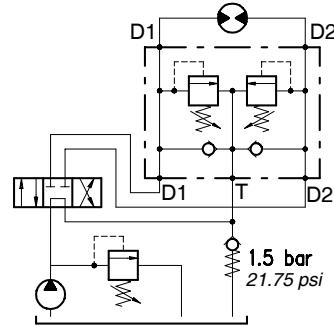
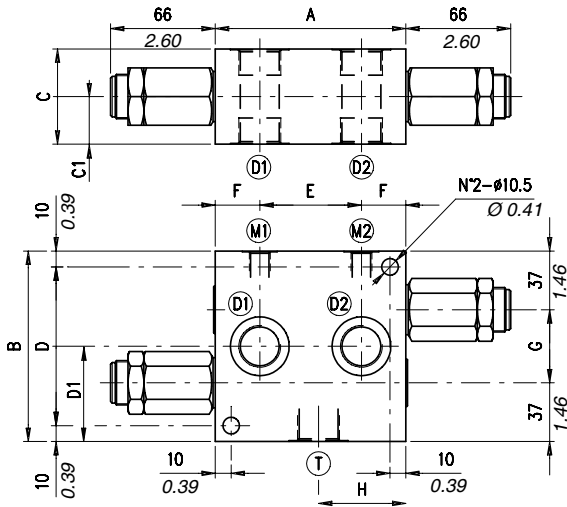
TS) 5÷210 bar (72.5÷3050 psi)
 TR) 50÷350 bar (725÷5100 psi)

_ Aluminium
 ac Steel

Type VADDL/VA 34 (100)

Dual cross-line relief valve with anti cavitation.
Differential control, poppet type, line mounting

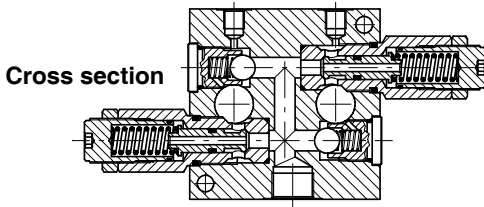
Dimensions and hydraulic circuit



VADDL/VA	A	B	C	CC	D	DD
34	120 - 4.72	120 - 4.72	60 - 3.15	30 - 1.18	100 - 3.94	50 - 1.97
100	130 - 5.11	130 - 5.11	70 - 2.75	35 - 1.38	110 - 4.33	55 - 2.16

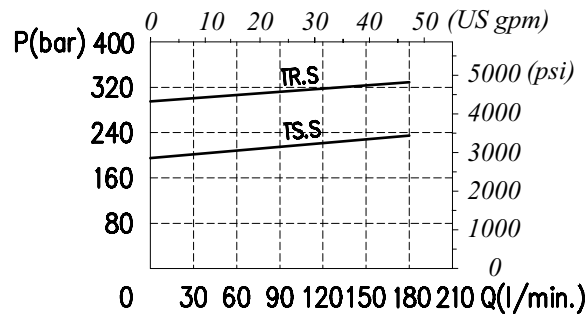
E	F	G	H	D1	D2	M1	M2	T
64 - 2.52	28 - 1.10	46 - 1.81	55 - 1.97	G 3/4	G 3/4	G 1/4	G 1/4	G 3/4
70 - 2.75	30 - 1.18	56 - 2.20	60 - 2.16	G 1	G 1	G 1/4	G 1/4	G 1

Dimensions are in mm - in



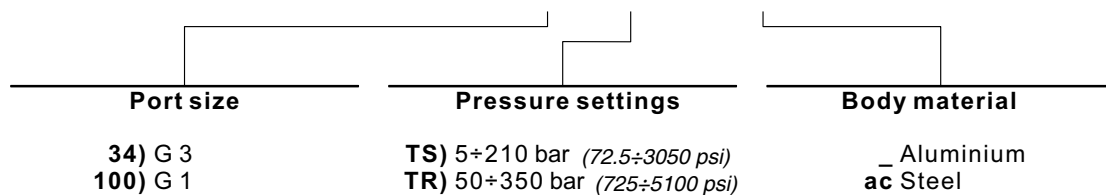
Rating diagrams

Typical pressure drop vs. flow characteristic



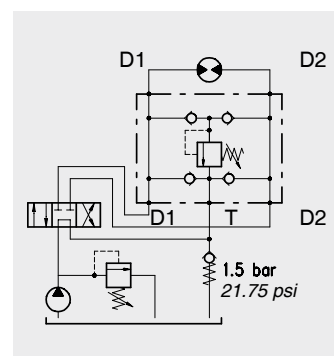
Order code

VADDL/VA □□ / □□ . S / □□



Operation

Antishock valve with anti cavitation and single pressure adjustment. Differential control, poppet type line mounting.
 The valve allows pressure relief on delivery pipes to engines and cylinders. When the actuator is braking, two check valves allow for anti cavitation on delivery side.
 Actuator close mount is recommended to assure a more rapid valve action.



Performance

Body Valves

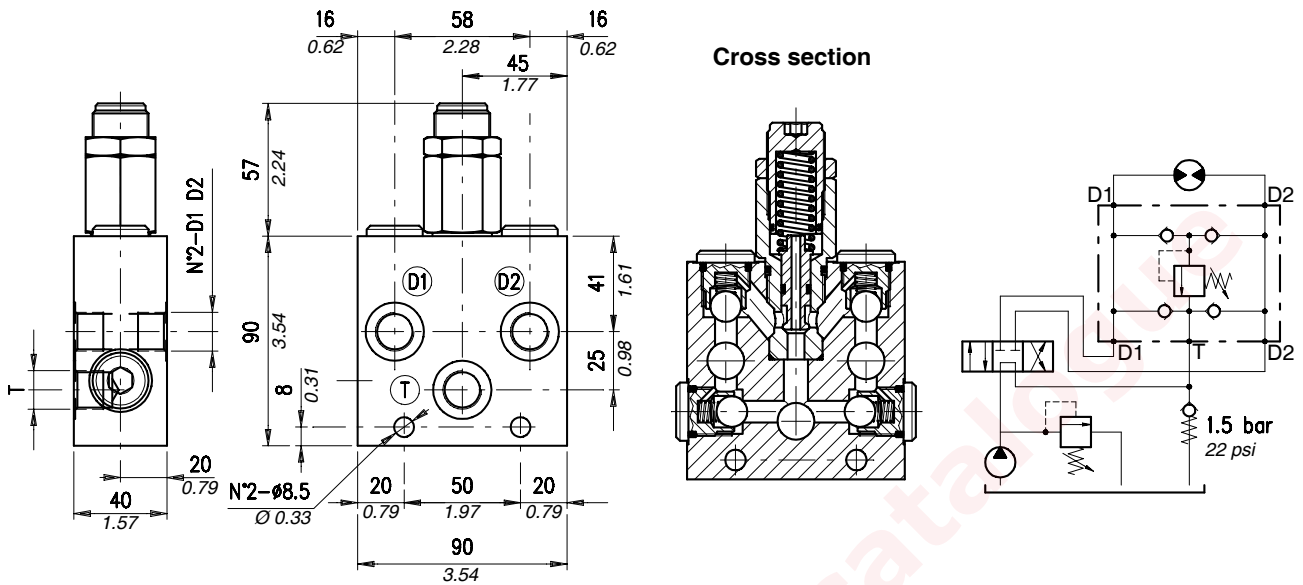
Type	Max.flow		Max. pres.		Application range with standard spring*	Hysteresis	Oil leaks from P to T	Weight		Cartridge
	l/min	US gpm	bar	psi						
VAA/RU/DL 38	35	9.2	alum. body 210 steel body 300	alum. body 3050 steel body 5100	5÷210 bar - 72.5÷3050 psi (test setting 150 bar - 2200 psi at 5 l/min. - 1.32 US gpm) 50÷350 bar - 725÷5100 psi (test setting 250 bar - 3600 psi at 5 l/min. - 1.32 US gpm)	85% of the setting value for flow capacity 1 l/min. -0.26 US gpm-	disregardable	alum. body 1,18	alum. body 2.60	VMPD 38
VAA/RU/DL 12	60	16			5÷210 bar - 72.5÷3050 psi (test setting 150 bar - 2200 psi at 5 l/min. - 1.32 US gpm) 50÷250 bar - 725÷300 psi- (test setting 250 bar - 3600 psi at 5 l/min. - 1.32 US gpm)			alum. body 1,15	alum. body 2.53	
VAA/RU/DL 34 (100)	(34) 120 (100) 180	(34) 32 (100) 48			5÷210 bar - 72.5÷3050 psi (test setting 150 bar - 2200 psi at 5 l/min. - 1.32 US gpm) 50÷350 bar - 725÷5100 psi (test setting 250 bar - 3600 psi at 5 l/min. - 1.32 US gpm)			-34- alum. body 2,32 steel body 4,59	-34- alum. body 5.11 steel body 10.12	VMPD 38
								-100- alum. body 3,32 steel body 6,37	-100- alum. body 7.32 steel body 14.04	

*To perform setting of the valve see the pressure drop/ flow diagram.

Type VAA/RU/DL 38

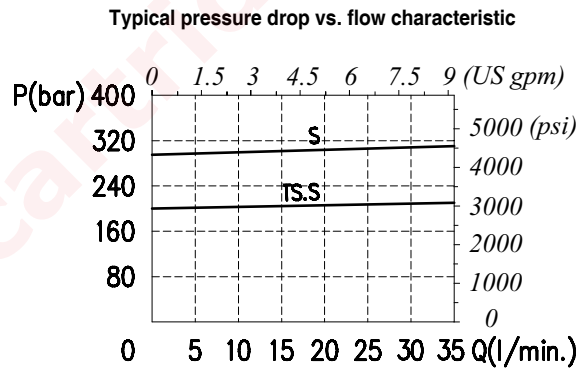
Antishock valve with anti cavitation and single pressure adjustment. Differential control, poppet type line mounting

Dimensions and hydraulic circuit



D1	D2	T
G 3/8	G 3/8	G 3/8

Rating diagrams



Order code

VAA /RU /DL 38/ □□ . S / □□

Pressure settings

TS) 5÷210 bar (72.5÷3050 psi)
TR) 50÷350 bar (725÷5100 psi)

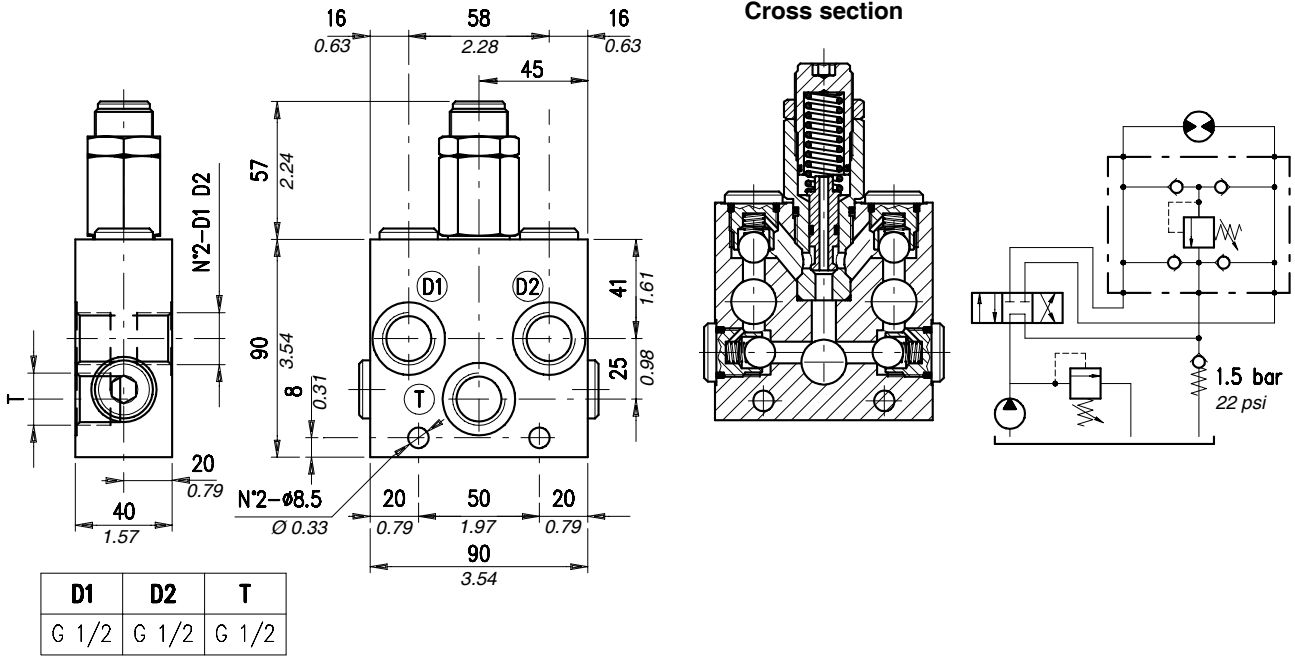
Body material

_ Aluminium
ac Steel

Antishock valve with anti cavitation and single pressure adjustment.
 Differential control, poppet type line mounting

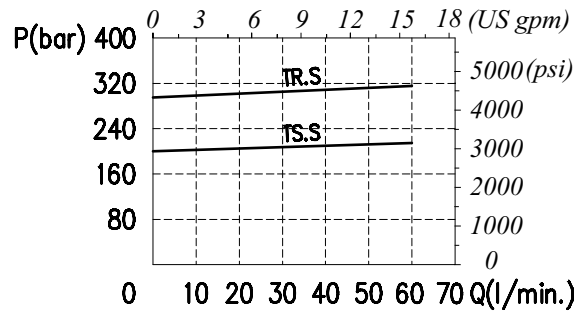
Type VAA/RU/DL 12

Dimensions and hydraulic circuit



Rating diagrams

Typical pressure drop vs. flow characteristic



Order code

VAA /RU /DL 12/ □□ . S / □□

Pressure settings

Body material

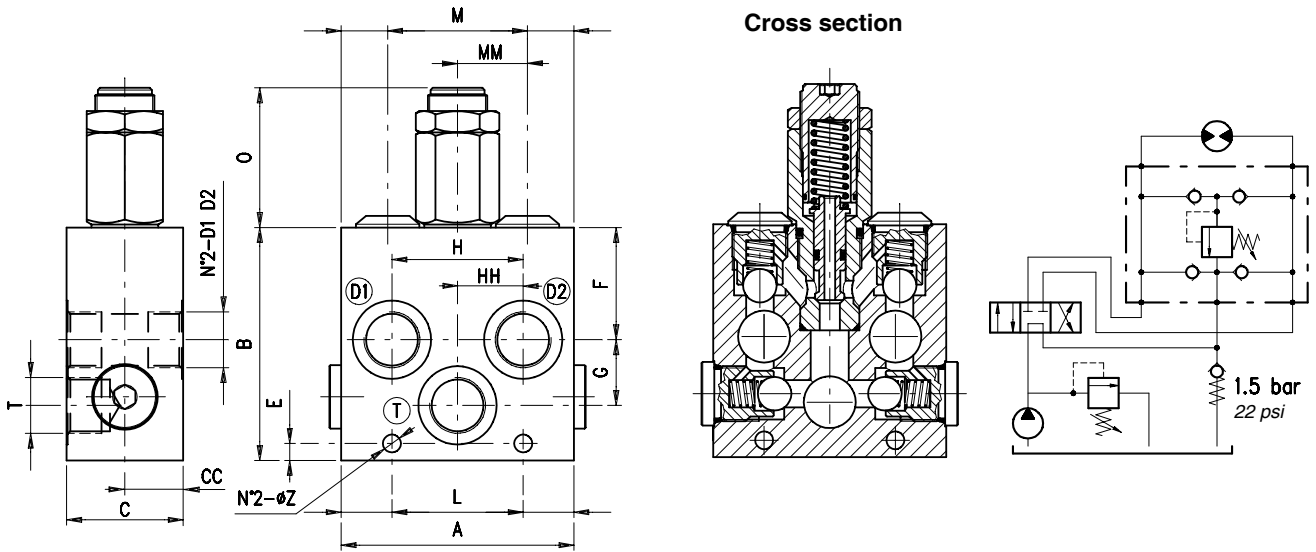
TS) 5÷210 bar (72.5÷3050 psi)
 TR) 50÷350 bar (725÷5100 psi)

_ Aluminium
 ac Steel

Type VAA/RU/DL 34 (100)

Antishock valve with anti cavitation and single pressure adjustment.
Differential control, poppet type line mounting

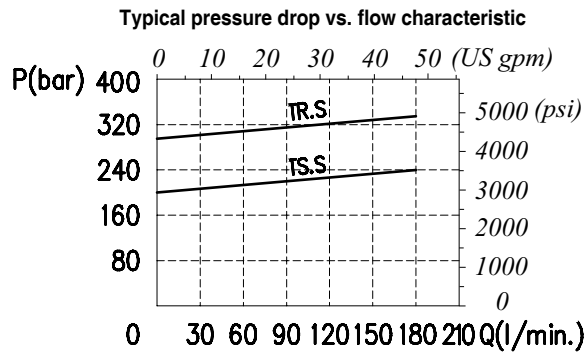
Dimensions and hydraulic circuit



VAA/RU/DL	A	B	C	CC	E	F	G	H	HH	L	M	MM	O	D1	D2	T	Z	OR
34	110 - 4.33	110 - 4.33	55 - 2.16	27.5 - 1.08	8 - 0.31	53 - 2.08	31 - 1.22	62 - 2.44	31 - 1.22	62 - 2.44	66 - 2.60	33 - 1.30	66 - 2.60	G 3/4	G 3/4	G 3/4	8.5 - 0.33	3093
100	140 - 5.51	140 - 5.51	60 - 2.36	30 - 1.18	11 - 0.43	65 - 2.56	37 - 1.46	86 - 3.38	43 - 1.69	76 - 2.99	86 - 3.38	43 - 1.69	-	G 1	G 1	G 1	10.5 - 0.41	3093

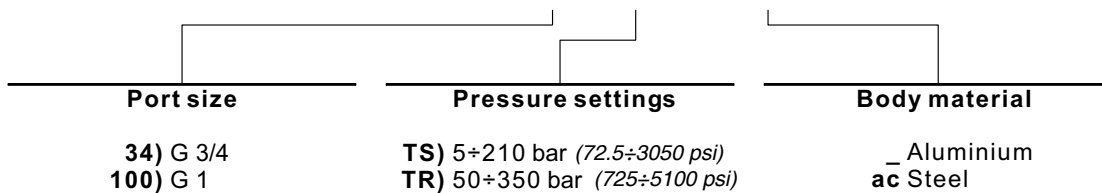
Dimensions are in mm - in

Rating diagrams



Order code

VAA /RU /DL □□ / □□ . S / □□



Operation

Proportional coil. 12 and 24 coils direct voltage, supply a force proportional to the current amount.

thermal insulation class: F (TMAX = 155°C - 303°F) - (VDE 0580).

Relative duty cycle: ED = 100 % (VDE 0580).

To assure ED=100% and perform continuous coil operation, the following conditions should be met:
 $T_A + \Delta T < T_{MAX}$

T_A = ambient temperature; ΔT = a temperature increase due to operation; T_{MAX} = maximum admissible temperature according to insulation class.

We therefore recommend always checking that the maximum ambient temperature is same as $T_{max} - \Delta T$ (providing no special operating requirement are there).

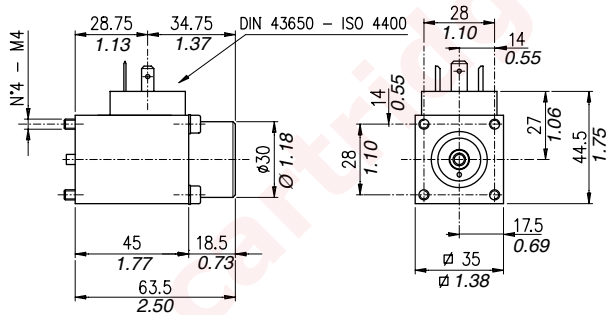
Safety standards (DIN40050): IP 54 without connector
 IP 65 with connector

Admissible voltage range for long lasting and trouble free operations life: nominal voltage ± 10 %

Current Hysteresis: <2,5%

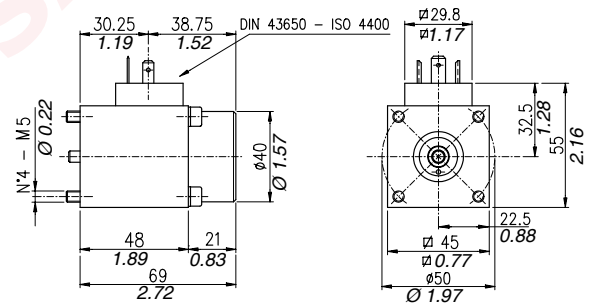
Force Hysteresis: <2%

Voltage [Volt]	Resistance [Ω]	Current [A]		Power [W]		ΔT [C°] After 1 hour at: Ta=20-25°C 68-77°F Nominal Voltage	Weight	
	Ta=20°C 68°F	cold	warm	nom.	lim.		kg	lb
(35x35) 12	7,2	1,25		11,2	17,4	120	0,43	0,95
(35x35) 24	24,6	0,68		11,4				
(45x45) 12	4,3	1,78		13,6	20,8		0,75	1,65
(45x45) 24	21	0,81		13,8				



P.C. 35X35

Type	Ordering code	Ordering code with standard connector	Standard connector code	Connector Page
35x35 12 Vcc	4SL4000120	5SL4000120	4CN1009990	Page 104 (CC-CA)
35x35 24 Vcc	4SL4000240	5SL4000240		



P.C. 45X45

Type	Ordering code	Ordering code with standard connector	Standard connector code	Connector page
45x45 12 Vcc	4SL4000243	5SL4000243	4CN1009990	Page 104 (CC-CA)
45x45 24 Vcc	4SL4000241	5SL4000241		

Operation

There are 3 types of different solenoid connectors:

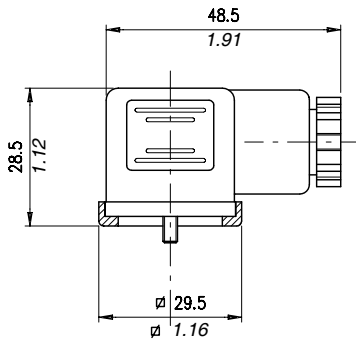
"CC-CA" 2-poles + GROUND electric connectors in compliance with DIN and A/ISO standards 43650 and 4400.

Electric connectors suitable for connection of DC and AC current coils. Type of current must be same as for the coil used.

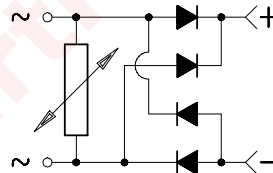
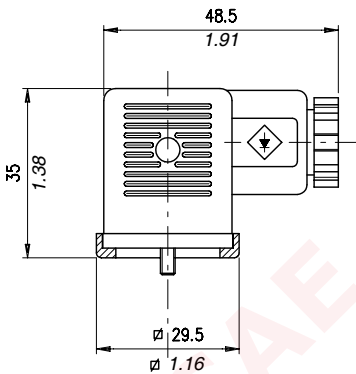
"CL" 2-poles + rectifier + GROUND electric connectors in compliance with DIN and A/ISO standards 43650 and 4400.

Electric connectors suitable for connection of DC current coils BE...RAC. AC current operation only. Use of these poles depends on the type of valve used.

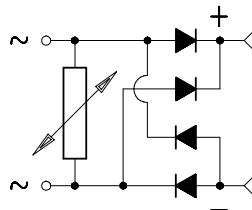
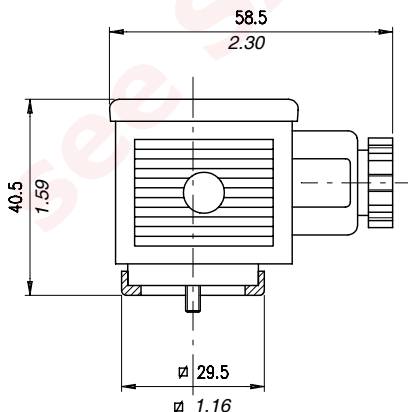
Type	Nominal voltage	Maximum capacity of in-built diode	Nominal poles voltage	Max pole voltage	Poles resistance	Max poles section		Cable size options	Cable diameter		Safety standards	Insulation index
						mm	in ²		mm	in		
CC-CA	AC	-	10 A	16 A	≤ 4 m Ohm	1,5	0,002	Pg09	6-8	0,24 0,31	IP65 (DIN 40050)	VDE0110-1/89
CL	max 250 V DC	1 A										
CP	max 300 V	3 A										



order code: CC-CA Connector



code number CL Connector

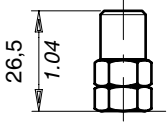
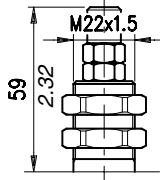
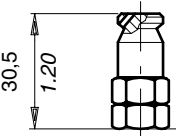
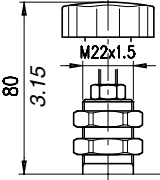
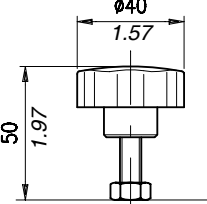


order code: CP Connector

Description and operation

This chapter show main adjusting devices for the valves listed in this catalog.
These regulations are used to adjust flow rate between inlet and working ports.

Performance

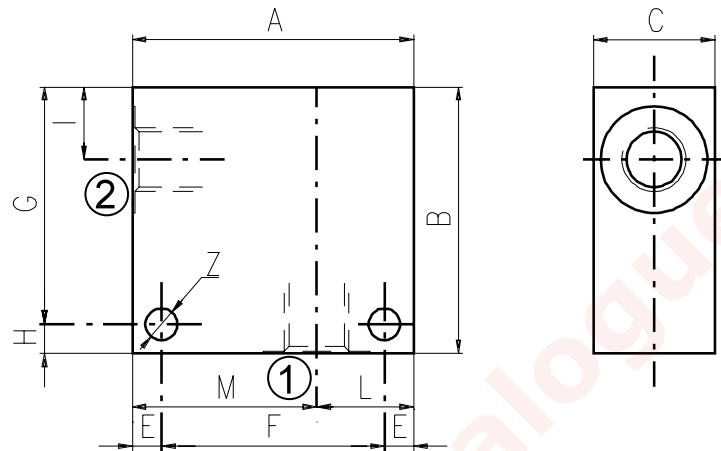
	<p>Screw "S"</p>		<p>Panel mount "P"</p>
	<p>Copped adjustment "W"</p>		<p>Panel mount+handknob "PV"</p>
	<p>Handknob "V"</p>		

2, 3 and 4 way Valves Bodies

2 WAY BODIES

Dimensions

Material	Max. pressure	
	bar	psi
Alluminium	210	3050
Steel	350	5100



Cavità	Attacchi		A	B	C	E	F	G	H	I	L	M	Z
SAE 8/2	G 1/2	mm	70	65	35	7	56	53	12	14,5	35	35	6,5
		in	2.75	2.56	1.38	0.27	2.20	2.09	0.47	0.57	1.38	1.38	0.25
	G 1/4	mm	50	50	30	6	38	44	6	14,8	20	30	6,5
		in	1.97	1.97	1.18	0.24	1.50	1.73	0.24	0.58	0.79	1.18	0.25
	G 3/8	mm	50	50	30	6	38	44	6	14,8	20	30	6,5
		in	1.97	1.97	1.18	0.24	1.50	1.73	0.24	0.58	0.79	1.18	0.25
	SAE6	mm	50	50	30	6	38	44	6	14,8	20	30	6,5
		in	1.97	1.97	1.18	0.24	1.50	1.73	0.24	0.58	0.79	1.18	0.25
SAE 10/2	G 1/4	mm	60	60	35	6	48	54	6	18,8	25	35	6,5
		in	2.36	2.36	1.38	0.24	1.89	2.12	0.24	0.74	0.98	1.38	0.25
	G 3/8	mm	60	60	35	6	48	54	6	18,8	25	35	6,5
		in	2.36	2.36	1.38	0.24	1.89	2.12	0.24	0.74	0.98	1.38	0.25
	G 1/2	mm	60	60	35	6	48	54	6	18,8	25	35	6,5
		in	2.36	2.36	1.38	0.24	1.89	2.12	0.24	0.74	0.98	1.38	0.25
	SAE8	mm	60	70	35	6	48	64	6	18,8	25	35	6,5
		in	2.36	2.75	1.38	0.24	1.89	2.52	0.24	0.74	0.98	1.38	0.25
	SAE10	mm	70	70	35	6	58	64	6	18,5	35	35	6,5
		in	2.75	2.75	1.38	0.24	2.28	2.52	0.24	0.73	1.38	1.38	0.25
	SAE12	mm	70	70	40	8	54	62	8	22	30	40	8,5
		in	2.75	2.75	1.57	0.31	2.12	2.44	0.31	0.87	1.18	1.57	0.33
SAE 12/2	G 1/2	mm	70	80	40	8	54	72	8	25	30	40	8,5
		in	2.75	3.15	1.57	0.31	2.12	2.83	0.31	0.98	1.18	1.57	0.33
	G 3/4	mm	70	90	40	8	54	82	8	25	30	40	8,5
		in	2.75	3.54	1.57	0.31	2.12	3.23	0.31	0.98	1.18	1.57	0.33
	SAE10	mm	70	85	40	8	54	77	8	25	30	40	8,5
		in	2.75	3.35	1.57	0.31	2.12	3.03	0.31	0.98	1.18	1.57	0.33
	SAE12	mm	70	85	40	8	54	77	8	25	30	40	8,5
		in	2.75	3.35	1.57	0.31	2.12	3.03	0.31	0.98	1.18	1.57	0.33

Cavity	Ports	A	B	C	E	F	G	H	I	L	M	Z	
SAE 16/2	G 1/2	mm	80	90	50	10	60	80	10	25	35	45	10,5
		in	3.15	3.54	1.97	0.39	2.36	3.15	0.39	0.98	1.38	1.77	0.41
	G 3/4	mm	80	90	50	10	60	80	10	25	35	45	10,5
		in	3.15	3.54	1.97	0.39	2.36	3.15	0.39	0.98	1.38	1.77	0.41
	G 1	mm	85	100	60	10	65	90	10	23,5	40	45	10,5
		in	3.35	3.94	2.36	0.39	2.56	3.54	0.39	0.92	1.57	1.77	0.41
	SAE12	mm	80	90	50	10	60	80	10	25	35	45	10,5
		in	3.15	3.54	1.97	0.39	2.36	3.15	0.39	0.98	1.38	1.77	0.41
	SAE16	mm	80	100	50	10	60	90	10	25	35	45	10,5
		in	3.15	3.94	1.97	0.39	2.36	3.54	0.39	0.98	1.38	1.77	0.41

Order code

3/CC /- □ □ /20/□- □-1

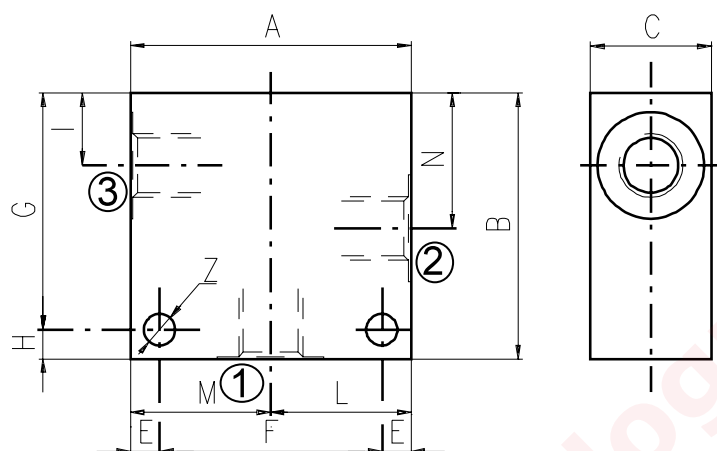
Cavity	Ports	Materials
08	B) G 1/4	1) Aluminium
10	C) G 3/8	2) Steel
12	D) G 1/2	
16	E) G 3/4	
	F) G 1	

2, 3 and 4 way Valves Bodies

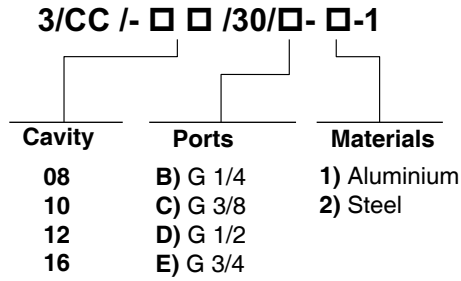
3 WAY BODIES

Dimensions

Material	Max. pressure	
	bar	psi
Alluminium	210	3050
Steel	350	5100



Cavity	Ports		A	B	C	E	F	G	H	I	L	M	N	Z
SAE 8/3	G 1/4	mm	60	60	30	7	46	48	12	14,8	30	30	29,1	6,5
		in	2.36	2.36	1.18	0.27	1.81	1.89	0.47	0.58	1.18	1.18	1.14	0.25
	G 3/8	mm	60	60	30	7	46	48	12	14,5	30	30	29,1	6,5
		in	2.36	2.36	1.18	0.27	1.81	1.89	0.47	0.57	1.18	1.18	1.14	0.25
	G 1/2	mm	70	65	35	7	56	53	12	14,5	35	35	29,1	6,5
		in	2.75	2.56	1.38	0.27	2.20	2.09	0.47	0.57	1.38	1.38	1.14	0.25
	SAE6	mm	60	60	30	7	46	48	12	14,5	30	30	29,1	6,5
		in	2.36	2.36	1.18	0.27	1.81	1.89	0.47	0.57	1.18	1.18	1.14	0.25
SAE 10/3	G 1/4	mm	60	65	35	6	48	59	6	18	30	30	34,5	7
		in	2.36	2.56	1.38	0.24	1.89	2.32	0.24	0.70	1.18	1.18	1.36	0.27
	G 3/8	mm	60	65	35	6	48	59	6	18,8	30	30	34,5	7
		in	2.36	2.56	1.38	0.24	1.89	2.32	0.24	0.74	1.18	1.18	1.36	0.27
	G 1/2	mm	65	70	35	6	53	64	6	18,8	32,5	32,5	34,5	7
		in	2.56	2.75	1.38	0.24	2.09	2.52	0.24	0.74	1.28	1.28	1.36	0.27
	SAE6	mm	65	70	35	6	53	64	6	18,8	32,5	32,5	34,5	7
		in	2.56	2.75	1.38	0.24	2.09	2.52	0.24	0.74	1.28	1.28	1.36	0.27
	SAE8	mm	65	70	35	6	53	64	6	18,8	32,5	32,5	34,5	7
		in	2.56	2.75	1.38	0.24	2.09	2.52	0.24	0.74	1.28	1.28	1.36	0.27
SAE 12/3	G 1/2	mm	70	100	40	8	54	92	8	25	35	35	53,5	8,5
		in	2.75	3.94	1.57	0.31	2.12	3.6	0.31	0.98	1.38	1.38	2.10	0.33
	G 3/4	mm	90	100	50	10	70	90	10	25,1	45	45	53,5	10,5
		in	3.54	3.94	1.97	0.39	2.75	3.54	0.39	0.99	1.77	1.77	2.11	0.41
	SAE10	mm	80	100	40	8	64	92	8	25	40	40	53,5	8,5
		in	3.15	3.94	1.57	0.31	2.52	3.6	0.31	0.98	1.57	1.57	2.11	0.33
	SAE12	mm	80	100	45	8	64	92	8	25	40	40	53,5	8,5
		in	3.15	3.94	1.57	0.31	2.52	3.6	0.31	0.98	1.57	1.57	2.11	0.33
SAE 16/3	G 3/4	mm	90	100	50	10	70	90	10	25,1	45	45	53,5	10,5
		in	3.54	3.94	1.97	0.39	2.75	3.54	0.39	0.99	1.77	1.77	2.11	0.41
	SAE12	mm	90	105	50	10	70	95	10	25,1	45	45	53,5	10,5
		in	3.54	4.13	1.97	0.39	2.75	3.74	0.39	0.99	1.77	1.77	2.11	0.41
	SAE16	mm	90	105	50	10	70	95	10	25,1	45	45	53,5	10,5
		in	3.54	4.13	1.97	0.39	2.75	3.74	0.39	0.99	1.77	1.77	2.11	0.41



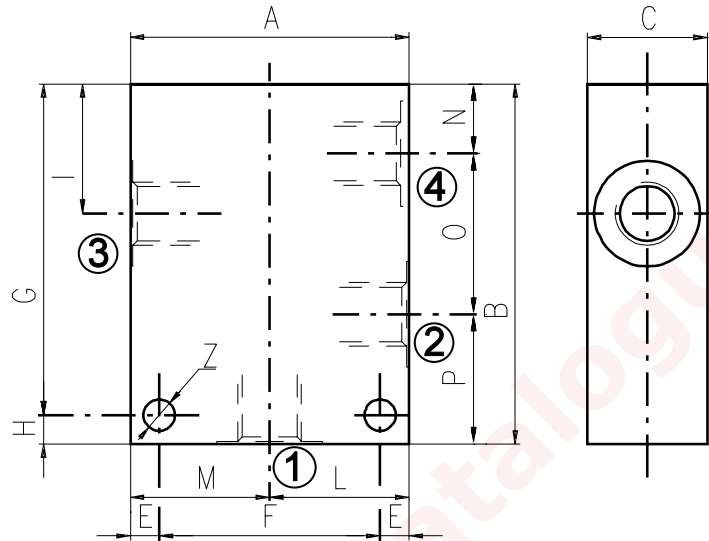
see SAE cartridges catalogue

2, 3 and 4 way Valves Bodies

4 WAY BODIES

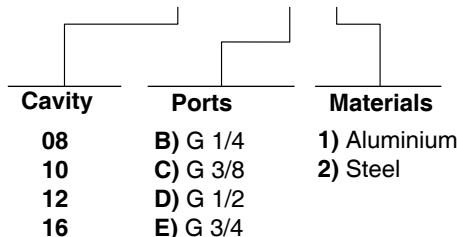
Dimensions

Material	Max. pressure	
	bar	psi
Aluminium	210	3050
Steel	350	5100

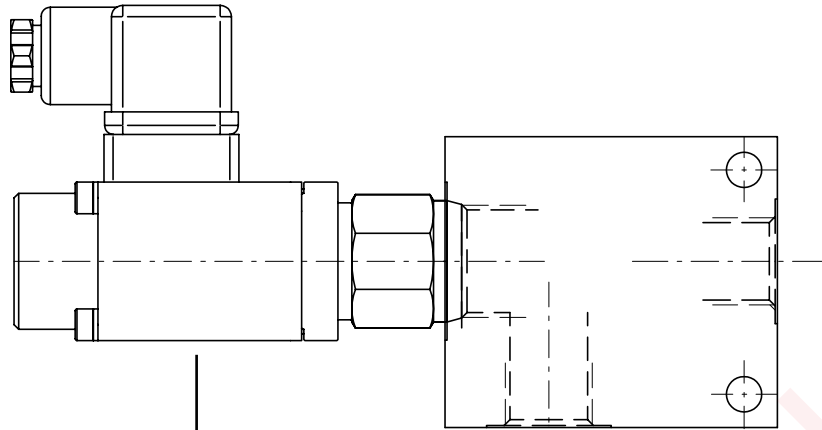


Cavity	Ports	A	B	C	E	F	G	H	I	L	M	N	O	P	Z	
SAE 8/4	G 1/4	mm	60	75	30	7	46	63	12	29,1	30	30	14,8	29,1	31,1	6,5
		in	2.36	2.95	1.18	0.27	1.81	2.48	0.47	1.14	1.18	1.18	0.58	1.14	1.22	0.25
	SAE6	mm	60	75	30	7	46	63	12	29,1	30	30	14,8	29,1	31,1	6,5
		in	2.36	2.95	1.18	0.27	1.81	2.48	0.47	1.14	1.18	1.18	0.58	1.14	1.22	0.25
SAE 10/4	G 3/8	mm	60	85	35	6	48	79	6	34,5	30	30	18,8	31,7	34,5	7
		in	2.36	3.35	1.38	0.24	1.89	3.11	0.24	1.36	1.18	1.18	0.74	1.25	1.36	0.27
	G 1/2	mm	70	85	35	6	58	79	6	34,5	35	35	18,8	31,7	34,5	7
		in	2.75	3.35	1.38	0.24	2.28	3.11	0.24	1.36	1.38	1.38	0.74	1.25	1.36	0.27
	SAE6	mm	60	85	35	6	48	79	6	34,5	30	30	18,8	31,7	34,5	7
		in	2.45	3.35	1.38	0.24	1.89	3.11	0.24	1.36	1.18	1.18	0.74	1.25	1.36	0.27
	SAE8	mm	70	85	35	6	58	79	6	34,5	35	35	18,8	31,7	34,5	7
		in	2.75	3.35	1.38	0.24	2.28	3.11	0.24	1.36	1.38	1.38	0.74	1.25	1.36	0.27
SAE 12/4	G 1/2	mm	80	115	40	8	64	107	8	44	40	40	22	44,5	48,5	8,5
		in	3.15	4.53	1.57	0.31	2.52	4.21	0.31	1.73	1.57	1.57	0.87	1.75	1.9	0.33
	SAE10	mm	80	115	40	8	64	107	8	44	40	40	22	44,5	48,5	8,5
		in	3.15	4.53	1.57	0.31	2.52	4.21	0.31	1.73	1.57	1.57	0.87	1.75	1.9	0.33
SAE 16/4	G 3/4	mm	100	130	50	10	80	120	10	53,5	50	50	25,1	56,9	48	10,5
		in	3.94	5.12	1.97	0.39	3.15	4.72	0.39	2.11	1.97	1.97	0.99	2.24	1.89	0.41

3/CC /- □ □ /40/□- □-1



How to order valves with body



CARTRIDGE CODE

MP-10-Y/0-4-1V/

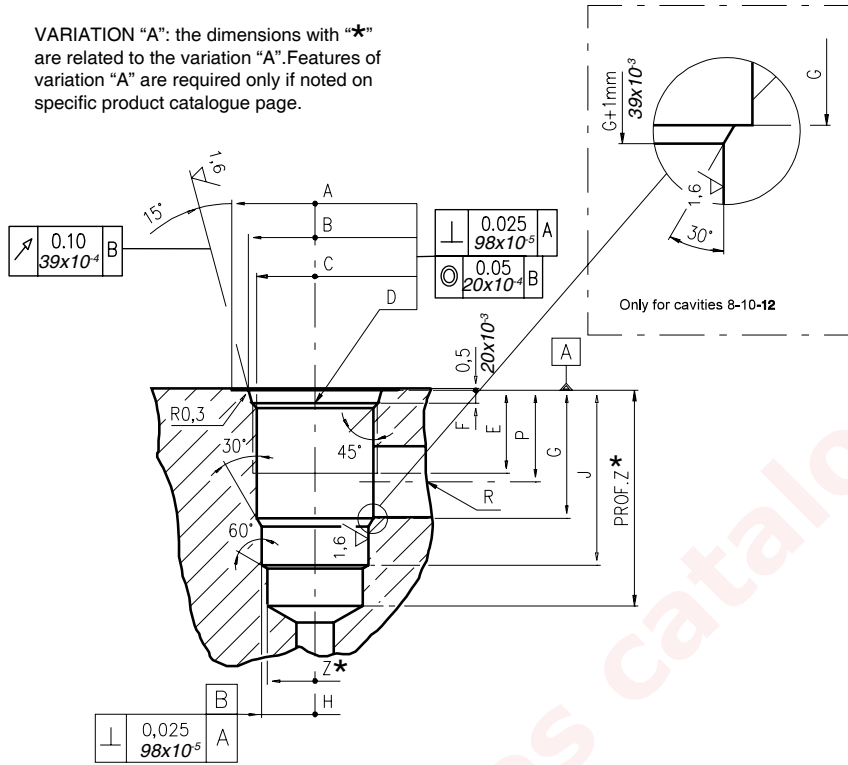
BILLET CODE

C- 1-1

Cavity	Ports	Materials
08	B) G 1/4	1) Aluminium
10	C) G 3/8	
12	D) G 1/2	
16	E) G 3/4	
	F) G 1	
	J) SAE 6	2) Steel
	K) SAE 8	
	L) SAE 10	
	M) SAE 12	
	N) SAE 16	

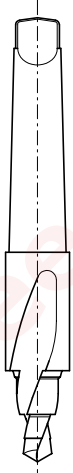
Dimensions

VARIATION "A": the dimensions with "★" are related to the variation "A". Features of variation "A" are required only if noted on specific product catalogue page.



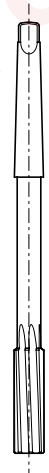
\		A	B ±0,05	C ±0,05	D	E	F	G	H ±0,02	J	K ±0,02	L	M ±0,02	N	P	R øMAX	S øMAX	T øMAX	U	V øMAX	X øMAX	Z ★ øMIN	Prof.Z MIN★
		08/2	mm	27	20,66	17,42	3/4-16 UNF	12,50	2,50	18,20	12,72	29,50	-	-	-	-	14,00	8,00	-	-	-	-	-
	in	1.06	0.81	0.68		0.49	0.10	0.72	0.50	1.16					0.55	0.31						0.47	1.53
10/2	mm	30	24,00	20,62	7/8-14 UNF	16,00	2,80	24,00	15,90	33,50	-	-	-	-	18,30	11,00	-	-	-	-	-	14,50	40
	in	1.18	0.94	0.81		0.63	0.11	0.94	0.62	1.32					0.72	0.43						0.57	1.57
12/2	mm	38	29,23	24,73	1 1/16-12 UNF	19,00	3,50	34,15	22,25	46,80	-	-	-	-	24,50	19,00	-	-	-	-	-	21,50	60
	in	1.50	1.15	0.97		0.75	0.14	1.34	0.87	1.84					0.96	0.75						0.85	2.36
16/2	mm	45	35,58	31,34	1 5/16-12 UNF	22,00	3,50	34,00	28,62	47,00	-	-	-	-	24,50	19,00	-	-	-	-	-	25,50	70
	in	1.77	1.40	1.23		0.87	0.14	1.34	1.13	1.85					0.96	0.75						1.00	2.75

Rougher tool



Cavity	Code number
08/2	3UT00053190
10/2	3UT00056610
12/2	3UT00054090
16/2	3UT00054510

Finisher tool



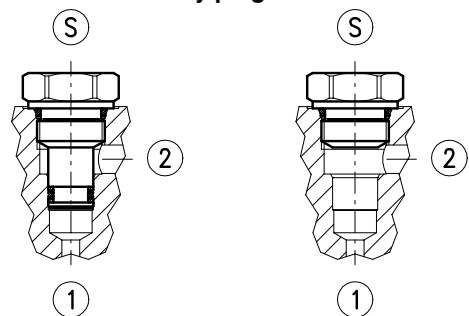
Cavity	Code number
08/2	3UT06A1270N
10/2	3UT00054580
12/2	3UT00054670
16/2	3UT00054520

Tap



Cavity	Code number
08/2	3UT03416UNF
10/2	3UT07814UNF
12/2	3UT0111612UN
16/2	3UT0151612UN

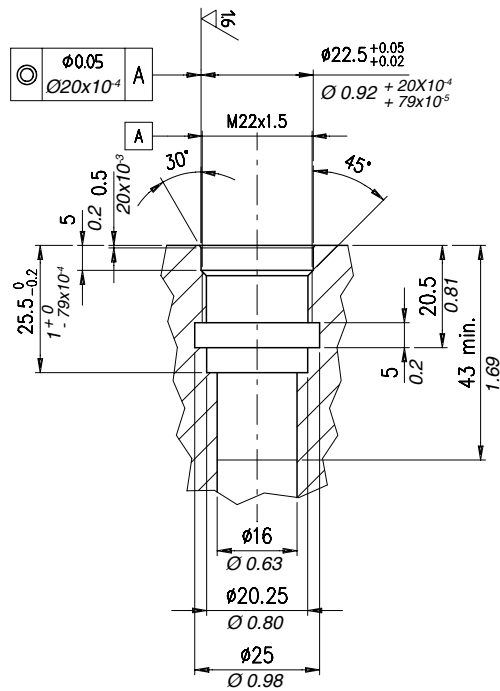
Cavity plugs



Cavity	Code number	①	②	Ⓢ
08/2	3XTP3533700	X	X	X
	4TP5531500	0	0	X
10/2	3XTP3544200	X	X	X
	3XTP1542300	0	0	X
12/2	3XTP3555400	X	X	X
	3XTP1552900	0	0	X
16/2	3XTP3575500	X	X	X
	3XTP1572900	0	0	X

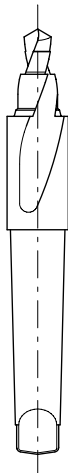
X=Closed 0=Open

Dimensions



Rougher tool

Code 3UT00054660



Finisher tool

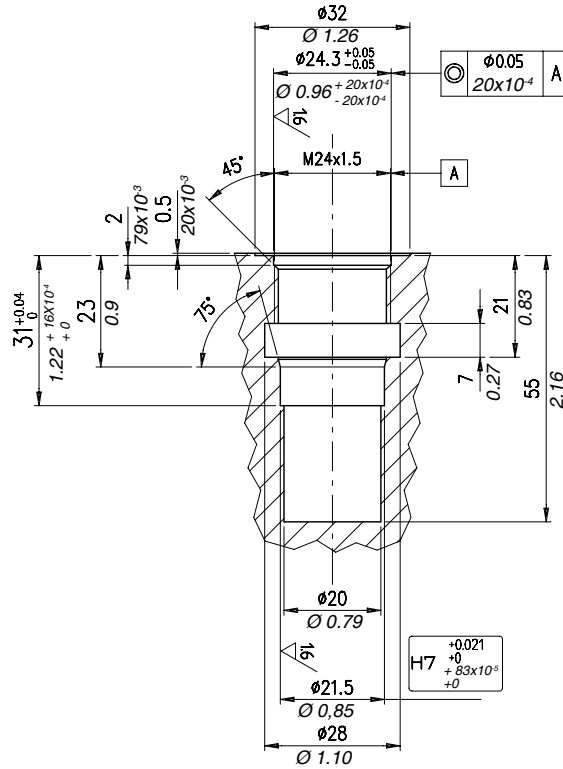
Code 3UT00055530



Tap

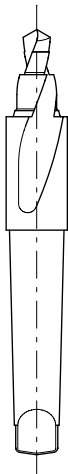
Code 3UT08A22F150





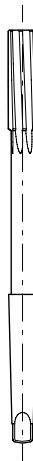
Rougher tool

Code 3UT00052210



Finisher tool

Code 3UT00055030

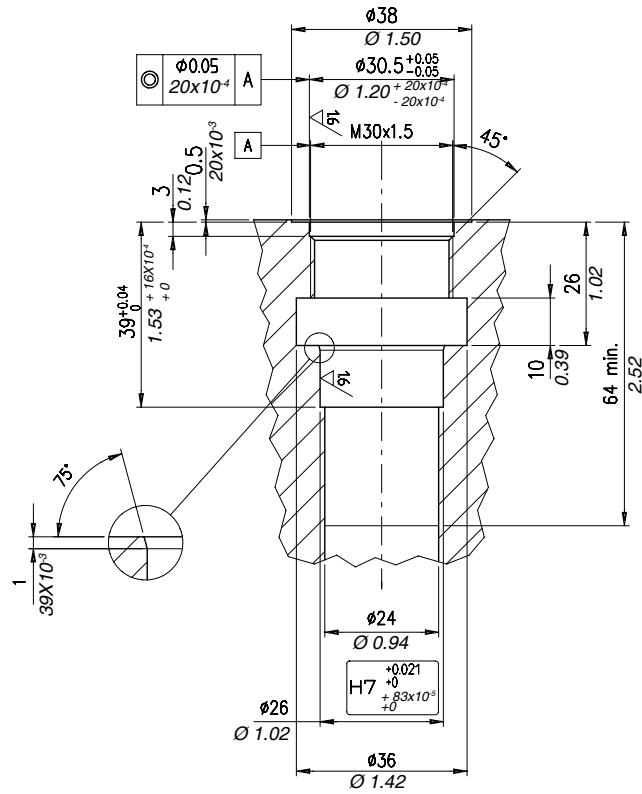


Tap

Code 3UT08A24F150



Dimensions



Rougher tool

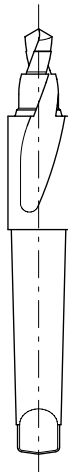
Code 3UT00052200

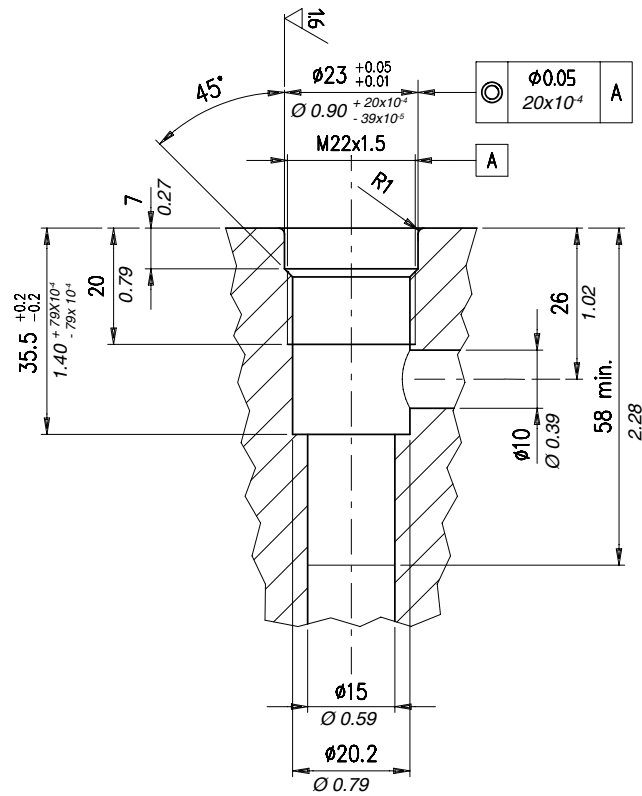
Finisher tool

Code 3UT06A2600P

Tap

Code 3UT08A30F150

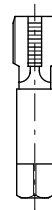
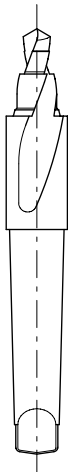




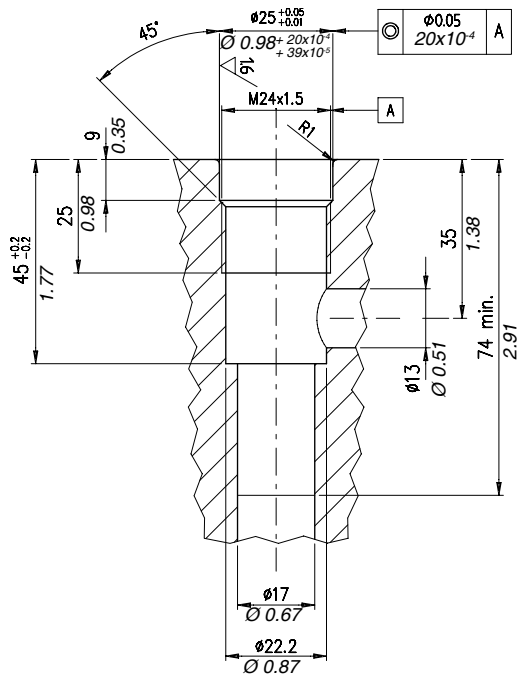
Rougher tool
Code 3UT00055540

Finisher tool
Code 3UT06A2300N

Tap
Code 3UT08A22F150

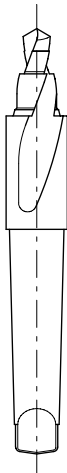


Dimensions



Rougher tool

Code 3UT00055550



Finisher tool

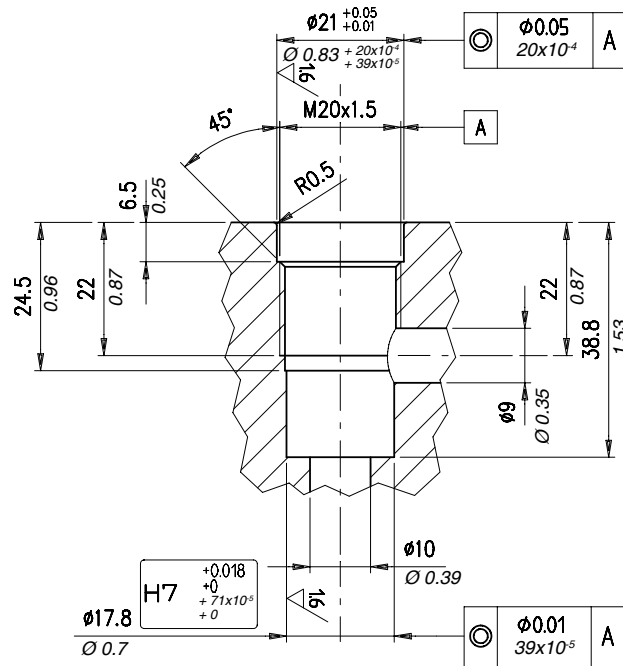
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Tap

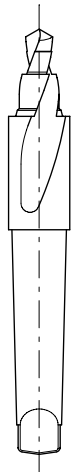
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Rougher tool

Code 3UT00050050



Finisher tool

Code 3UT00055040

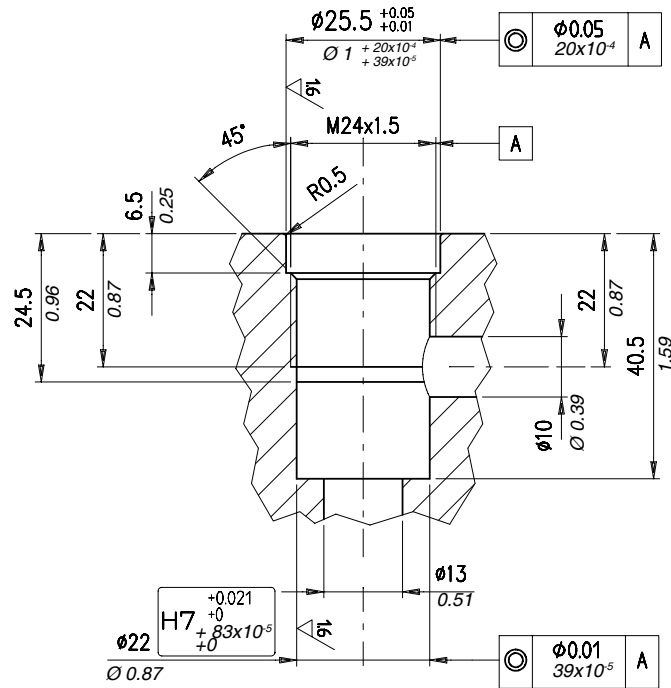


Tap

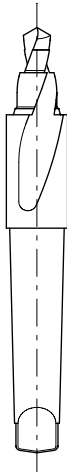
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Dimensions



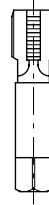
Rougher tool
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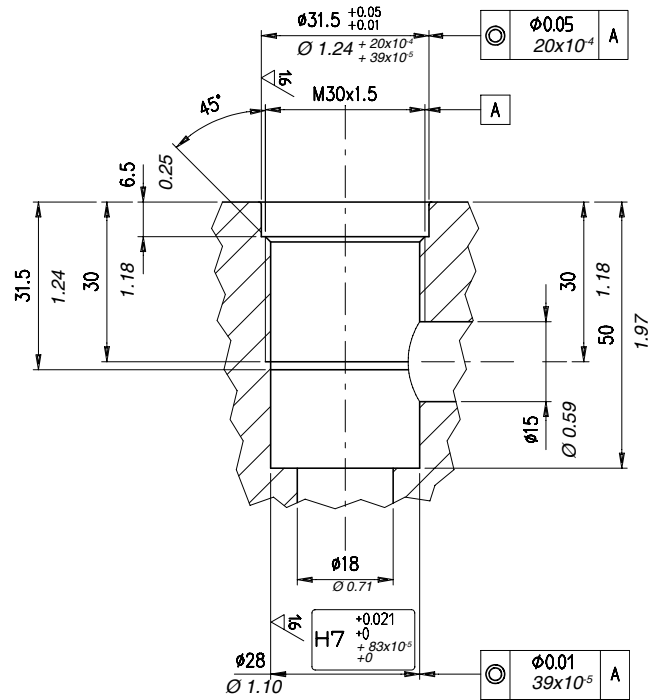


Finisher tool
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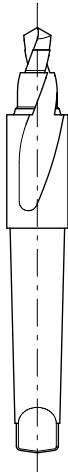


Tap
Code 3UT08A24F150





Rougher tool
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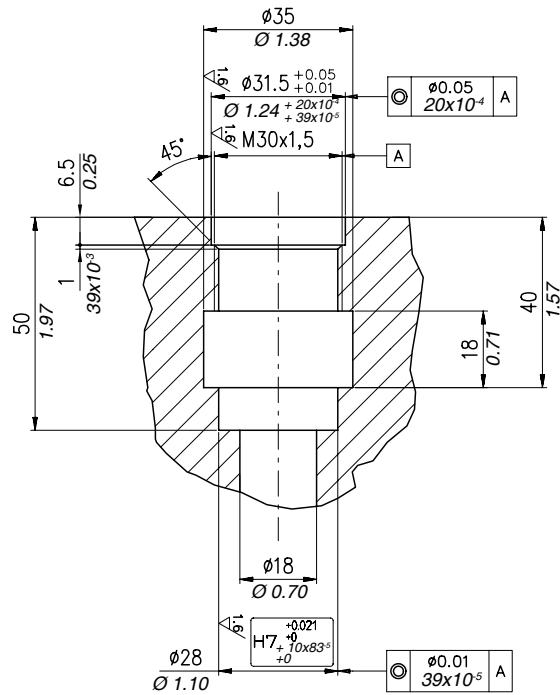
Finisher tool
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Tap
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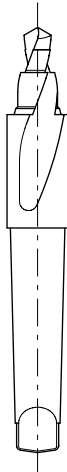


Dimensions



Rougher tool

Code 3UT00050070



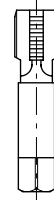
Finisher tool

Code 3UT06A22000P



Tap

Code 3UT08A24F150



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