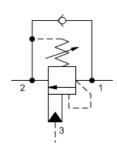


MODEL **CBEILCN**

6.5:1 pilot ratio, standard capacity counterbalance valve CAPACITY: 120 L/min. | CAVITY: T-2A



CONFIGURATION

Control Standard Screw Adjustment

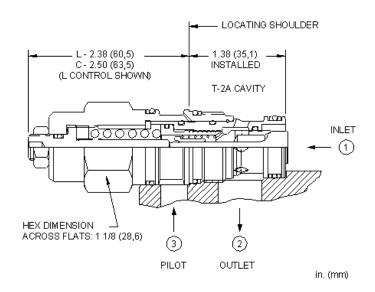
2000 - 5000 psi w/4 psi Check (140 - 350 bar w/0,3 bar Check), 3000 psi c Functional Setting Range

(210 bar) Standard

Setting

Seal Material Buna-N

(none) Material/Coating Standard Material/Coating



Counterbalance valves with pilot assist are meant to control an overrunning load. The check valve allows free flow from the directional valve (port 2) to the load (port 1) while a direct-acting, pilot-assisted relief valve controls flow from port 1 to port 2. Pilot assist at port 3 lowers the effective setting of the relief valve at a rate determined by the pilot ratio.

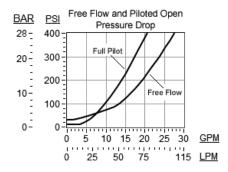
Other names for this valve include motion control valve and over center valve.

TECHNICAL DATA

Cavity	T-2A
Series	2
Capacity	120 L/min.
Pilot Ratio	6.5:1
Maximum Recommended Load Pressure at Maximum Setting	270 bar
Maximum Setting	350 bar
Factory Pressure Settings Established at	30 cc/min.
Maximum Valve Leakage at Reseat	0,3 cc/min.
Operating Characteristic	Standard
Reseat	>85% of setting
Valve Hex Size	28,6 mm
Valve Installation Torque	61 - 68 Nm
Adjustment Screw Internal Hex Size	4 mm
Locknut Hex Size	15 mm
Locknut Torque	9 - 10 Nm
Seal kit - Cartridge	Buna: 990-202-007
Seal kit - Cartridge	Polyurethane: 990-002-002
Seal kit - Cartridge	Viton: 990-202-006
Model Weight	0.29 kg.

- Counterbalance valves should be set at least 1.3 times the maximum load induced pressure.
- Turn adjustment clockwise to decrease setting and release load.
- Full clockwise setting is less than 200 psi (14 bar).
- Backpressure at port 2 adds to the effective relief setting at a ratio of 1 plus the pilot ratio times the backpressure.
- Reseat exceeds 85% of set pressure when the valve is standard set. Settings lower than the standard set pressure may result in lower reseat percentages.
- Sun counterbalance cartridges can be installed directly into a cavity machined in an actuator housing for added protection and improved stiffness in the circuit.
- Two check valve cracking pressures are available. Use the 25 psi (1,7 bar) check unless actuator cavitation is a concern.
- This valve does not have positive seals on the pilot section and will pass up to 2 in³/min.@1000 psi (32 cc/min.@70 bar) between port 2 and port 3. This is a consideration in master-slave circuits and in the leak testing of valve-cylinder assemblies.
- All 3-port counterbalance, load control, and pilot-to-open check cartridges are physically interchangeable (i.e. same flow path, same cavity for a given frame size).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

<u>CBEIX</u> Model

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