

#### MODEL **CBEWLCN**

CONFIGURATION



# 1:1 pilot ratio, standard capacity counterbalance valve CAPACITY: 120 L/min. | CAVITY: T-2A



Counterbalance valves with pilot assist are meant to control an overrunning load. The check valve allows free flow from the directional valve (port 2) to the load (port 1) while a direct-acting, pilot-assisted relief valve controls flow from port 1 to port 2. Pilot assist at port 3 lowers the effective setting of the relief valve at a rate determined by the pilot ratio.

L	Control	Standard Screw Adjustment
с	Functional Setting Range	2000 - 5000 psi w/4 psi Check (140 - 350 bar w/0,3 bar Check), 3000 psi (210 bar) Standard Setting
Ν	Seal Material	Buna-N
(none)	Material/Coating	Standard Material/Coating

Other names for this valve include motion control valve and over center valve.

Cavity	T-2A
Series	2
Capacity	120 L/min.
Pilot Ratio	1:1
Maximum Recommended Load Pressure at Maximum Setting	215 bar
Maximum Setting	280 bar
Factory Pressure Settings Established at	30 cc/min.
Maximum Valve Leakage at Reseat	0,3 cc/min.
Adjustment - Number of Counterclockwise Turns to Increase Setting	3.75
Operating Characteristic	Standard
Reseat	>85% of setting
Valve Hex Size	28,6 mm
Valve Installation Torque	61 - 68 Nm
Adjustment Screw Internal Hex Size	4 mm
Locknut Hex Size	15 mm
Locknut Torque	9 - 10 Nm
Seal kit - Cartridge	Buna: 990-202-007
Seal kit - Cartridge	Polyurethane: 990-002-002
Seal kit - Cartridge	Viton: 990-202-006
Model Weight	0.29 kg.

## **TECHNICAL FEATURES**

- Counterbalance valves should be set at least 1.3 times the maximum load induced pressure.
- Turn adjustment clockwise to decrease setting and release load.
- Full clockwise setting is less than 200 psi (14 bar).
- Backpressure at port 2 adds to the effective relief setting at a ratio of 1 plus the pilot ratio times the backpressure. •
- Reseat exceeds 85% of set pressure when the valve is standard set. Settings lower than the standard set pressure may result in lower reseat percentages.
- Sun counterbalance cartridges can be installed directly into a cavity machined in an actuator housing for added protection and improved stiffness in the circuit.
- Two check valve cracking pressures are available. Use the 25 psi (1,7 bar) check unless actuator cavitation is a concern.
- This valve uses orifices to lower the pilot ratio and therefore will pass up to 40 in<sup>3</sup>/min./1000 psi (0,7 L/min./70 bar) between port 2 and port 3. This is a consideration in master-slave circuits and in the leak testing of valve-cylinder assemblies.

- All 3-port counterbalance, load control, and pilot-to-open check cartridges are physically interchangeable (i.e. same flow path, same cavity for a given frame size).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

## PERFORMANCE CURVES



# **RELATED MODELS**

#### <u>CBEWX</u>

Fixed setting, 1:1 pilot ratio, standard capacity counterbalance valve

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